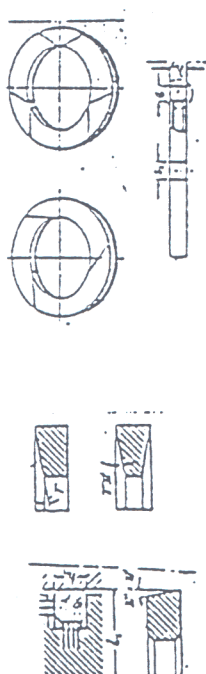
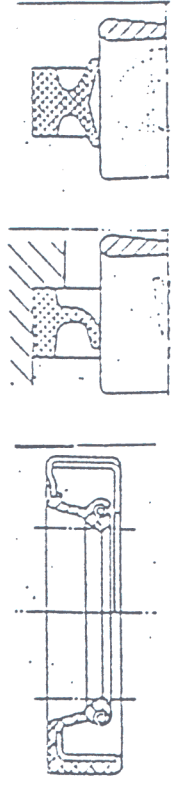


Tesnila za tesnenje med rotirajočimi deli

Pri visokih rotacijskih hitrostih, visokih pritiskih in temperaturah uporabimo za tesnenje odlikovno obstoje gladke elemente, iz kovine, alve litine in sloter kovine.

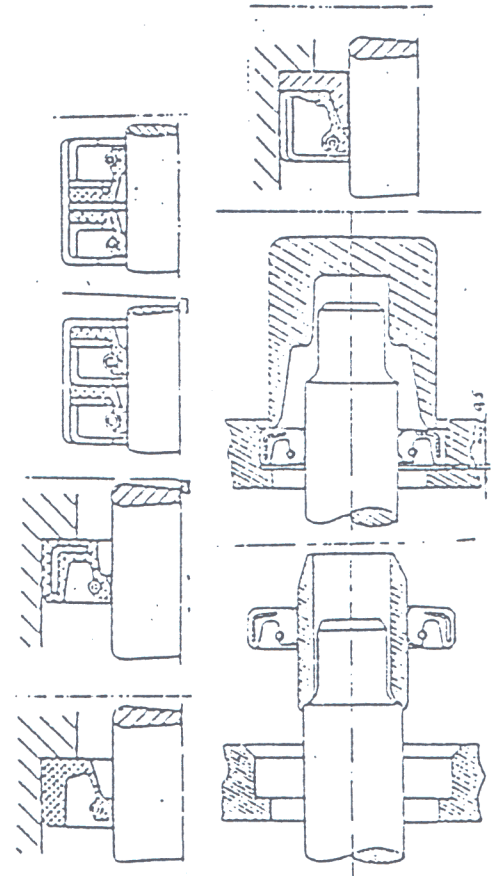


Za tesnenje na vrtečih gredih in ohišjih ter pri majhnih različnih pritiskov, pa je primernejša uporaba ključastih tesnil (almering) iz gume ali umetnih mas.



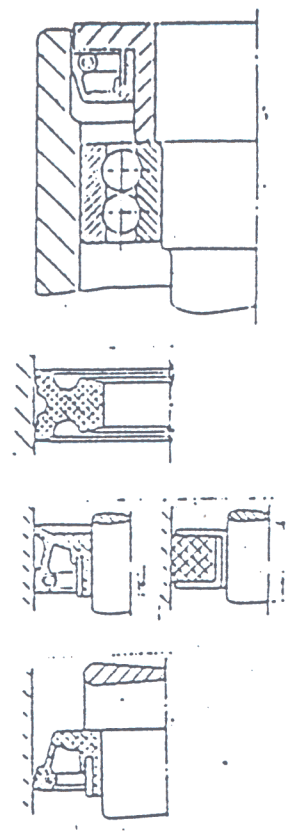
Tovrstna tesnila delimo na:

- radialno tesnenje navznoter (gredi, vrtena)



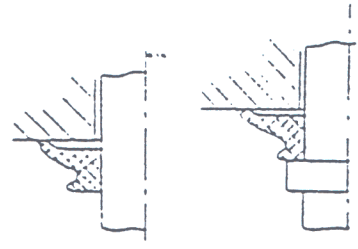
Načrti montaže

- radialno tesnenje navzven (bobni, obročki, tesnenje na ohišje)

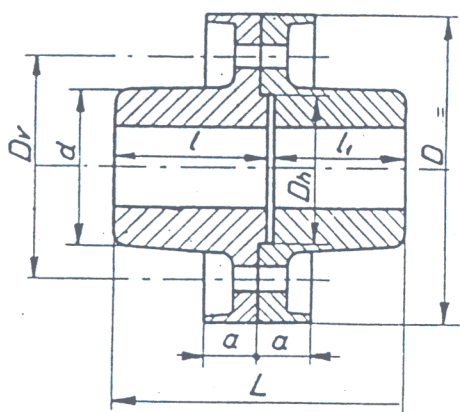


- aksialno tesnenje vrtečih gred (gladko obročno tesnenje)

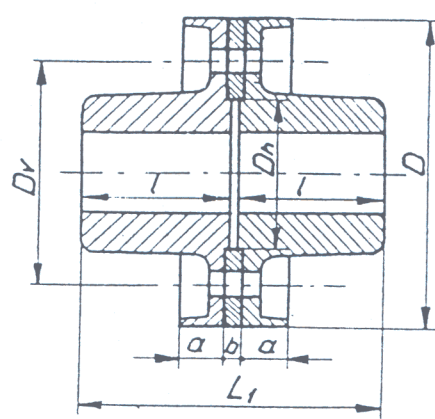
V-tesnila



Izvedba A

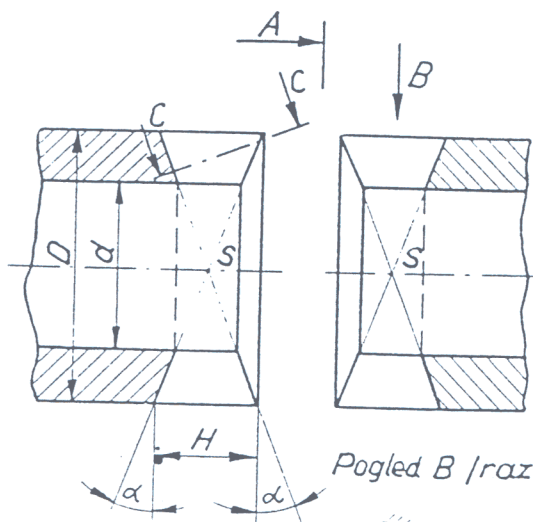


Izvedba B



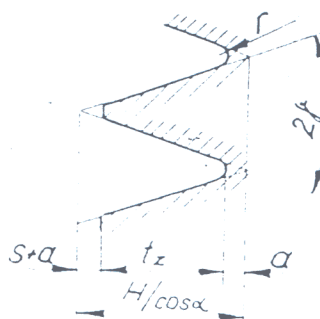
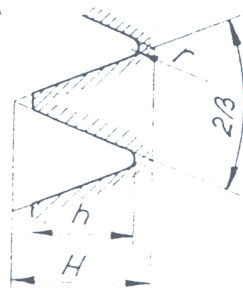
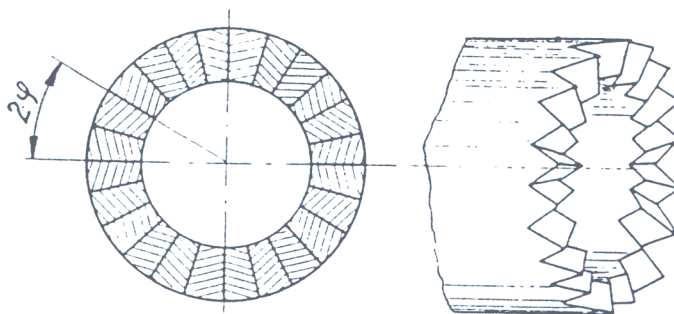
Slika 14.1

Pogled A



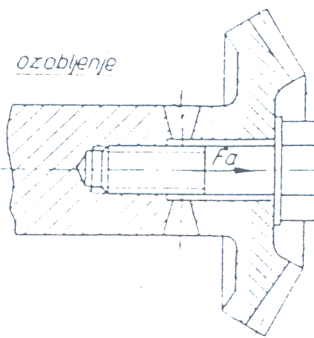
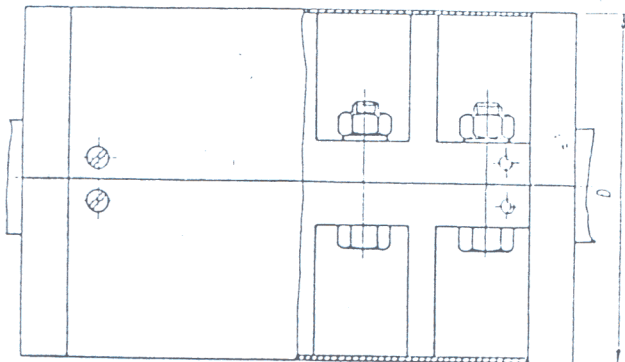
Pogled B [razvito]

Prerez C-C [razvito]

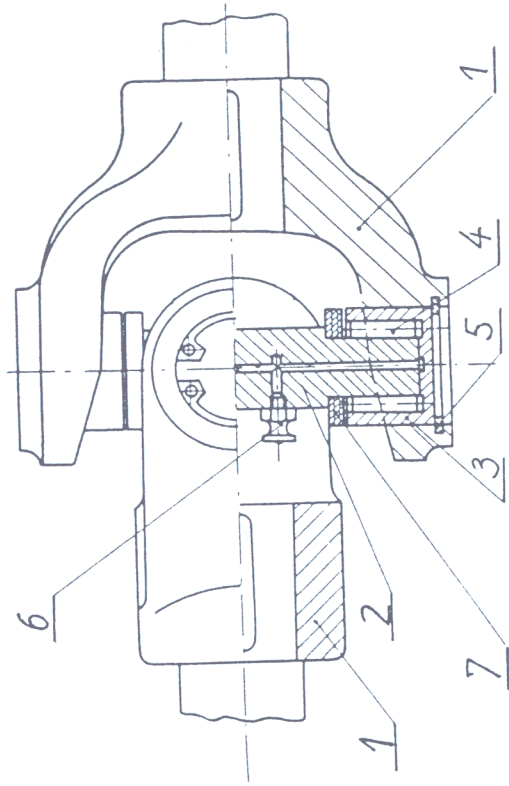


Slika 19.1

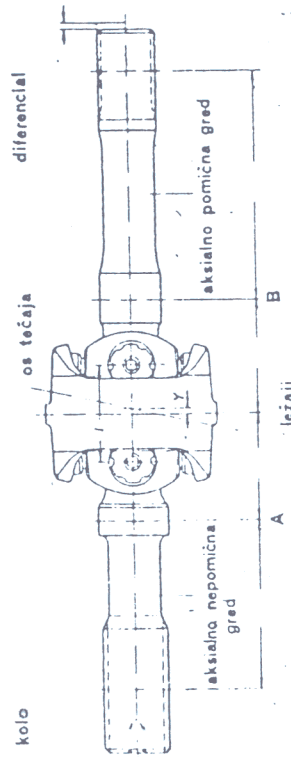
Objemna sklopka



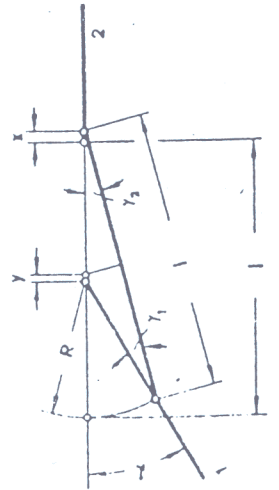
Slika 18.1



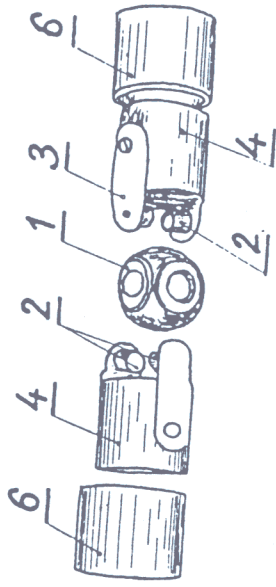
Slika 47.1



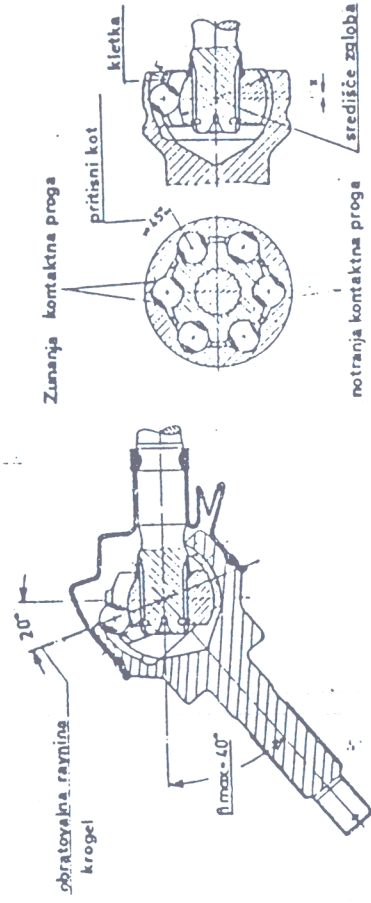
Sl. 5.09



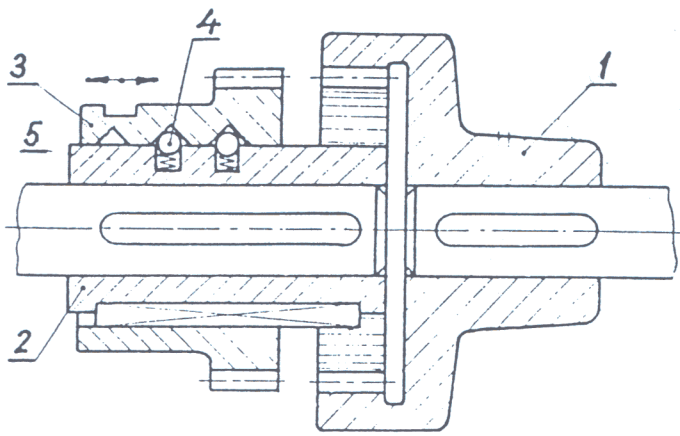
Sl. 5.10



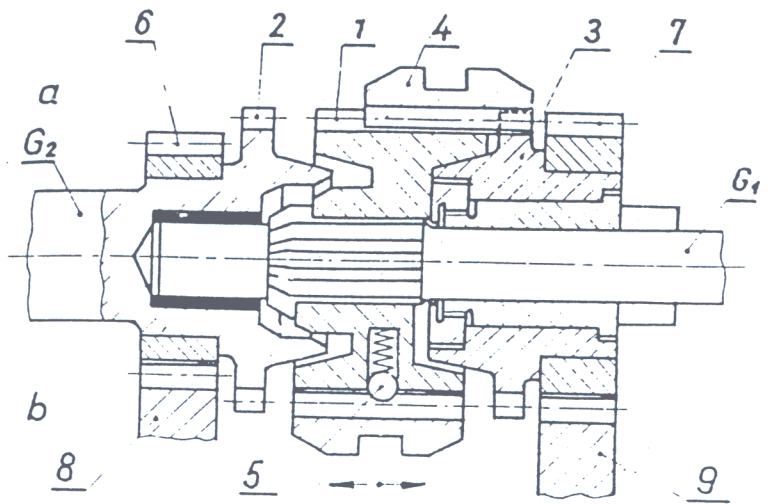
Slika 48.1



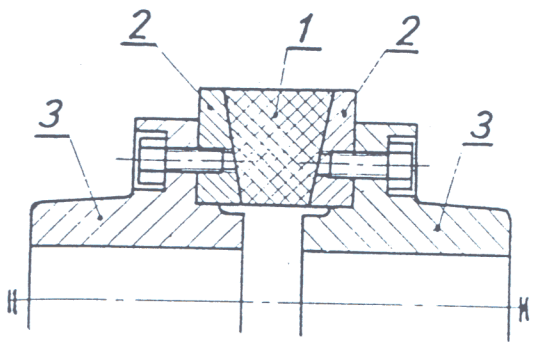
Sl. 5.08



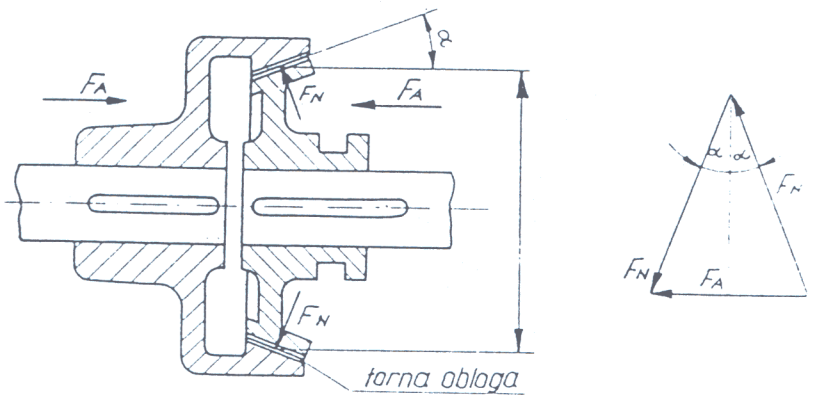
Slika 80.1



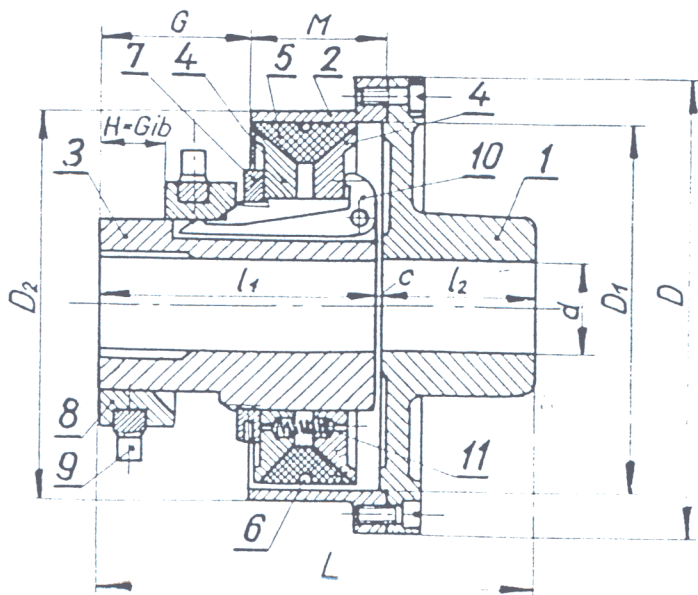
Slika 81.1



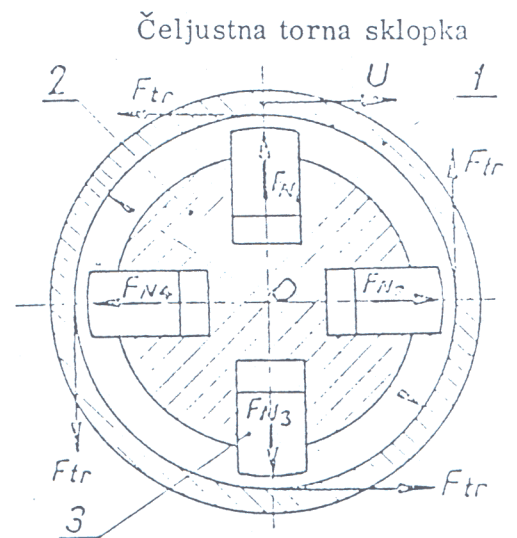
Slika 71.1

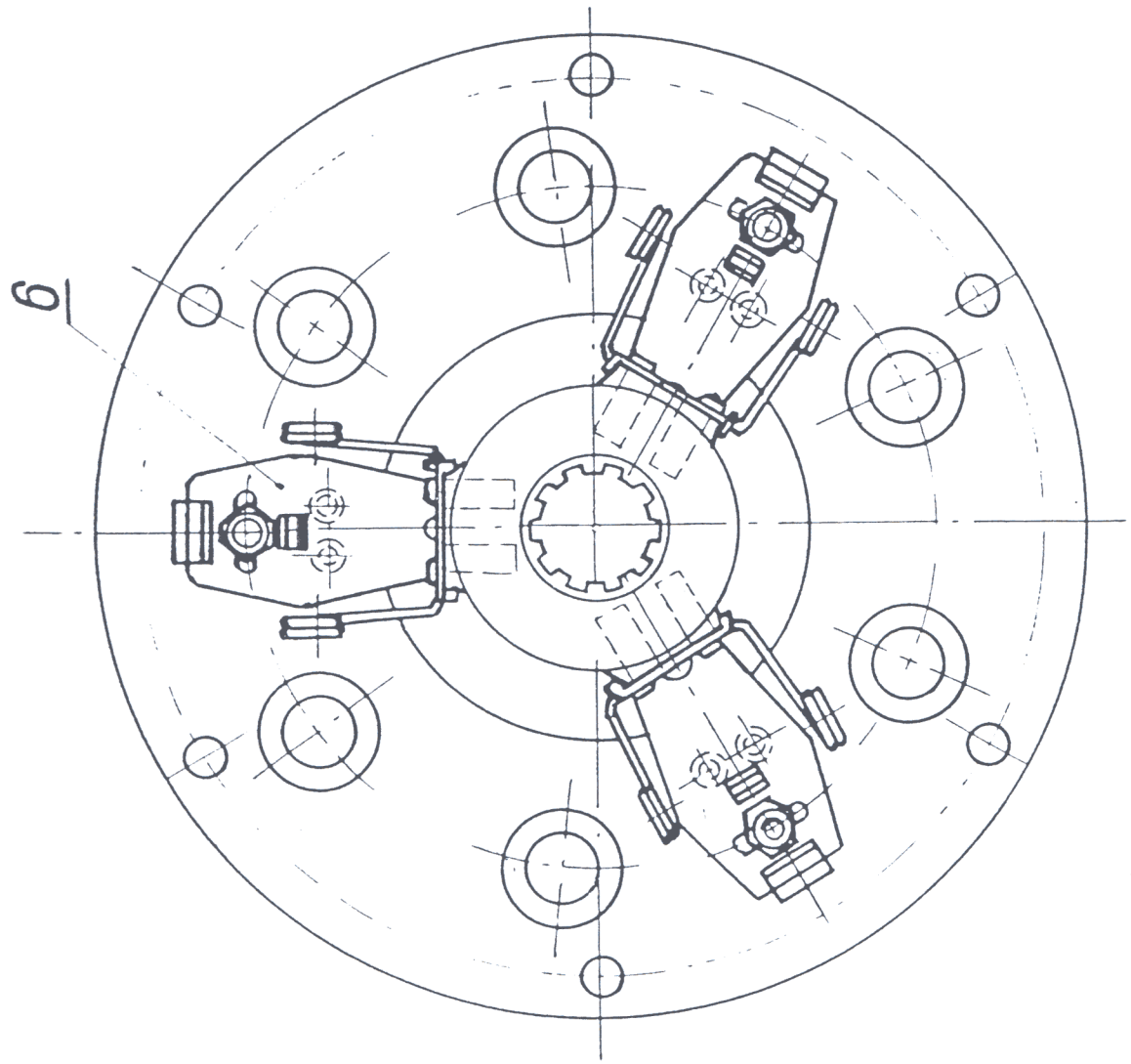
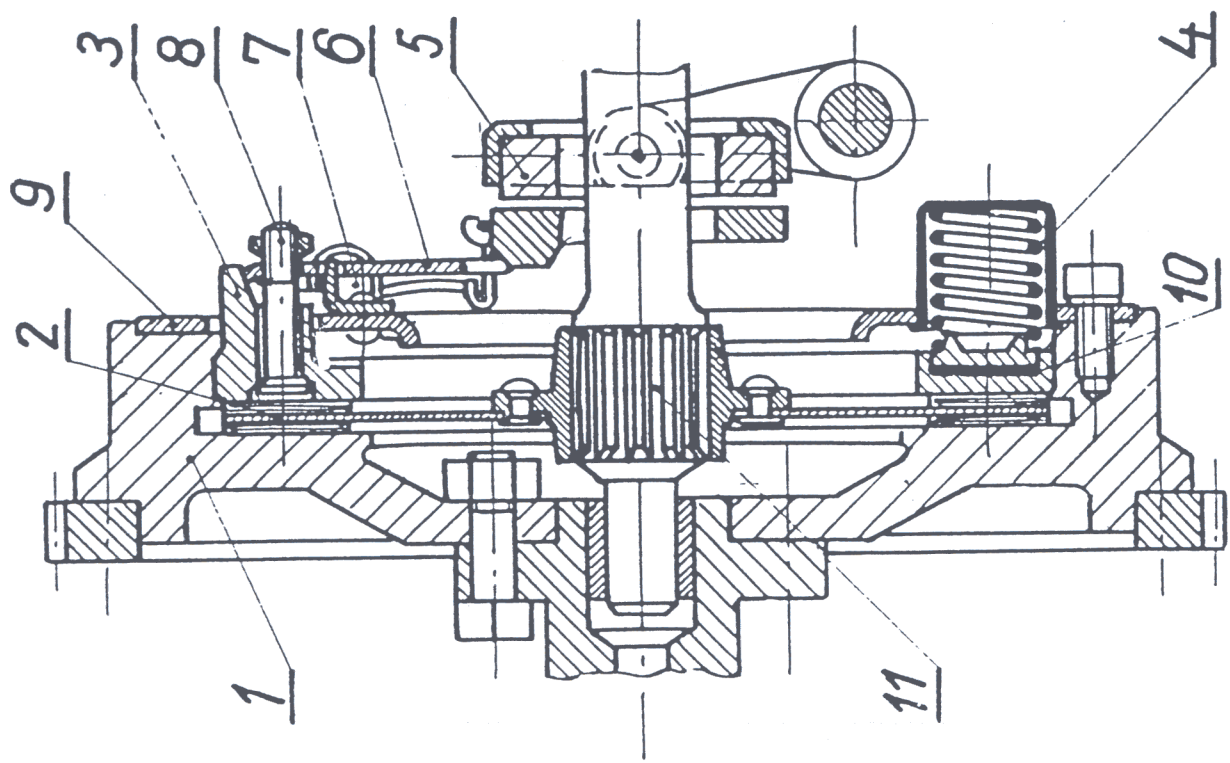


Slika 99.1

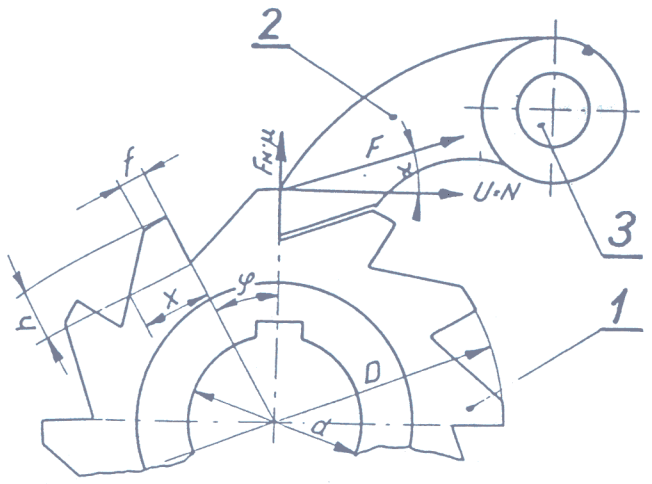


Slika 102.1

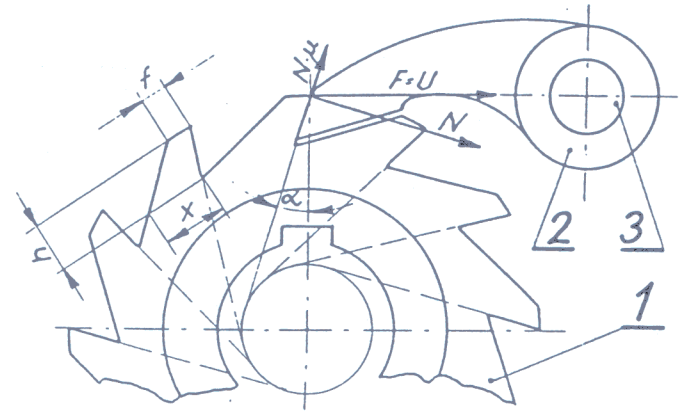




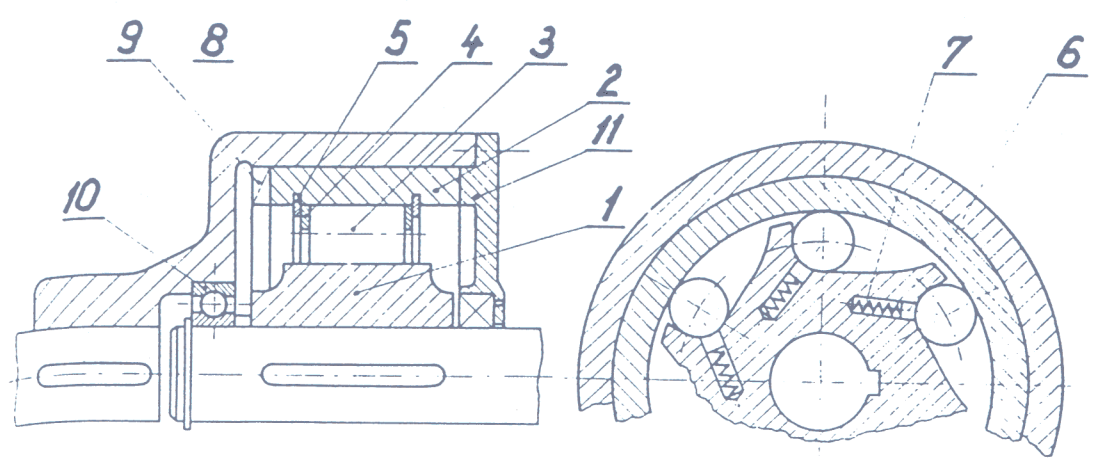
Slika 107.1



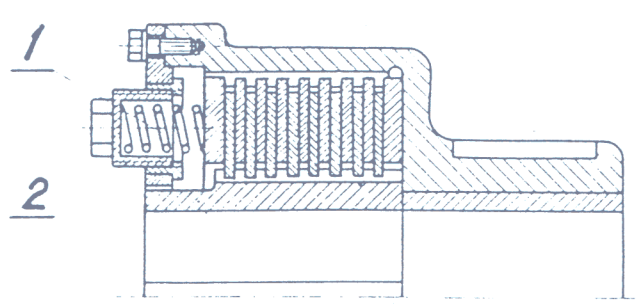
Slika 135.1



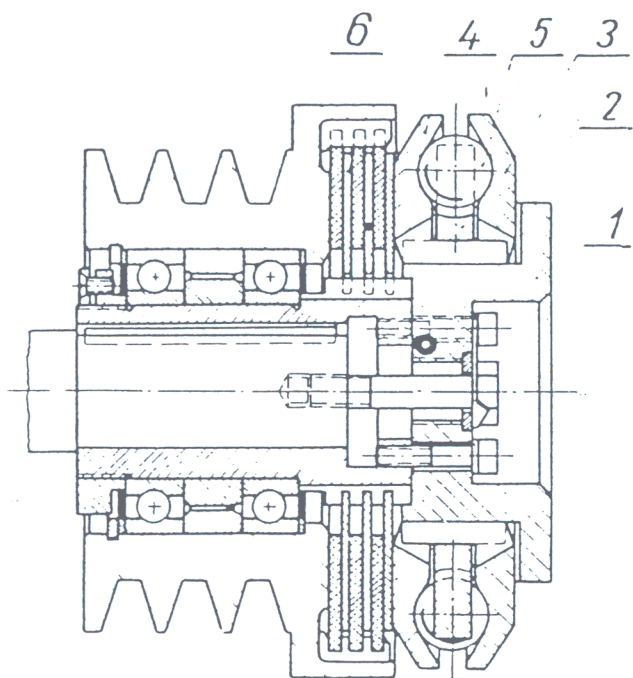
Slika 135.2



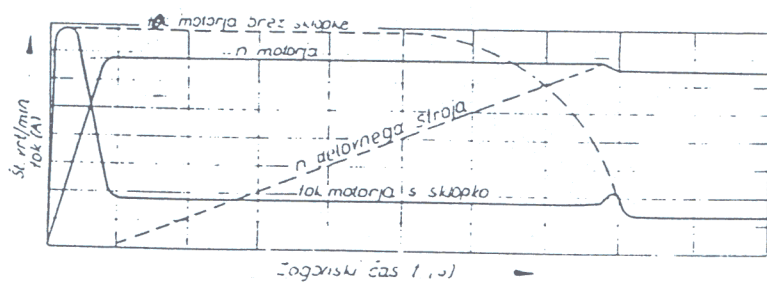
Slika 147.1



Slika 150.2

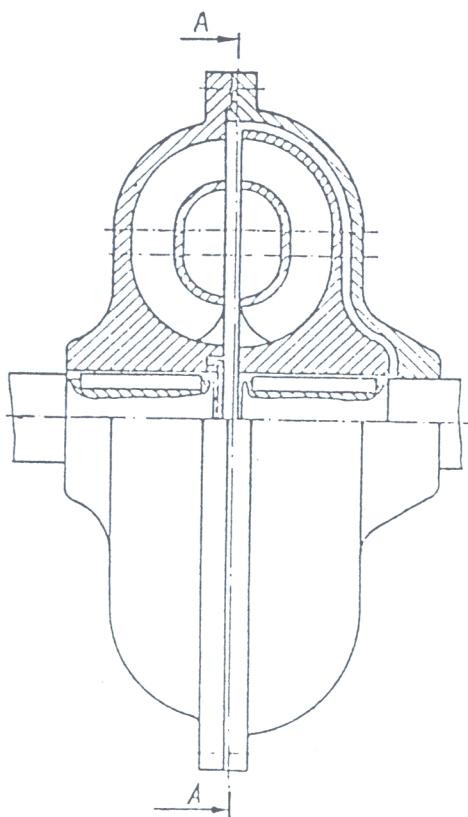


Slika 159.2

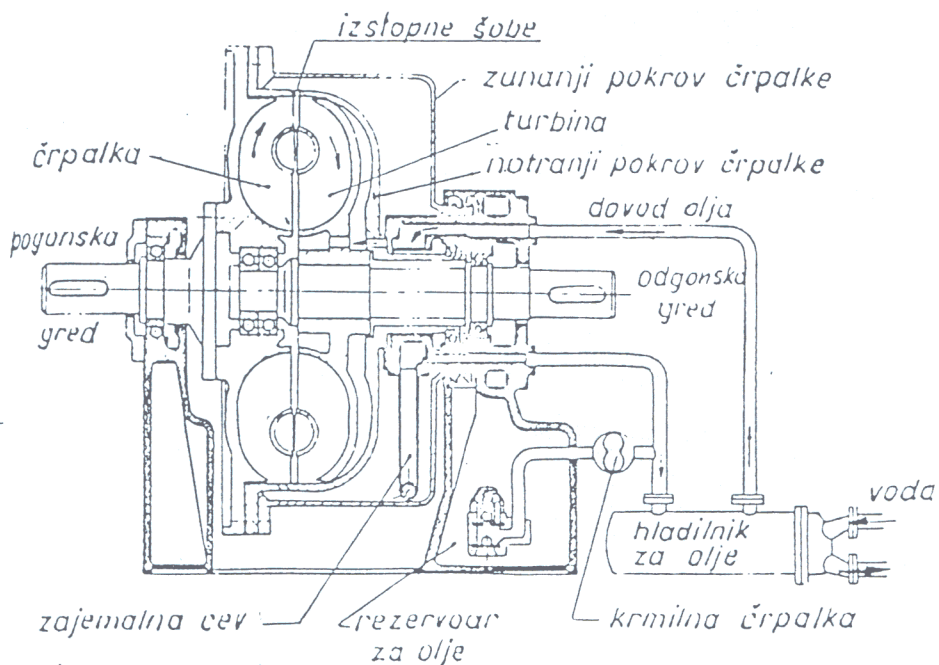


Slika 159.1

Hidravlične sklopke
a. nekrmiljene



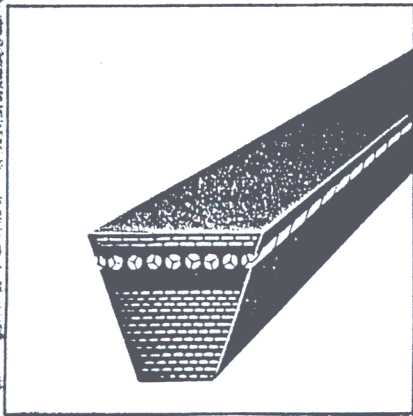
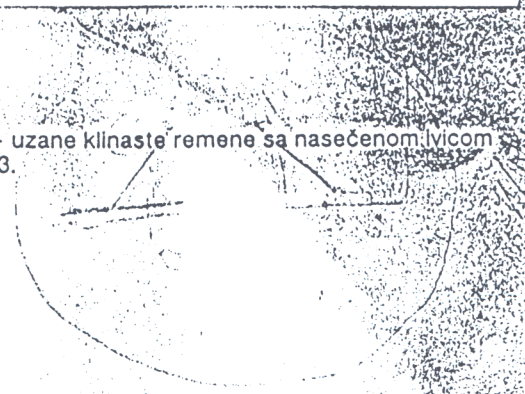
b. Krmiljene



DURAVEL

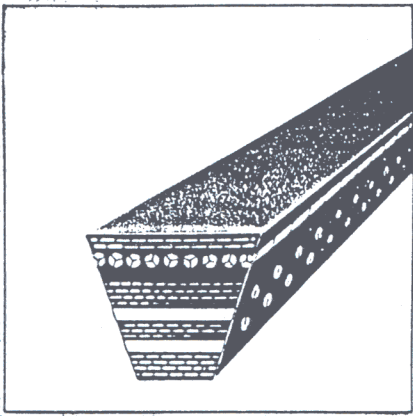
DURAVEL

Izrađujemo DURAVEL — uzane klinaste remene sa nasečenom ivicom i presecima AV 10 i AV 13.



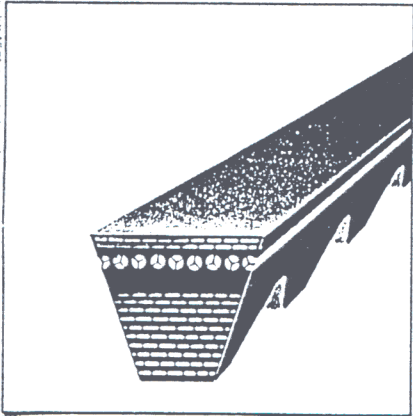
DURAVEL A

varijanta sa poboljšanim osobinama. Dodatnim umecima povećana je poprečna krutost, što je pogodno za veće prenose.



DURAVEL B (DURAVEL IN)

varijanta sa poboljšanom fleksibilnošću. Unutrašnje ozupčenje omogućava upotrebu remenice manjeg prečnika. Ovi remeni su veoma izdržljivi i prikladni prvenstveno za veće prenose.



DURAVEL su uzane klinaste remeni sa nasečenom ivicom za pogon pomoćnih agregata u motornim vozilima (alternatora, ventilatora, pumpi za vodu) i ostalih mašina i uređaja.

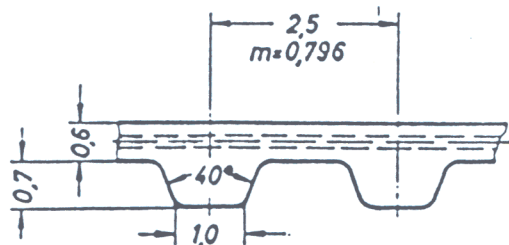
Prednost Duravel klinastih remena sa sečenom ivicom u poređenju sa običnim klinastim remenima su:

- do dva puta duži vek,
- dvadeset do trideset procenata veći prenos snage,
- veća otpornost na klizanje i habanje,
- otpornost na ulja, ozon i povišenu temperaturu,
- ravnomeran i tih pogon.

Dimenzije Duravel klinastih remena Sava Kranj odgovaraju većini putničkih motornih vozila i mnogim teretnim vozilima i autobusima. Izrađujemo ih u skladu ISO 2790. Remene izrađujemo u dužini od 670 do 1600 mm.

T2,5

Synchroflex-Zahnriemen



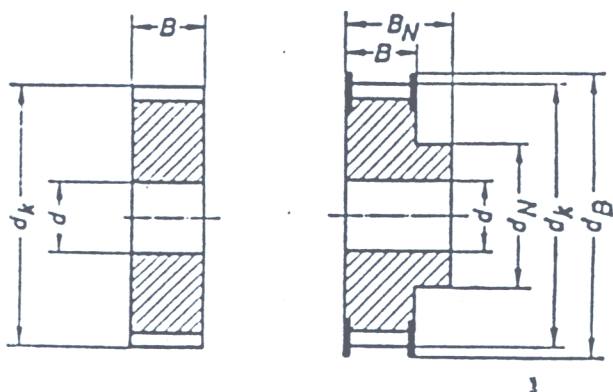
Bestellbeispiel

10	T 2,5/380
Breite	Type/Länge

Type	Riemenlänge mm	Zähnezahl
T 2,5/120	120,00	48
T 2,5/160	160,00	64
T 2,5/200	200,00	80
T 2,5/245	245,00	98
T 2,5/265	265,00	106
T 2,5/285	285,00	114
T 2,5/330	330,00	132
T 2,5/380	380,00	152
T 2,5/420	420,00	168
T 2,5/480	480,00	192
T 2,5/500	500,00	200
T 2,5/600 FA	600,00	240
T 2,5/650	650,00	260
T 2,5/780	780,00	312

FA = mit verstärktem Rücken

Synchroflex-Zahnräder T 2,5



Bestellbeispiel

14	T 2,5/38	—	2
Breite	Type/Zähnezahl	—	Bordscheiben

(Seite 32)

Lagerräder Seite 33

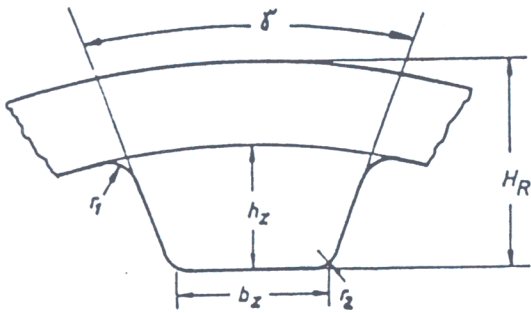
z	dk mm	dmax mm	dB mm	z	dk mm	dmax mm	dB mm
12	9,00	3	12	42	32,90	24	36
13	9,80	3,5	13	43	33,70	24	37
14	10,60	4	14	44	34,50	25	38
15	11,40	5	15	45	35,30	26	39
16	12,20	6	16	46	36,10	27	39
17	13,00	7	16	47	36,90	27	40
18	13,80	7	17	48	37,70	27	41
19	14,60	8	18	49	38,45	28	42
20	15,40	9	19	50	39,25	29	43
21	16,20	10	20	51	40,05	30	43
22	17,00	10	20	52	40,85	30	44
23	17,80	11	21	53	41,65	30	45
24	18,55	11	22	54	42,45	31	46
25	19,35	12	23	55	43,25	32	47
26	20,15	13	23	56	44,05	32	47
27	20,95	13	24	57	44,85	32	48
28	21,75	13	25	58	45,65	33	49
29	22,55	14	26	59	46,45	34	50
30	23,35	15	27	60	47,25	35	51
31	24,15	16	27	61	48,05	36	51
32	24,95	16	28	62	48,85	37	52
33	25,75	17	29	63	49,60	37	53
34	26,55	17	30	64	50,40	37	54
35	27,35	20	31	65	51,20	38	55
36	28,10	20	31	66	52,00	38	55
37	28,90	21	32	67	52,80	39	56
38	29,70	21	33	68	53,60	39	57
39	30,50	22	34	69	54,40	40	58
40	31,30	23	35	70	55,20	41	59
41	32,10	24	35	71	56,00	42	59

d_{max} = max. Bohrung für Räder mit Bordscheiben

Riemennormbreite b mm	4	6	10
Radbreite B mm	8	10	14

Zahnmaße, Toleranzen

Tabelle 1 a



	XL	L	H	XH	XXH
Zahnwinkel x	50	40	40	40	40
Zahnlückentiefe h_z	1,27	1,90	2,29	6,35	9,53
Kopfradius r_1	0,38	0,51	1,02	1,57	2,29
Fußradius r_2	0,38	0,51	1,02	1,19	1,52
Zahnbreite b_z	1,37	3,25	4,43	7,94	12,12
Gesamt Riemenstärke H_R	2,38	3,17	4,76	11,12	15,87

Breiten-Toleranzen (mm) für OPTIBELT-ZR Zahnflachriemen

Tabelle 1 b

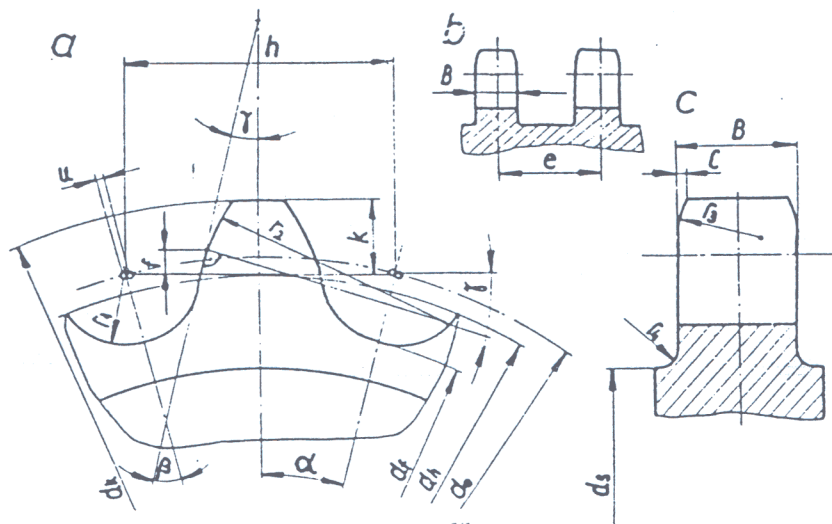
Breiten der Zahnflachriemen	Längen der Zahnflachriemen mm		
	bis 838	839 bis 1676	über 1676
über $\frac{1}{16}'' \hat{=} 3,17$ mm bis $\frac{7}{16}'' \hat{=} 11,1$ mm	+ 0,4 - 0,8	+ 0,4 - 0,8	
über $\frac{7}{16}'' \hat{=} 11,1$ mm bis $1 \frac{1}{2}'' \hat{=} 38,1$ mm	+ 0,8 - 0,8	+ 0,8 - 1,2	+ 0,8 - 1,2
über $1 \frac{1}{2}'' \hat{=} 38,1$ mm bis $2'' \hat{=} 50,8$ mm	+ 0,8 - 1,2	+ 1,2 - 1,2	+ 1,2 - 1,6
über $2'' \hat{=} 50,8$ mm bis $2 \frac{1}{2}'' \hat{=} 63,5$ mm	+ 1,2 - 1,2	+ 1,2 - 1,6	+ 1,6 - 1,6
über $2 \frac{1}{2}'' \hat{=} 63,5$ mm bis $3'' \hat{=} 76,2$ mm	+ 1,2 - 1,6	+ 1,6 - 1,6	+ 1,6 - 2,0
über $3'' \hat{=} 76,2$ mm bis $4'' \hat{=} 101,6$ mm	+ 1,6 - 1,6	+ 1,6 - 2,0	+ 2,0 - 2,0
über $4'' \hat{=} 101,6$ mm	+ 2,4 - 2,4	+ 2,4 - 2,8	+ 2,4 - 3,2

Längen-Toleranzen (mm) für OPTIBELT-ZR Zahnflachriemen

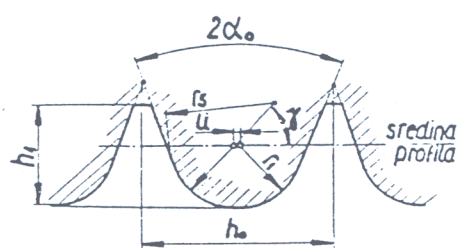
Tabelle 2

von 127 mm bis 254 mm	von 255 bis 381	von 382 bis 508	von 509 bis 762	von 763 bis 1016	von 1017 bis 1270	von 1271 bis 1524	von 1525 bis 1778
± 0,20 mm	± 0,23	± 0,25	± 0,30	± 0,33	± 0,38	± 0,41	± 0,43

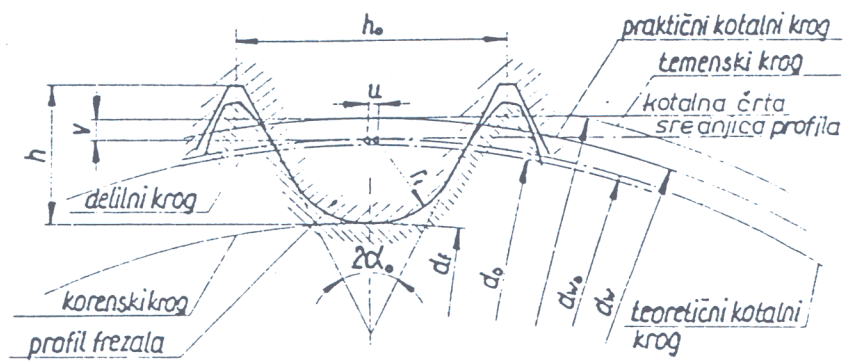
Für jede weitere 25,4 mm Länge sind 0,0254 mm zuzurechnen!



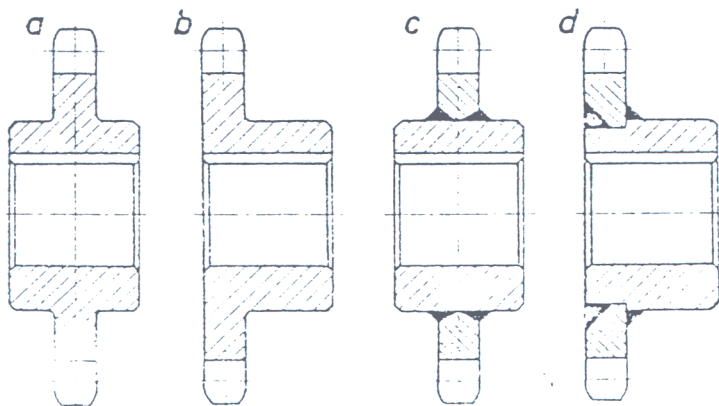
Sl. 19.1



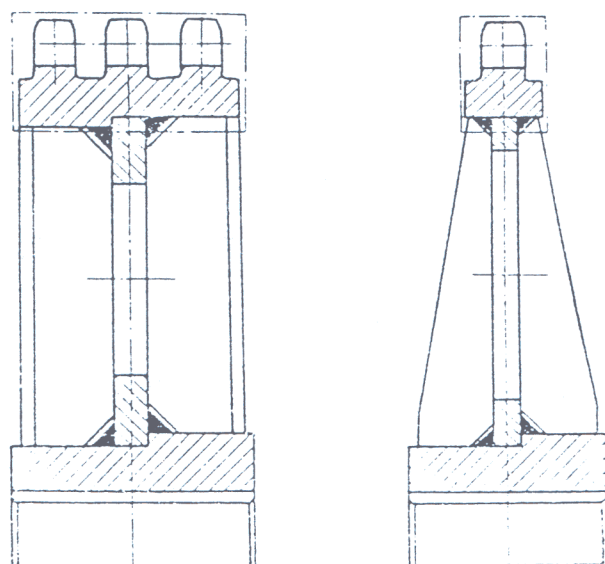
Sl. 25.1



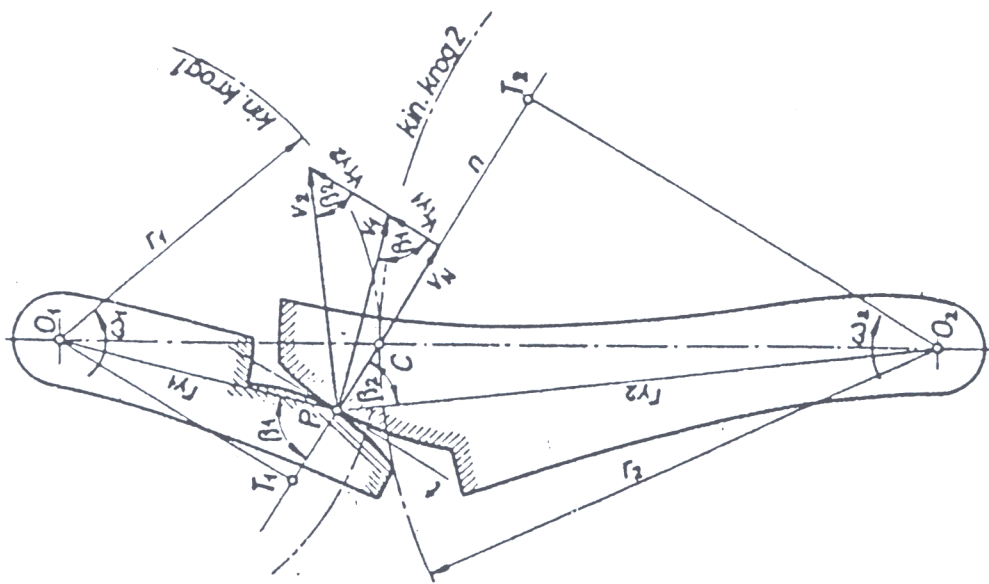
Sl. 25.2



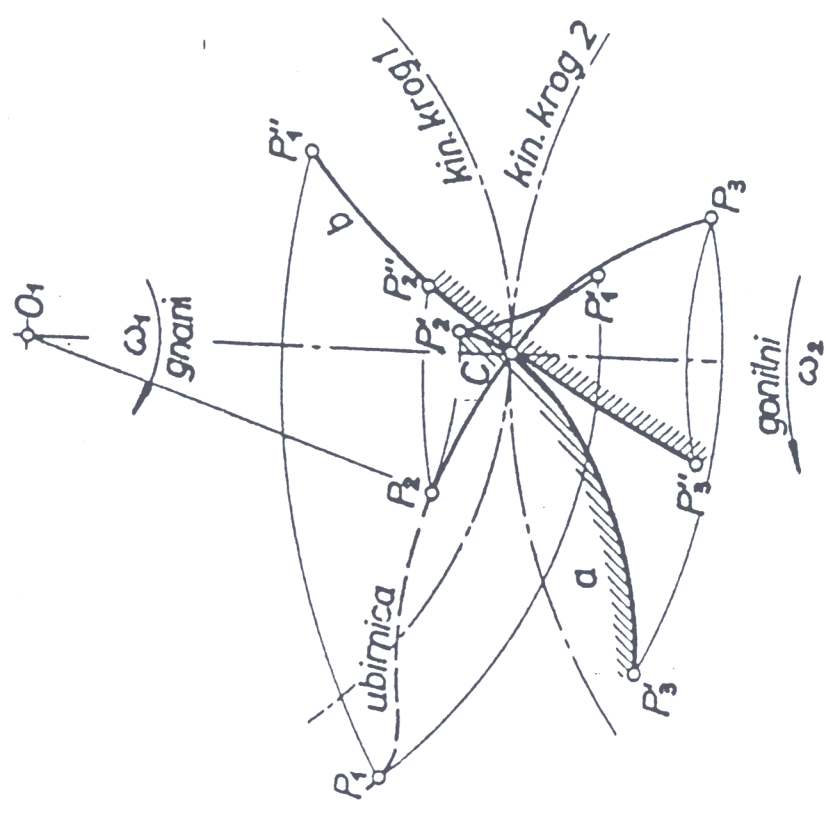
Sl. 32.1



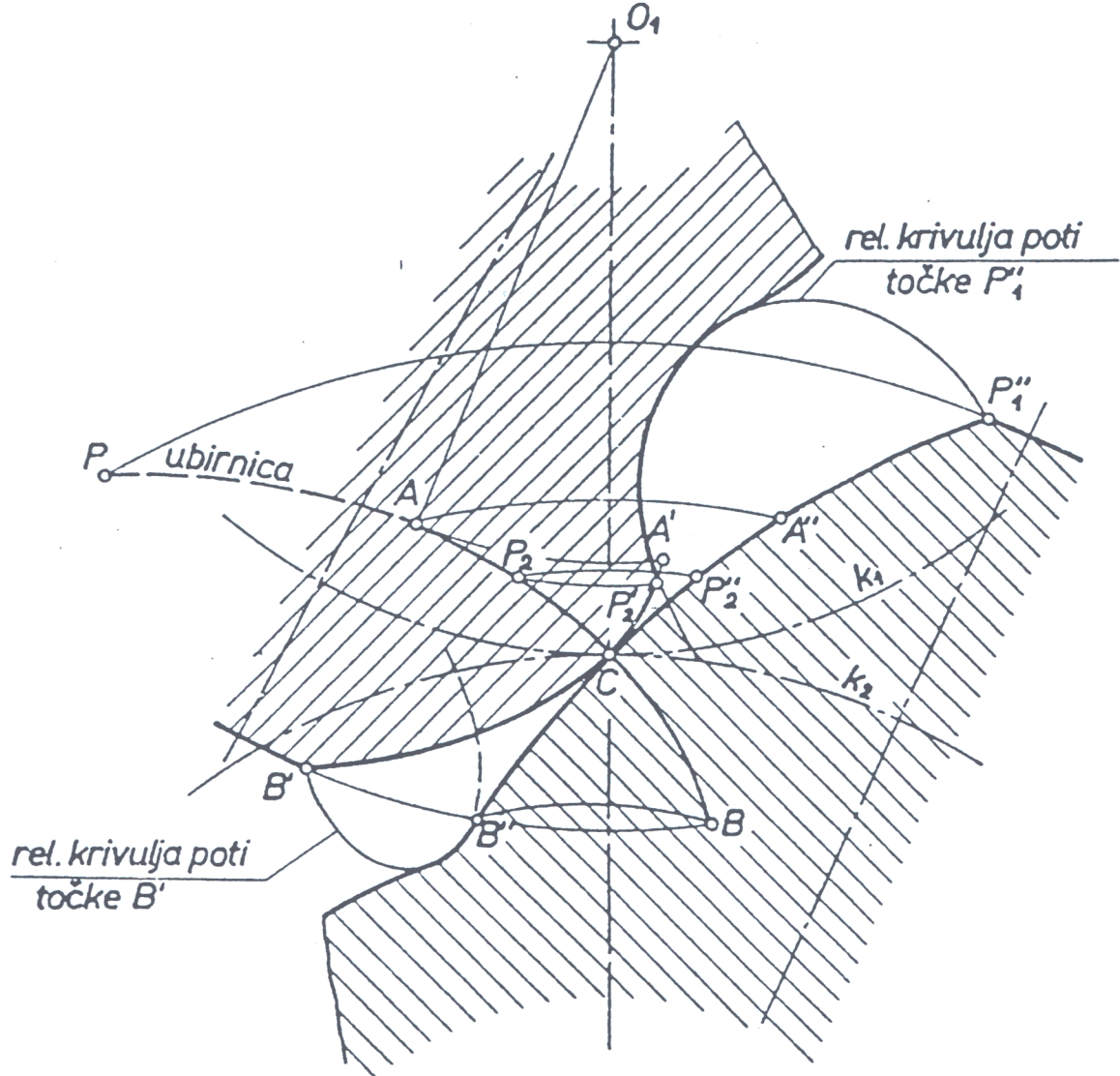
Sl. 34.1



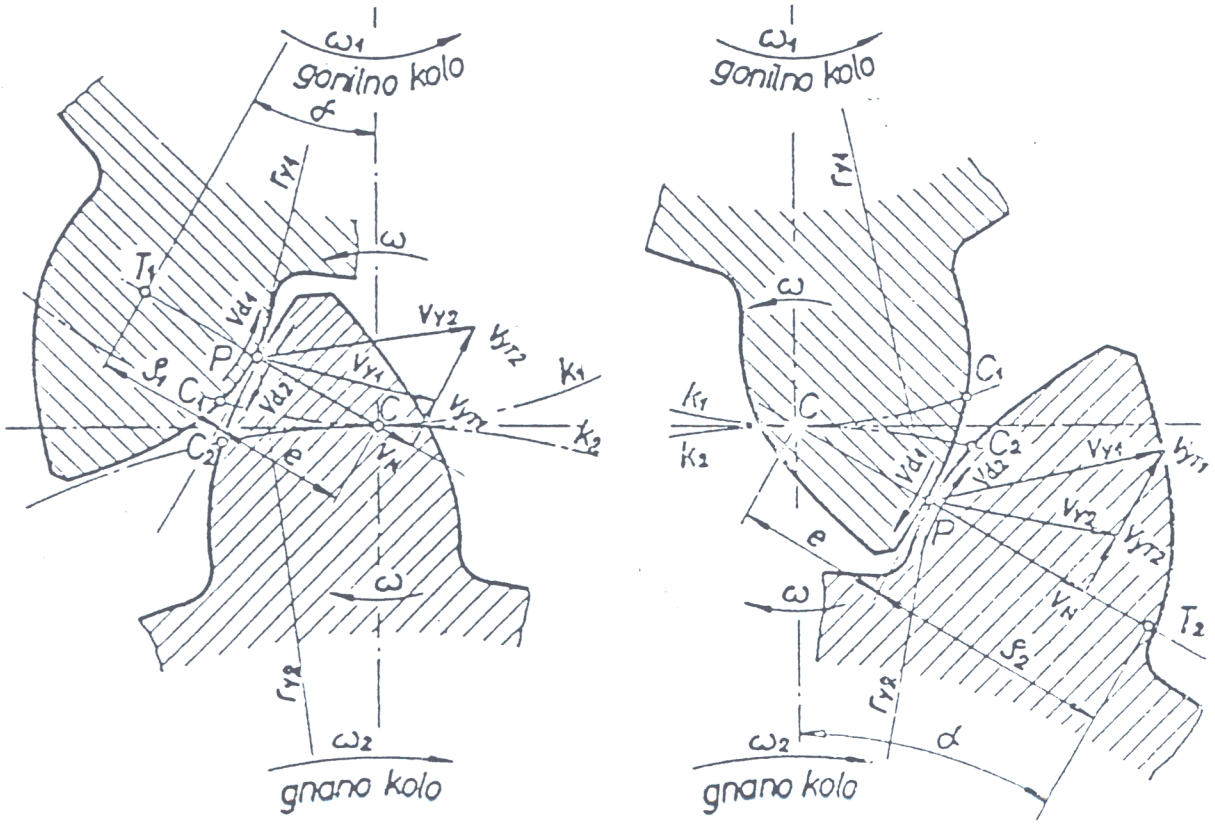
Slika 16.1



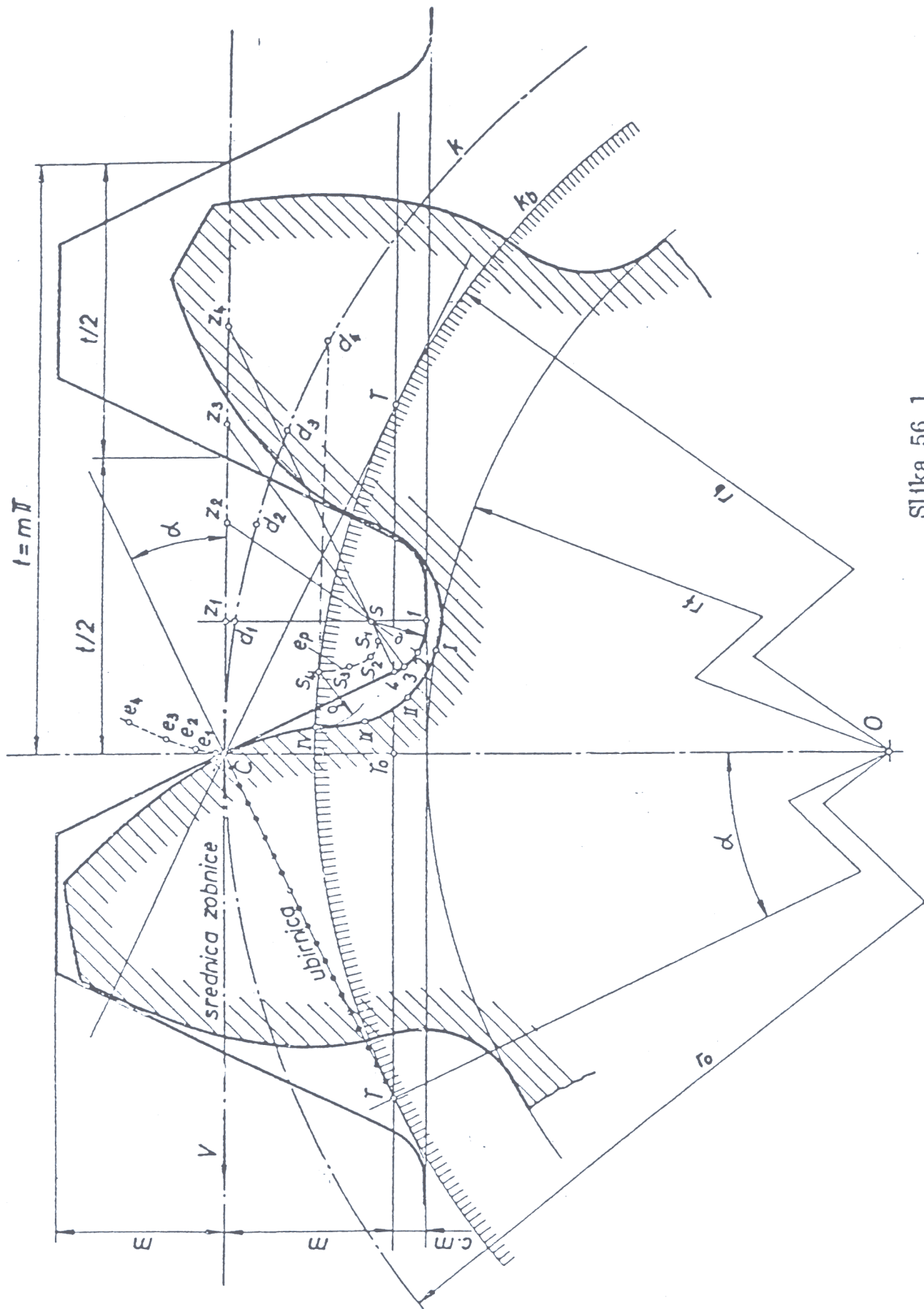
Slika 19.1



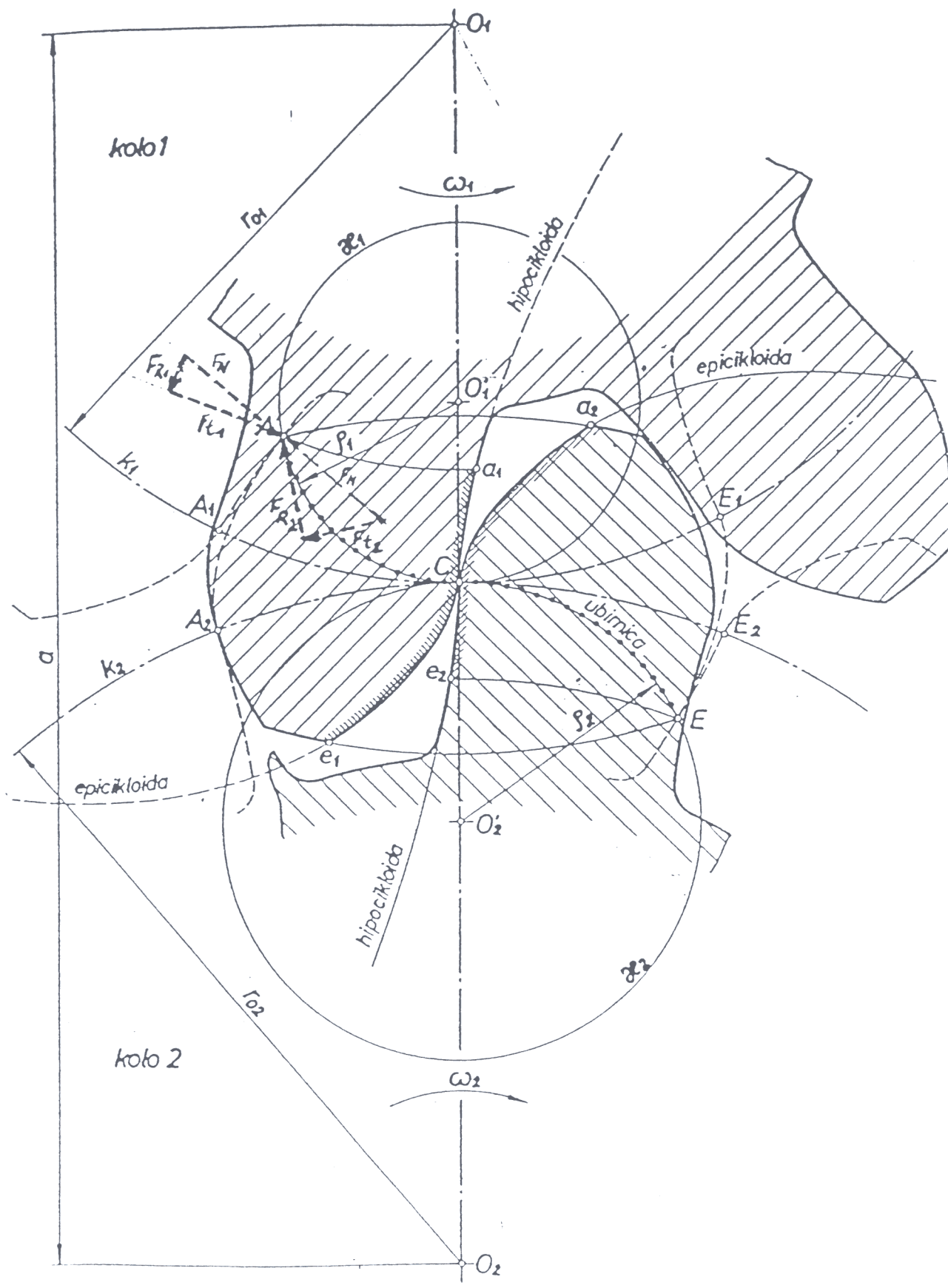
Slika 22.1



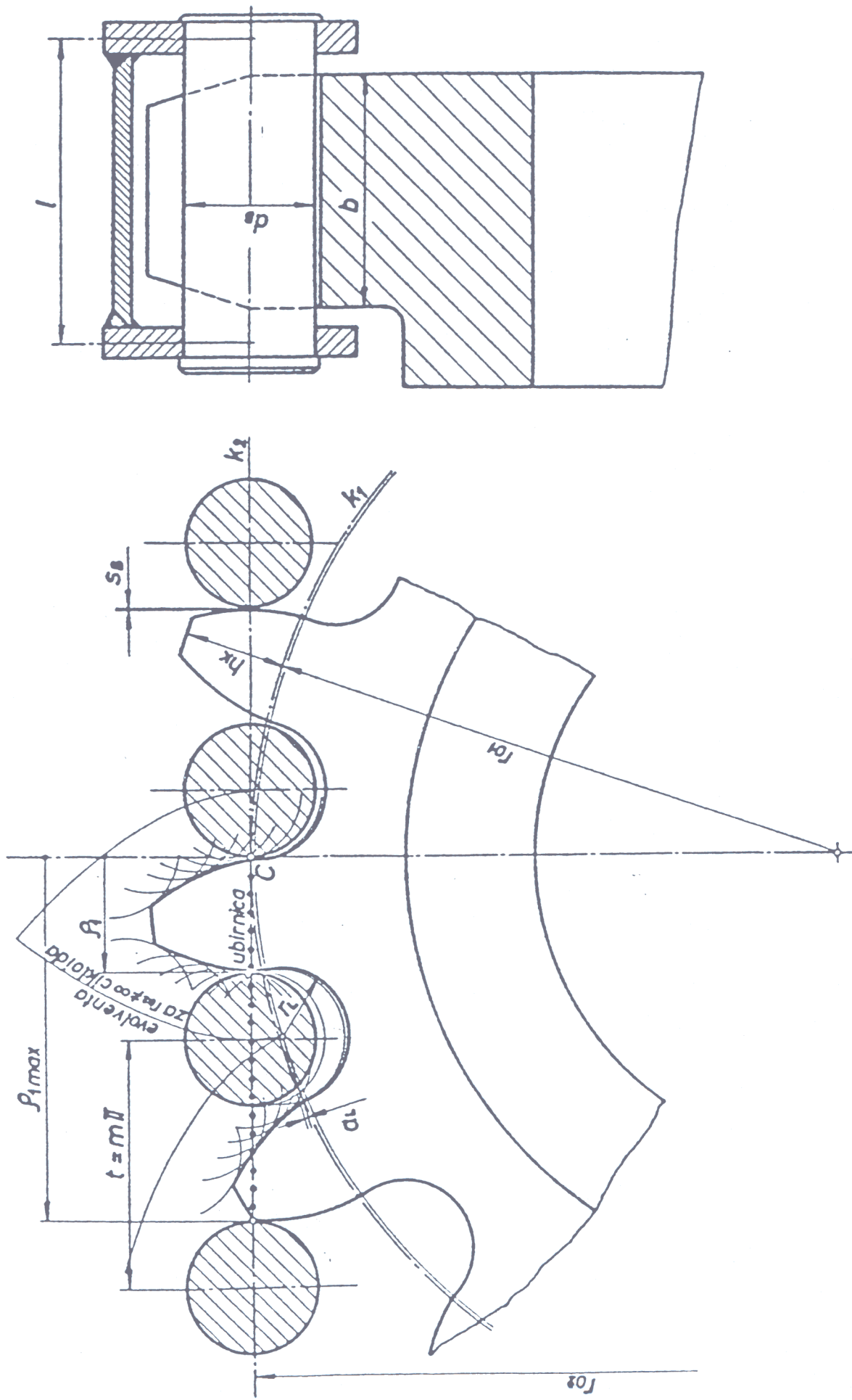
Slika 29.1



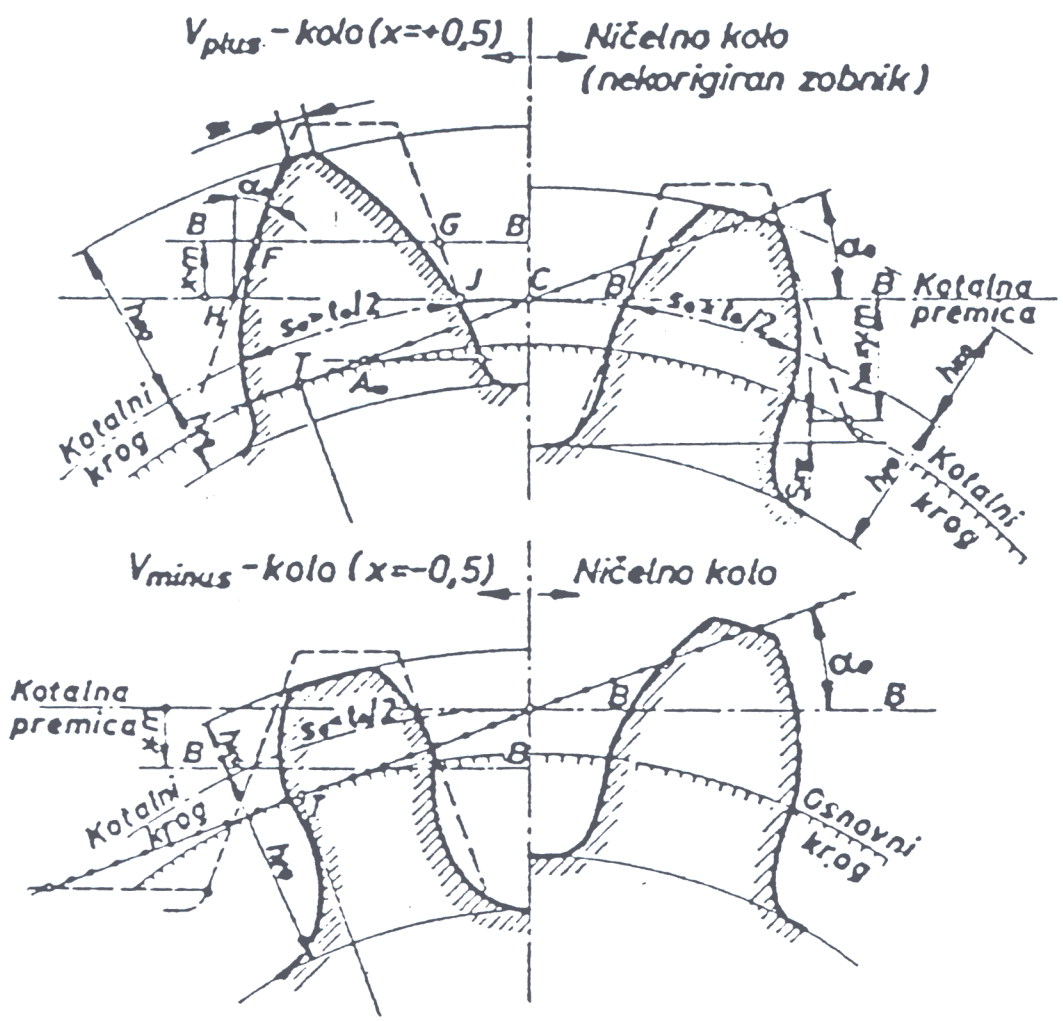
Slika 56.1



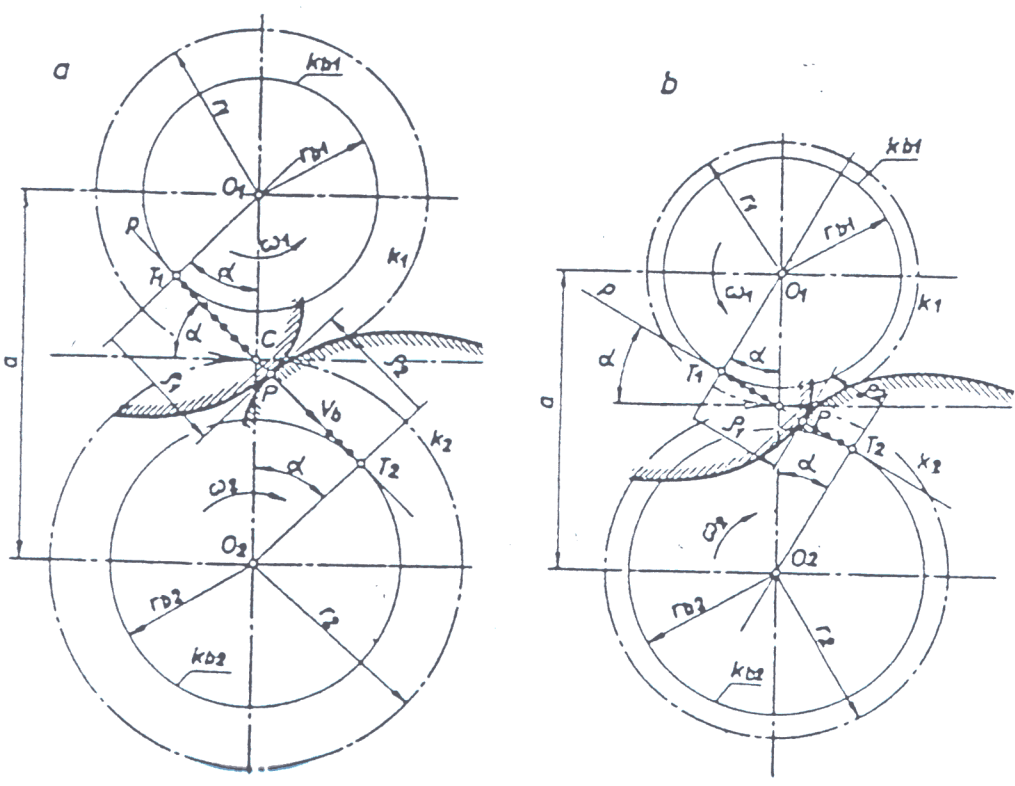
Slika 36.1



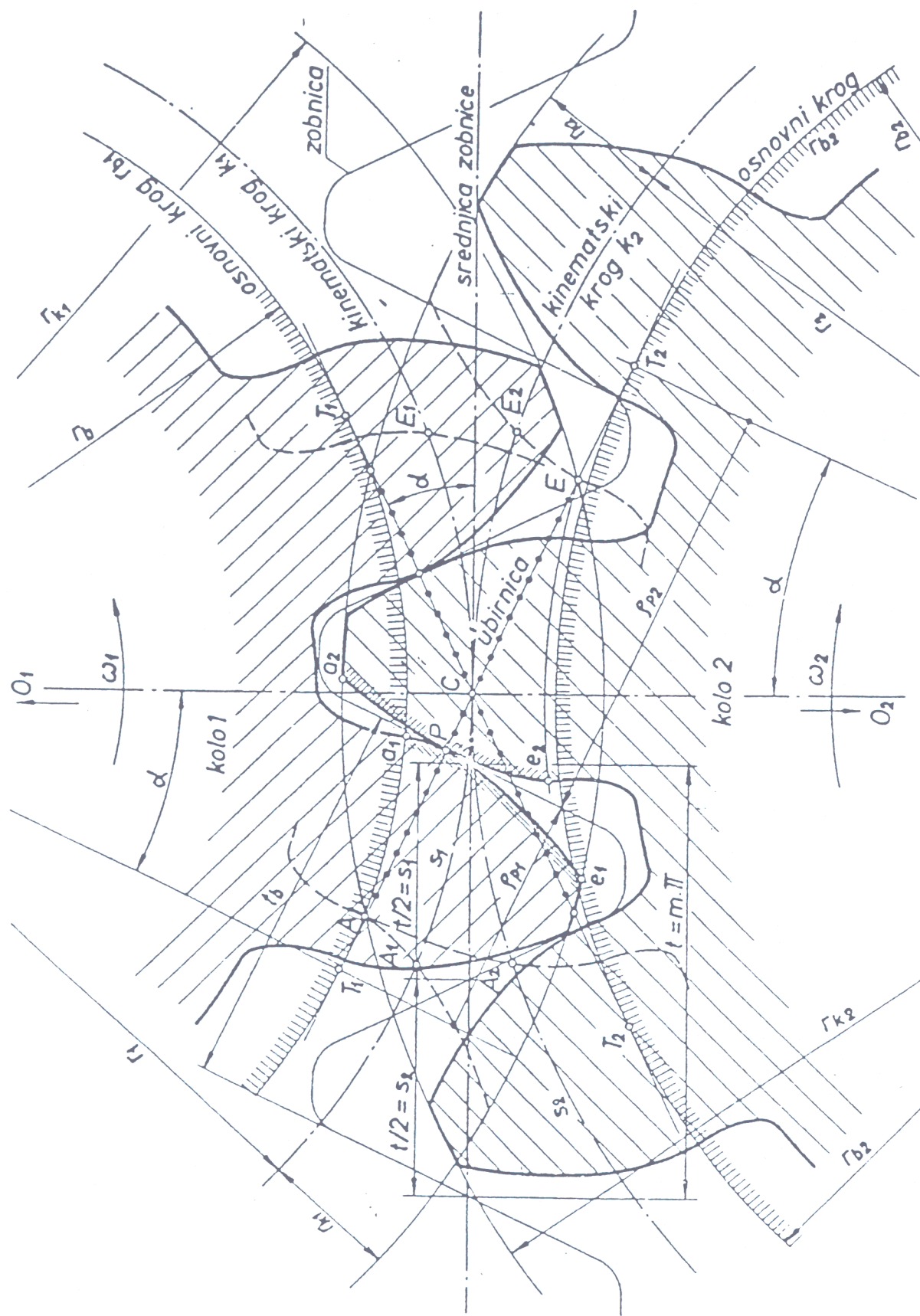
Slika 43.1



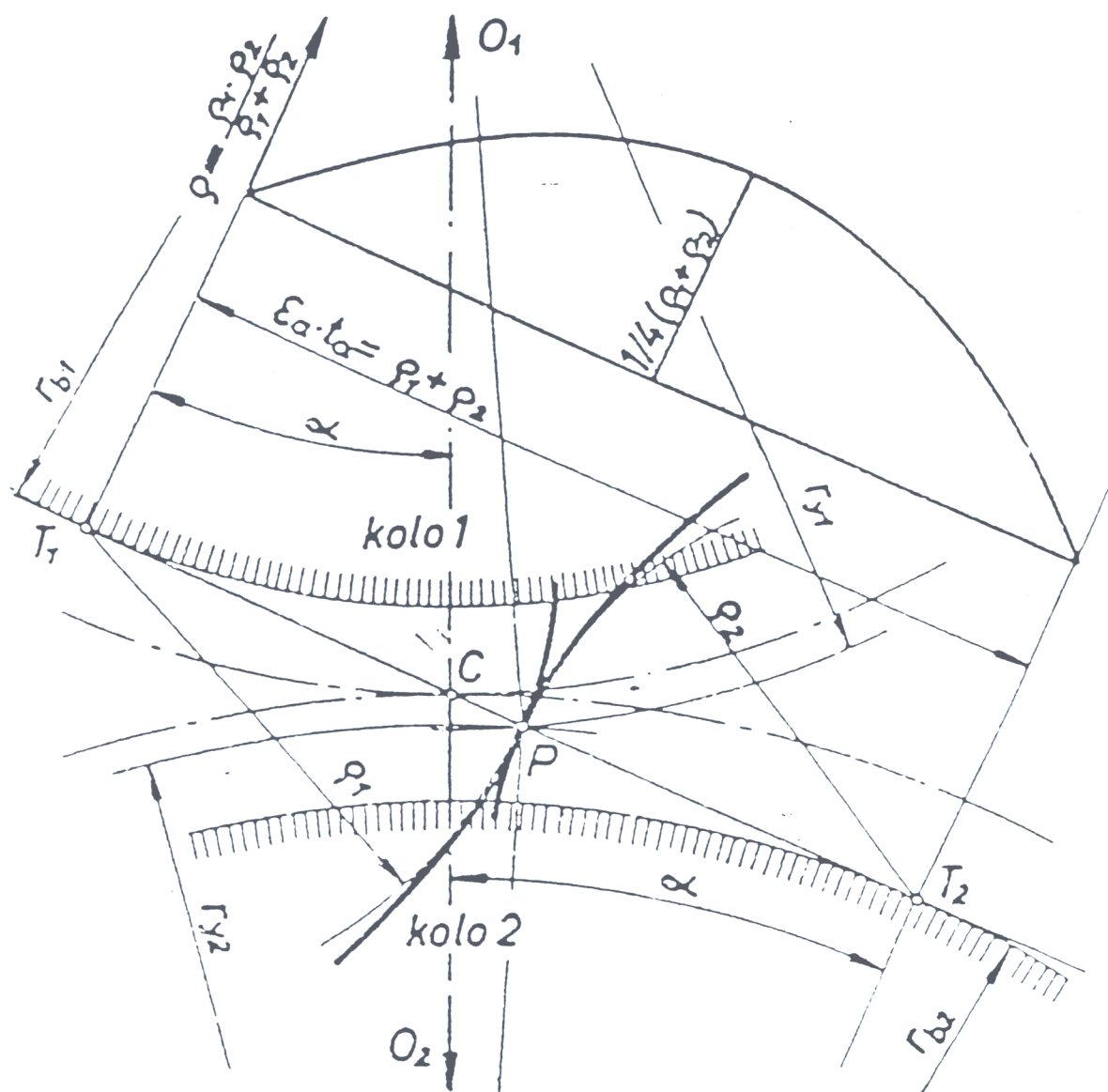
Slika 63.1



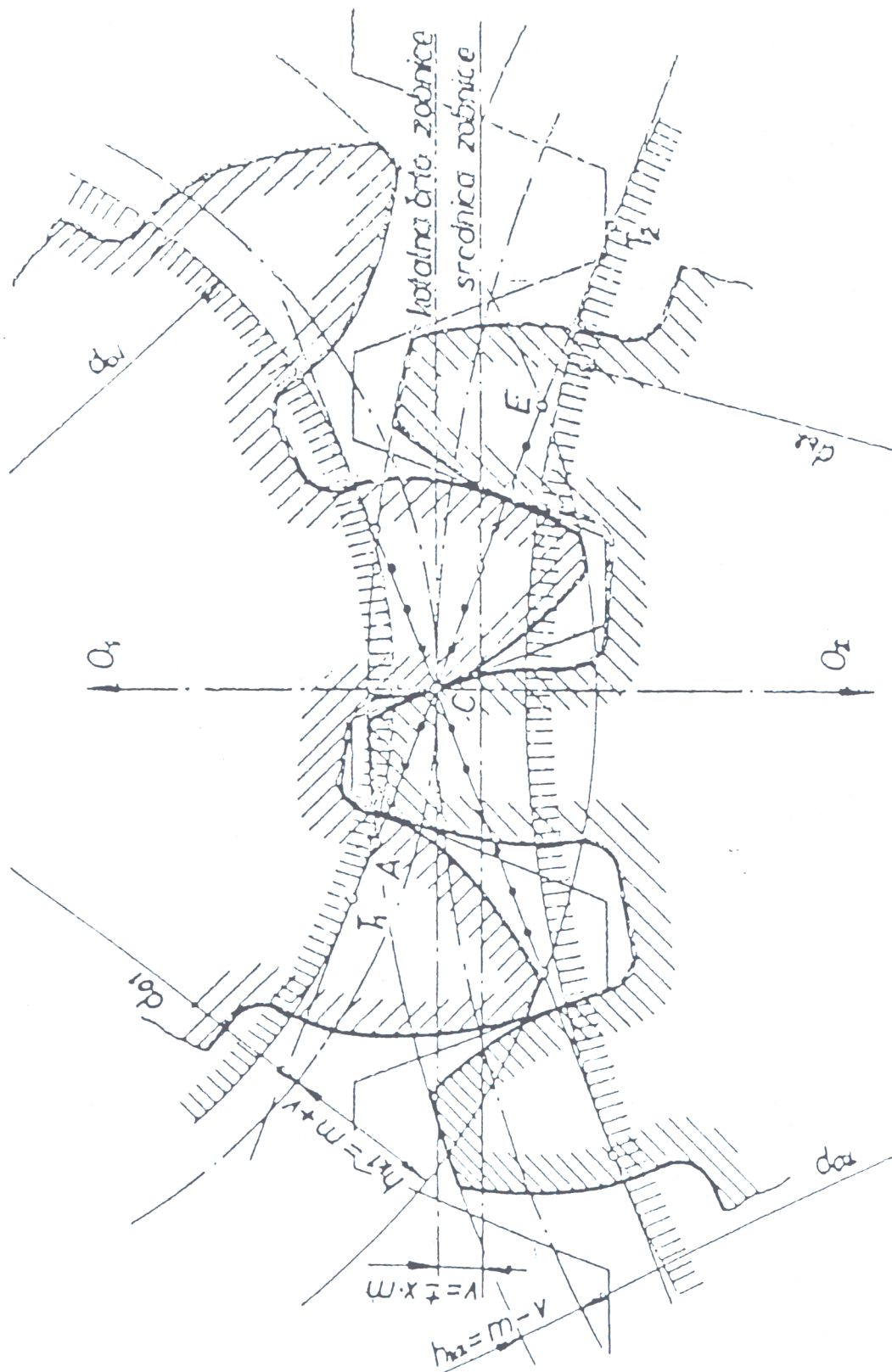
Slika 49.1



Slika 66.1

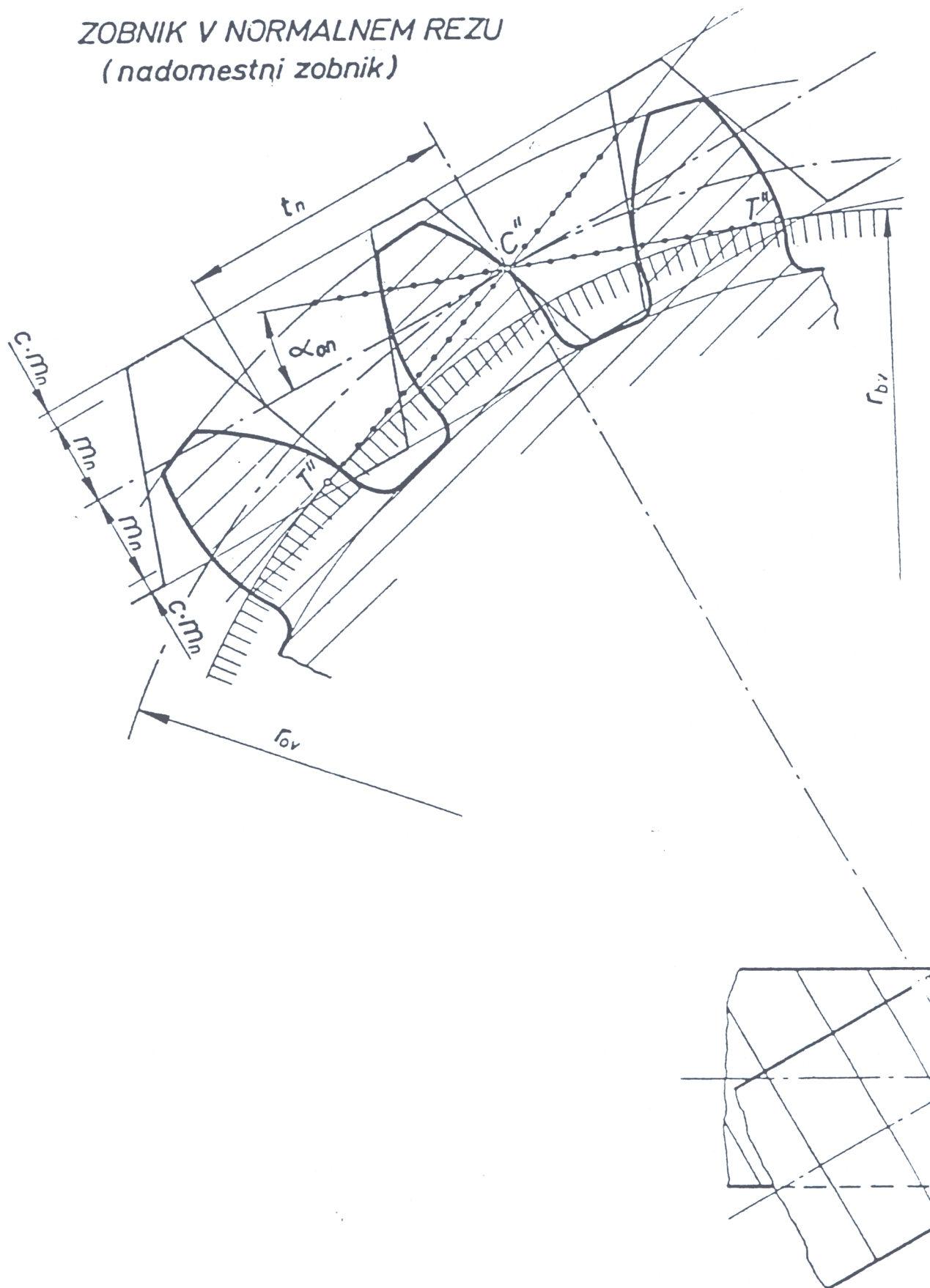


Slika 73.1

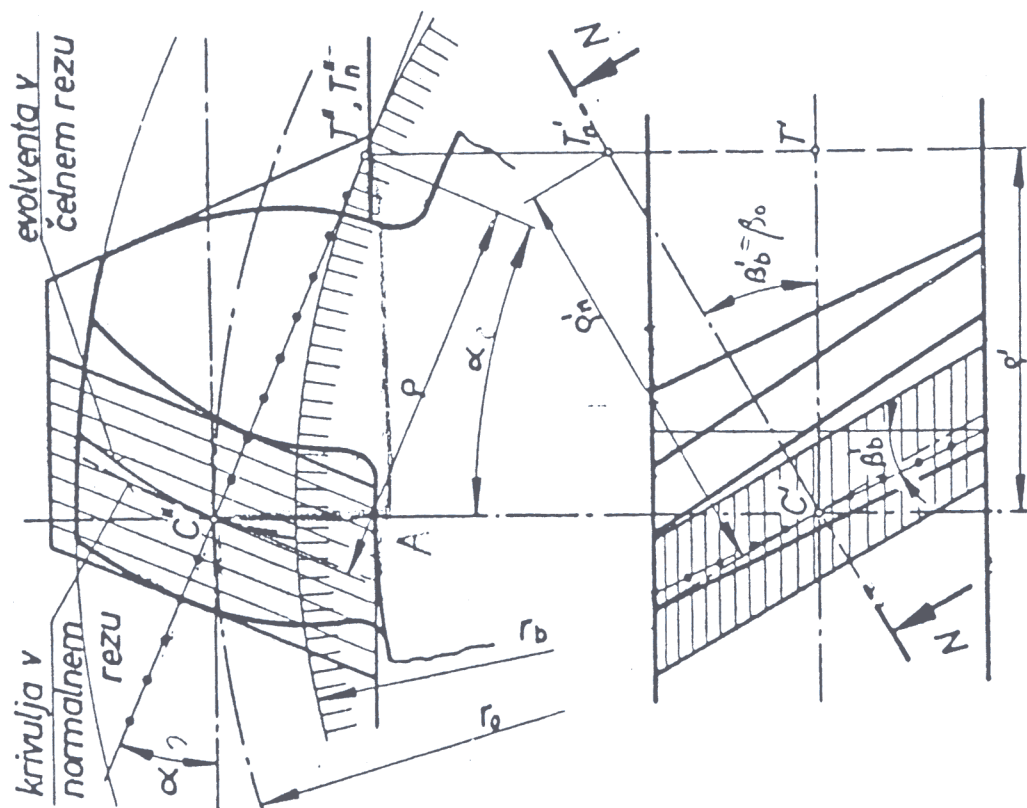


Slika 77.1

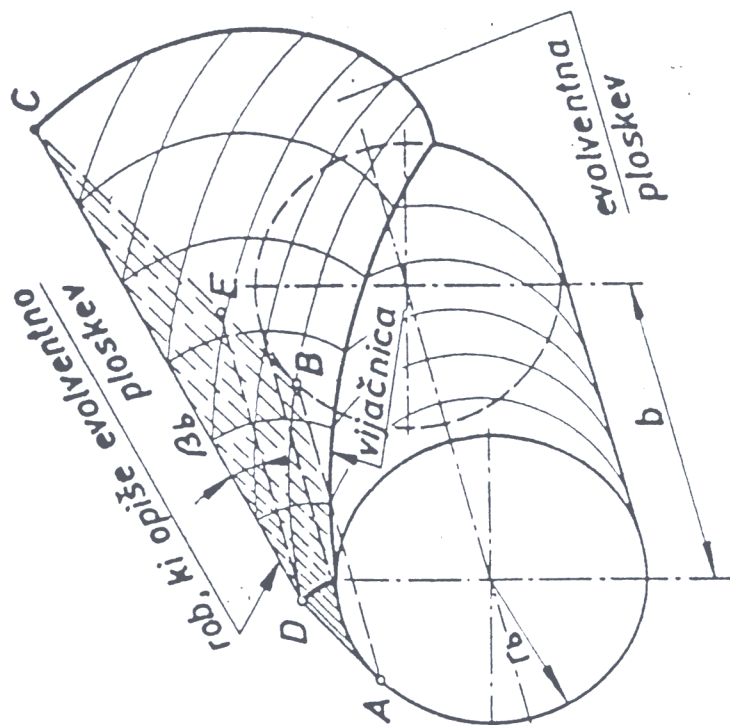
ZOBNIK V NORMALNEM REZU
(nadomestni zobnik)



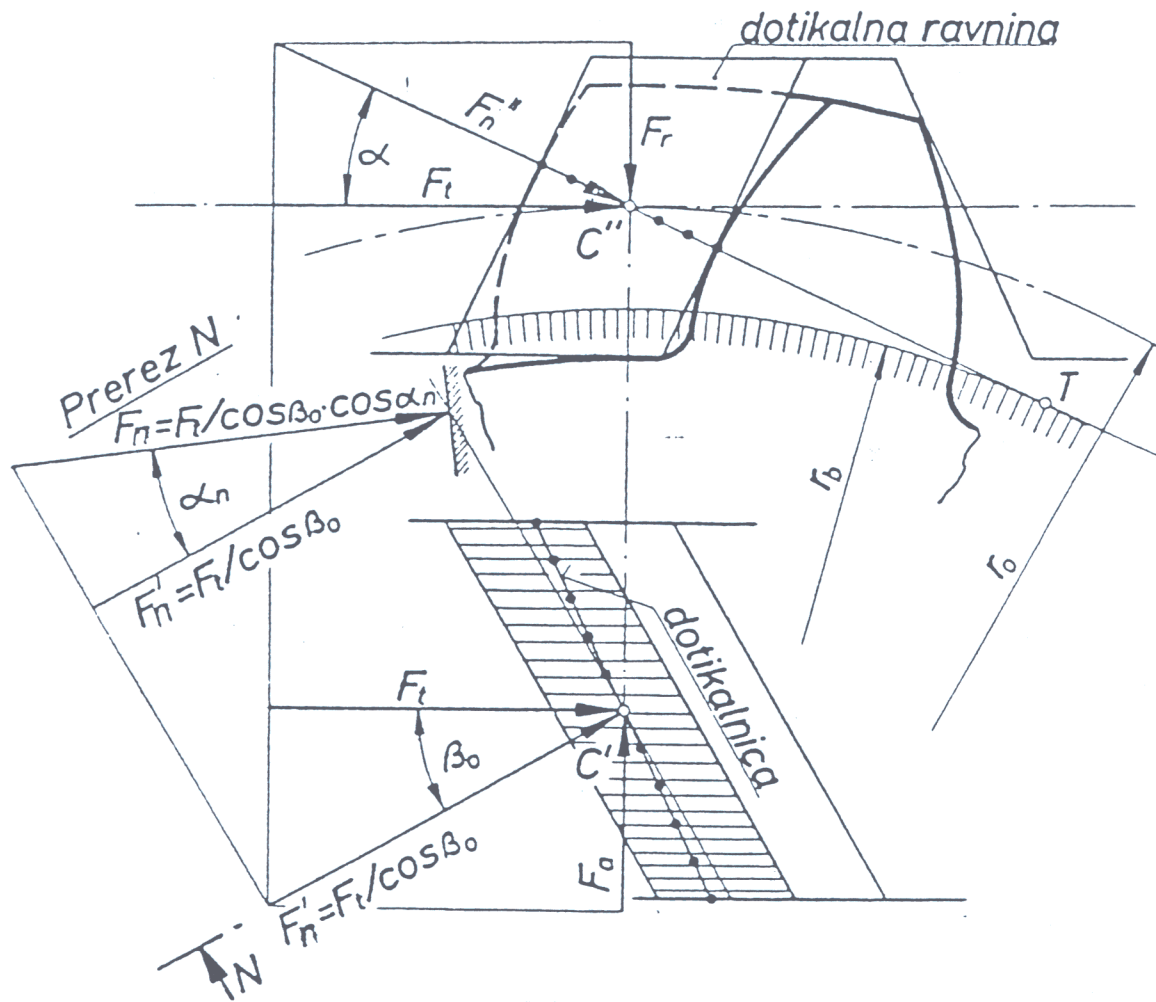
Slika 98.1 (Virtualni zobnik poševnega zobnika na sliki 99.1)



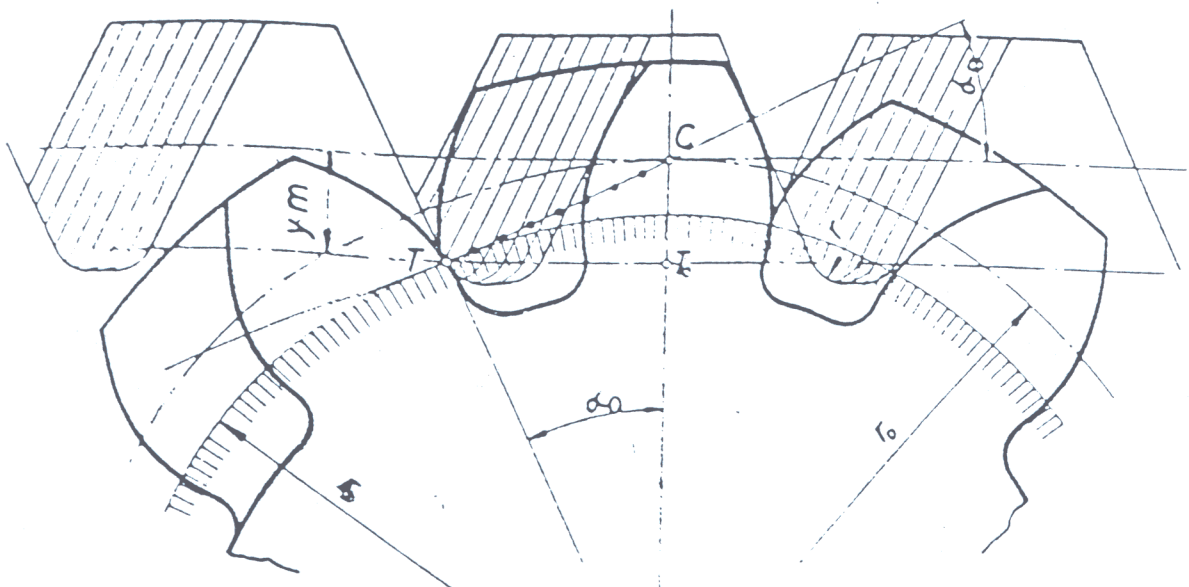
Slika 100.1



Slika 95.1



Slika 108.1



Slika 104.1

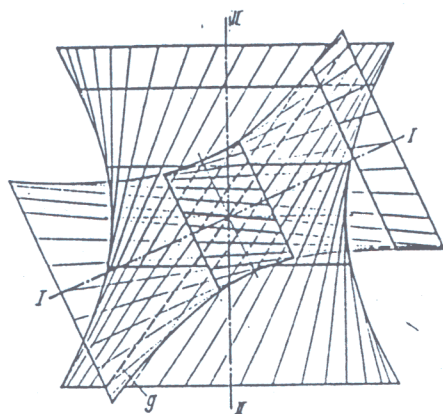


Abb. 6.81. Paarung zweier Drehungshyperboloido
 g = erzeugende Gerade; $I-I$ = Drehachse des oberen (Nitzel-) Grundkörpers; $II-II$ = Drehachse des unteren (Hohl-) Grundkörpers

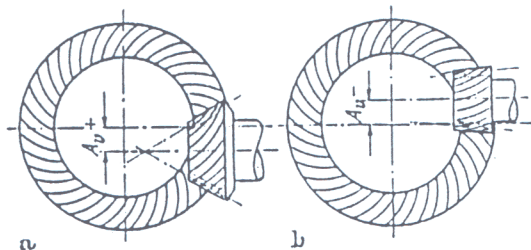


Abb. 6.82. Schraubenkegelrädorgetriebe (AVAU-Spiralkegelräder, Klingenberg)
 a) Achsversetzung in Richtung der Spirale (positive Achsversetzung); b) Achsversetzung gegen die Spiralrichtung (negative Achsversetzung) (aus W. Klingenberg, Klingenberg-Spiralkegelräder)

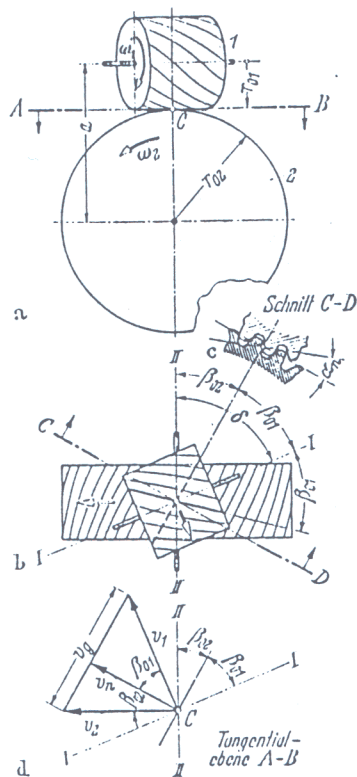


Abb. 6.83. Schraubenstirnrädorgetriebe
 a) Ansicht von vorn; b) Draufsicht; c) Normalschnitt; d) Geschwindigkeitsdreieck

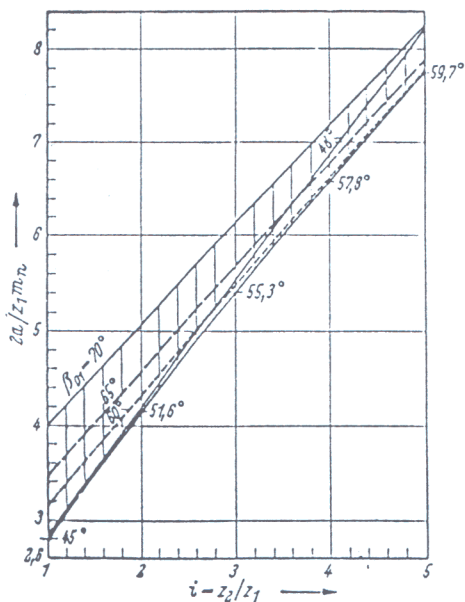


Abb. 6.84. Bereich der $\frac{2a}{z_1 m_n}$ -Werte in Abhängigkeit vom Übersetzungsverhältnis $i = z_2/z_1$ für $\delta = 90^\circ$

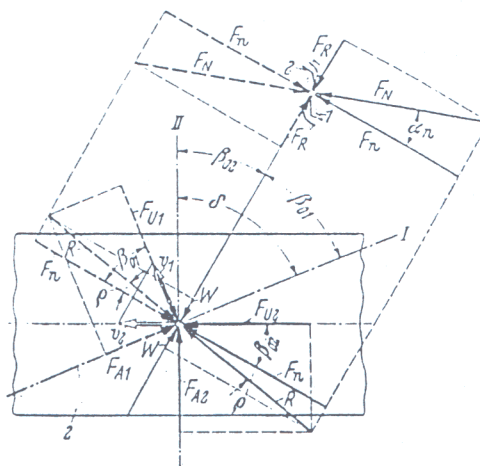


Abb. 6.85. Kräfte an Schraubenstirnrädern
 1 = treibendes Rad; 2 = getriebenes Rad;
 I, II = Drehachsen

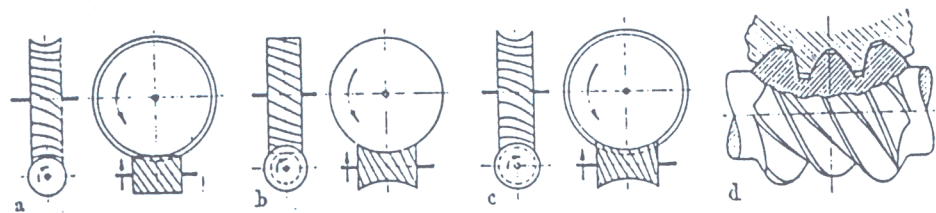


Abb. 6.80. Bauarten von Schneckengetrieben
 a) Zylinderschneckengetriebe; b) Globoidschnecke und Schrägstrinrad; c und d) Globoidschneckengetriebe (d Bauart Bostock-Ilenk)

$$i = z_1 \cdot t_{11}$$

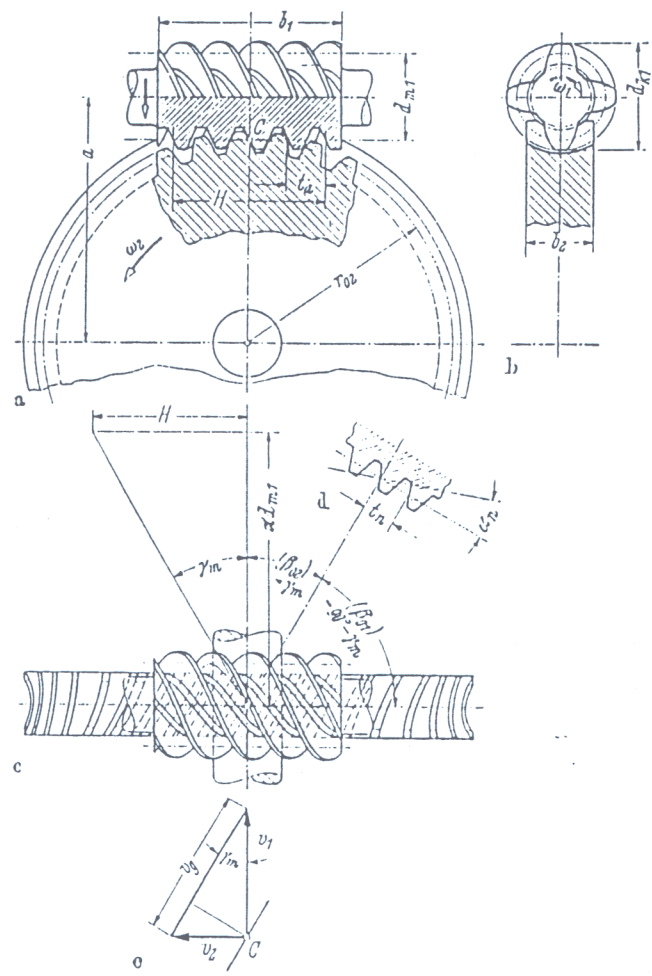


Abb. 6.89. Bezeichnungen und Bestimmungsgrößen am Zylinderschneckengetriebe
 a) Achsschnitt der Schnecke; b) Seitenansicht der Schnecke; c) Draufsicht; d) Normalschnitt; e) Geschwindigkeiten

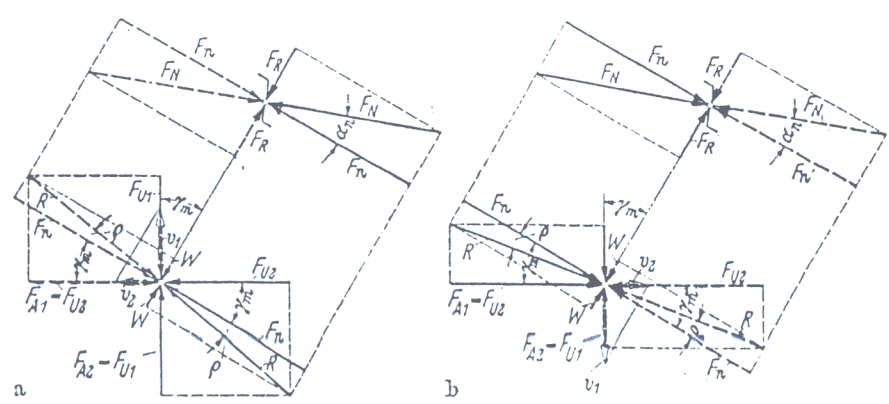
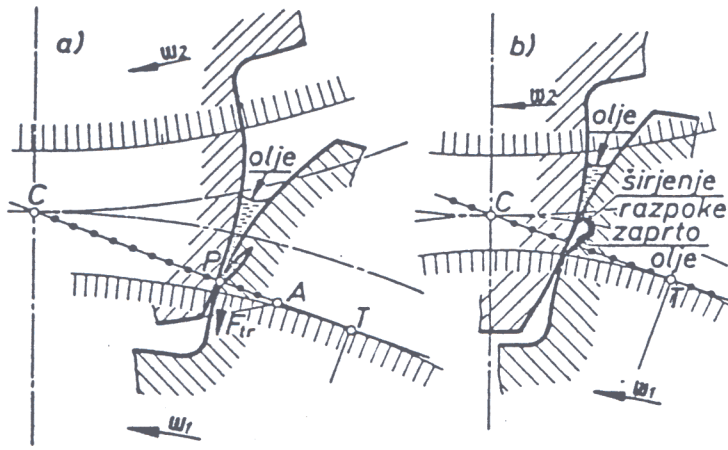
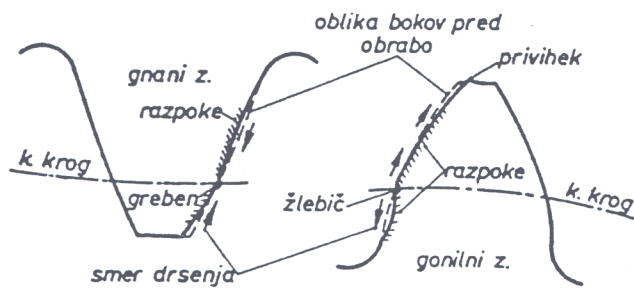


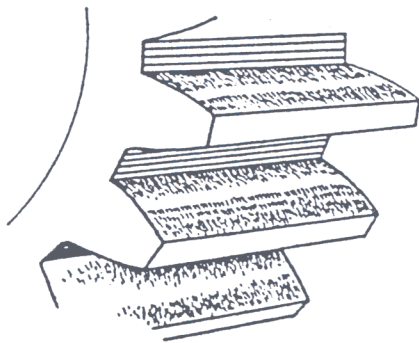
Abb. 6.91. Kräfte am Schneckengetriebe
 a) bei treibender Schnecke; b) bei treibendem Schneckenrad



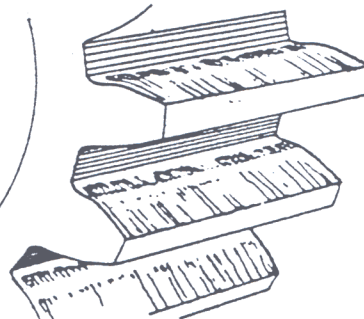
Slika 188.1



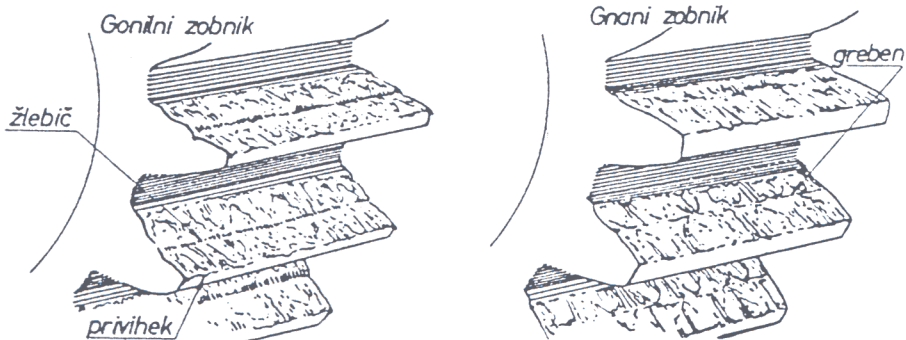
Slika 198.1



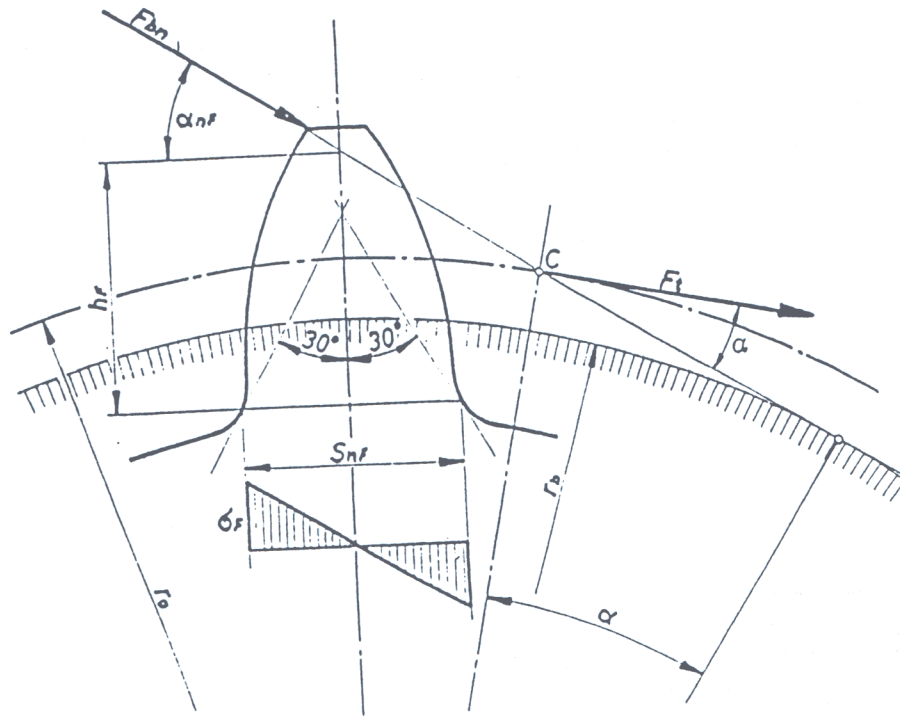
Slika 196.2



Slika 196.3



Slika 198.2



A Imenske
 B Obodne sile
 C

$$\sigma_F = \frac{F_t}{b \cdot m_n} \cdot Y_F \cdot Y_S \cdot Y_\beta \cdot \underbrace{K_A \cdot K_V \cdot K_{F\alpha} \cdot K_{F\beta}}_{\text{dodatna obremenitev}} \leq \sigma_{FP}$$

modul širina oblika
 poševnost konc.napetosti
 dodatna obremenitev

dopustna napetost

trajna trdnost
 velika trdnost
 časovna trdnost

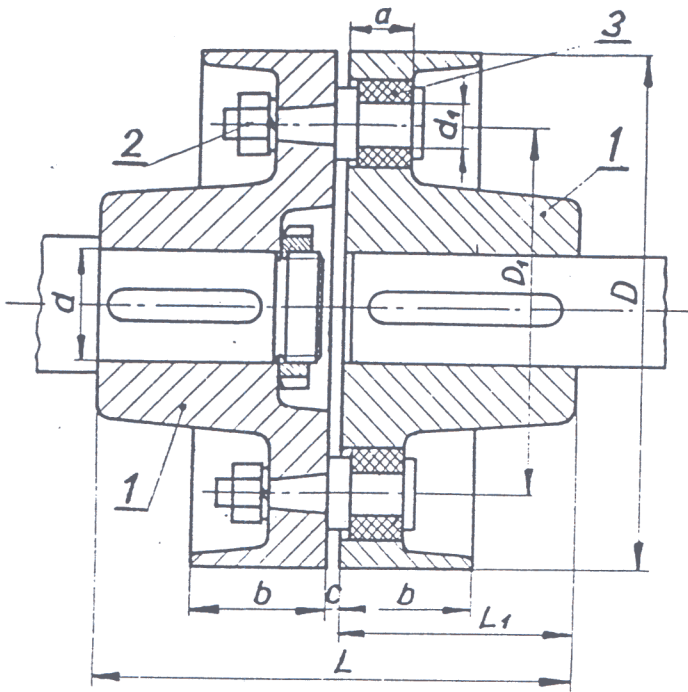
$$\sigma_{FP} = \frac{\sigma_{lim} \cdot Y_{st} \cdot Y_{Nt}}{S_{min}} \cdot Y_S \cdot Y_R \cdot Y_X$$

varnost

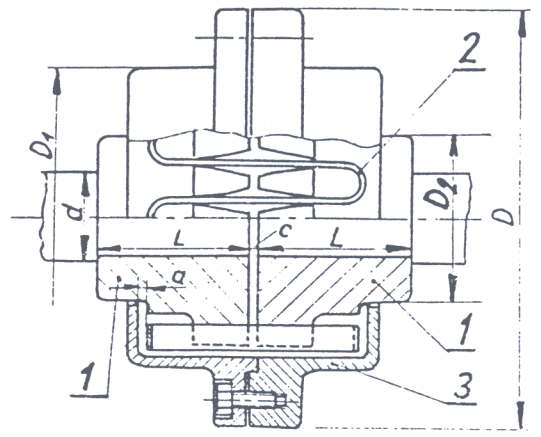
občutljivost materiala

hrapavost

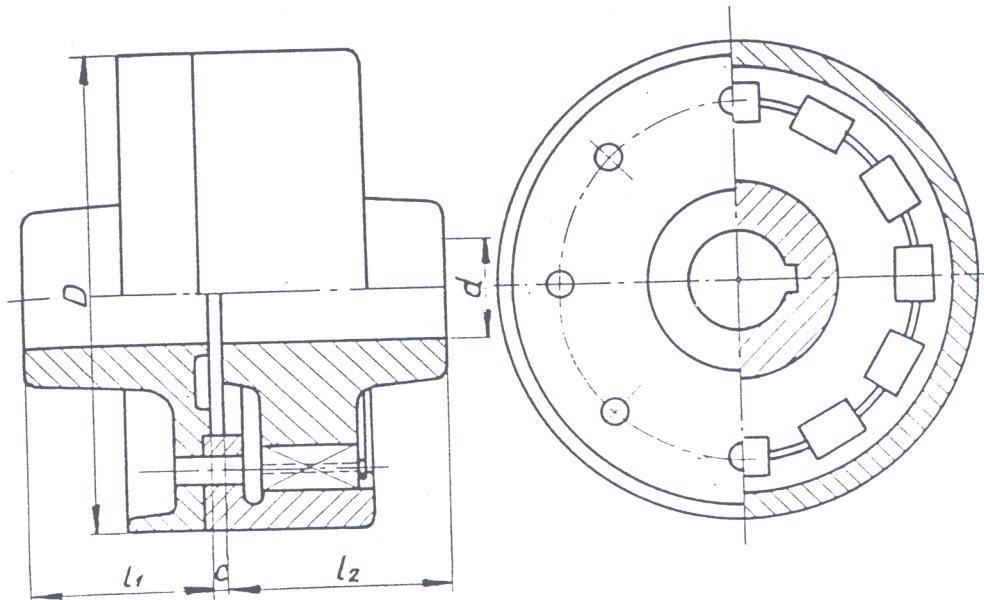
velikost



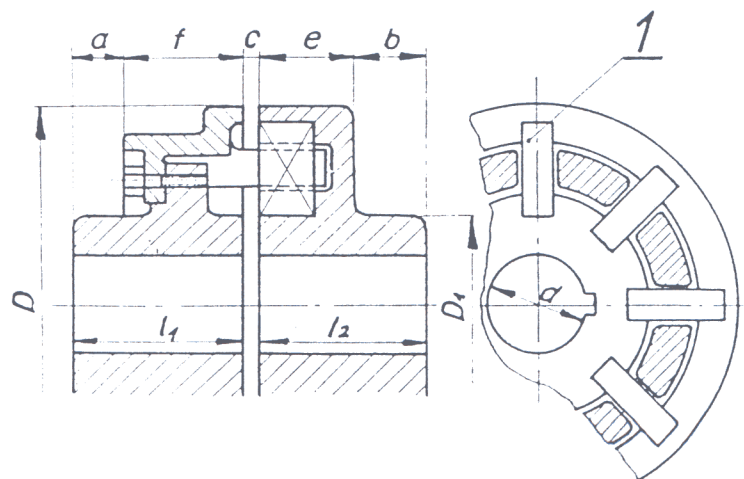
Slika 62.1



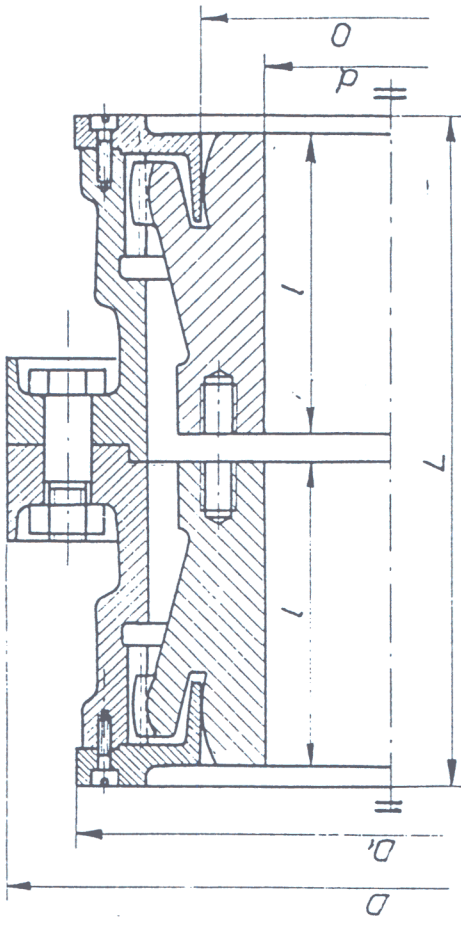
Slika 56.1



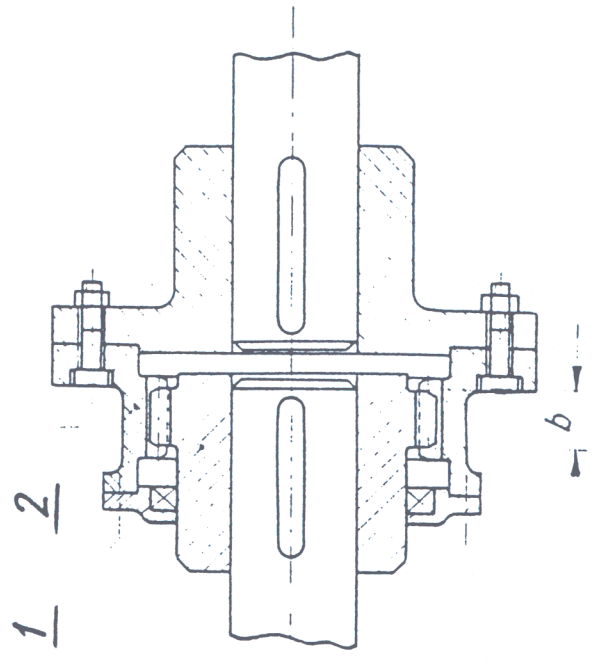
Slika 65.1



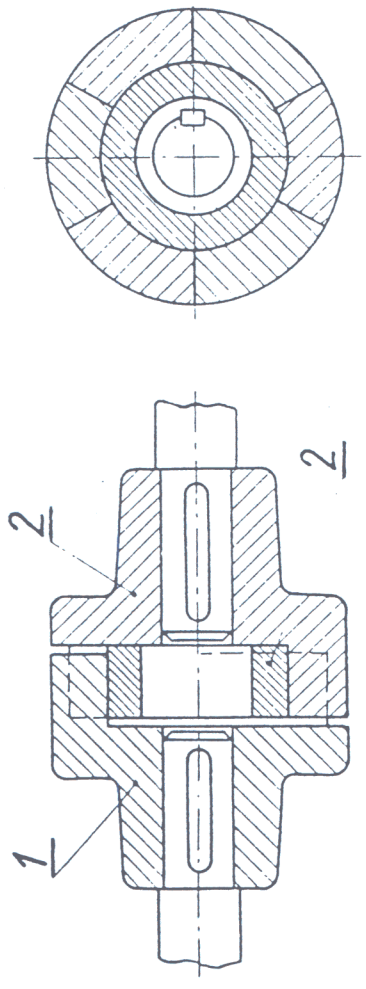
Slika 67.2



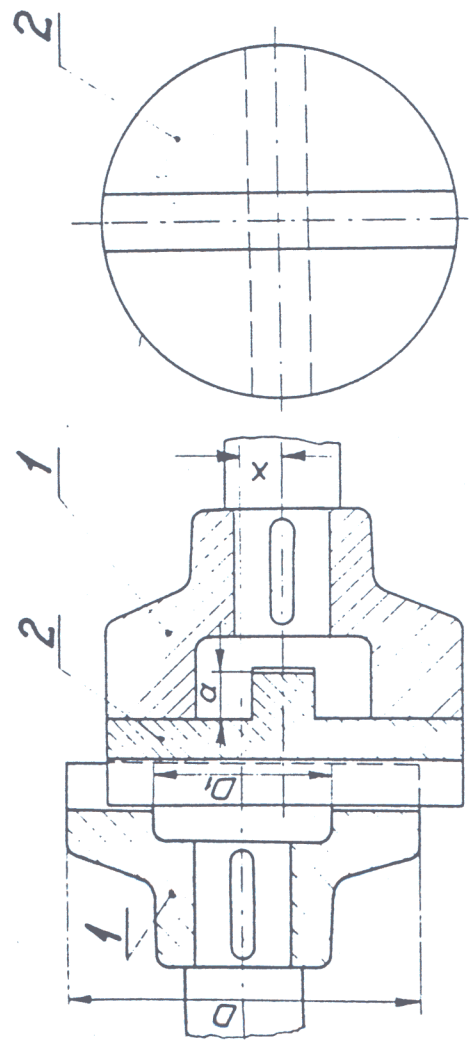
Slika 35.1



Slika 30.1

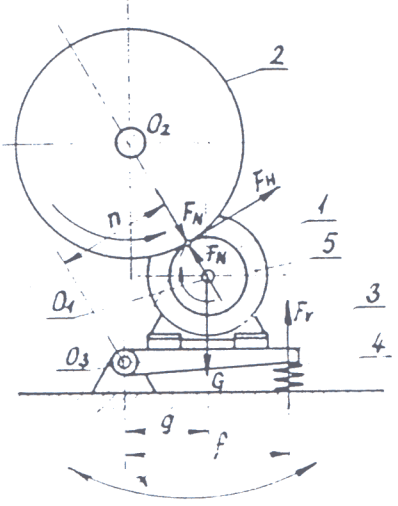
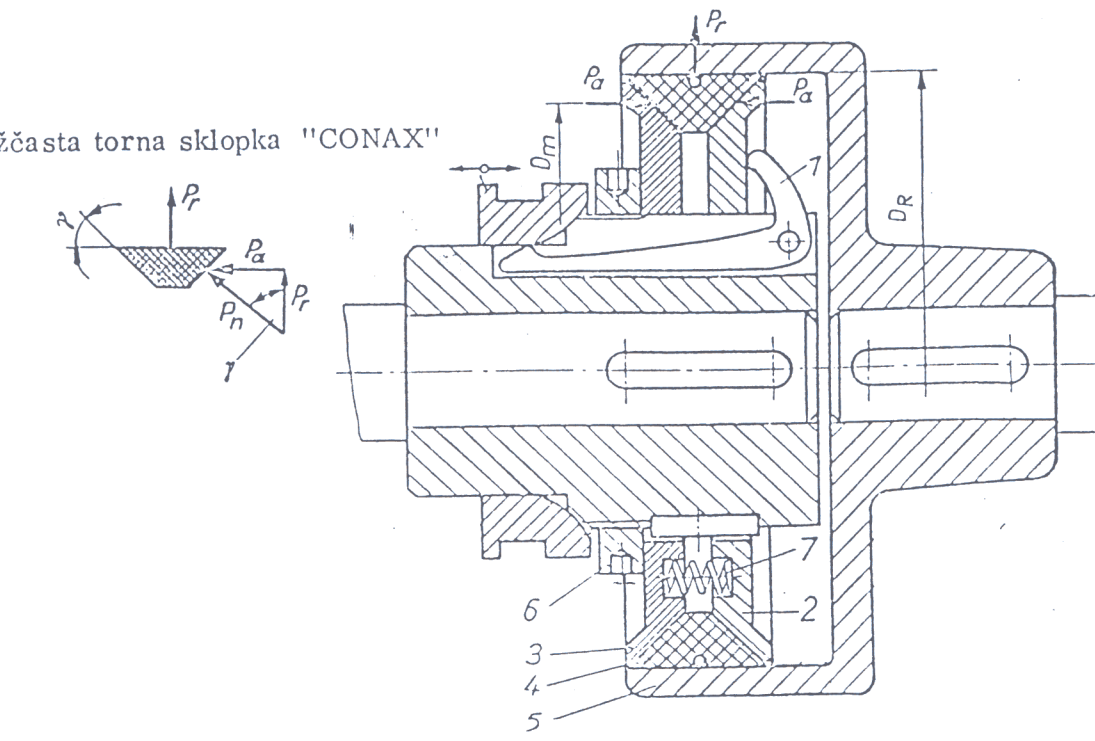


Slika 24.1



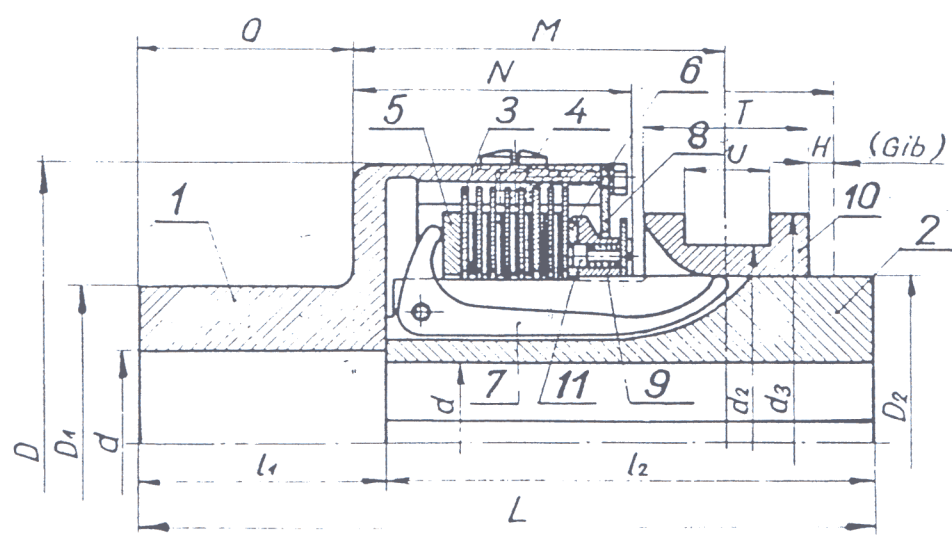
Slika 27.1

Stožčasta torņa sklopka "CONAX"

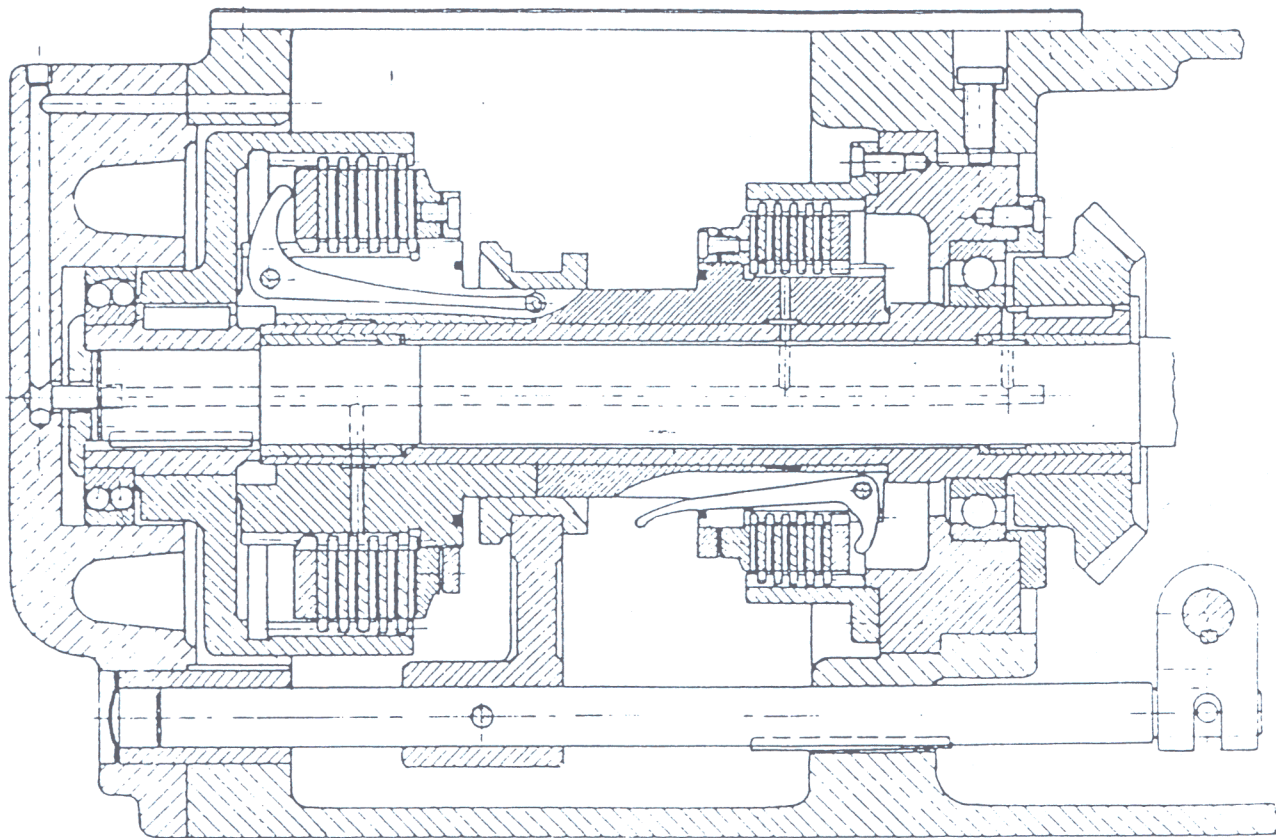


material	torni koeficient μ		Pdop kp/mm ²
	suho	mazano	
SL/SL	0,15...0,25	0,02...0,01	15...20
SL/Č	0,15...0,2	0,03...0,06	8...14
KALJENO Č/Č	0,1	0,009	5...20
sinter/kal. Č	0,15...0,25	0,06...0,11	0,5...50
AZBEST/ Č, SL, ČL	0,2...0,4	0,1...0,15	0,5...60
kovinska volna in guma/Č, SL	0,45...0,65	0,1...0,2	0,5...20
grafit/Č	0,25	0,15...0,1	

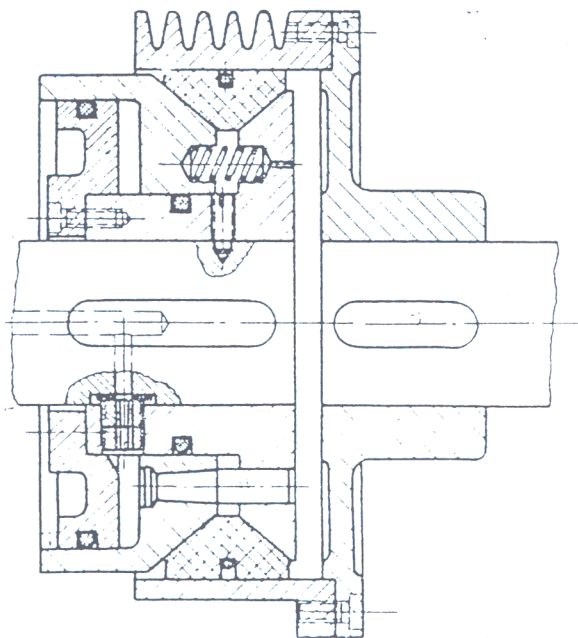
Slika 177.3



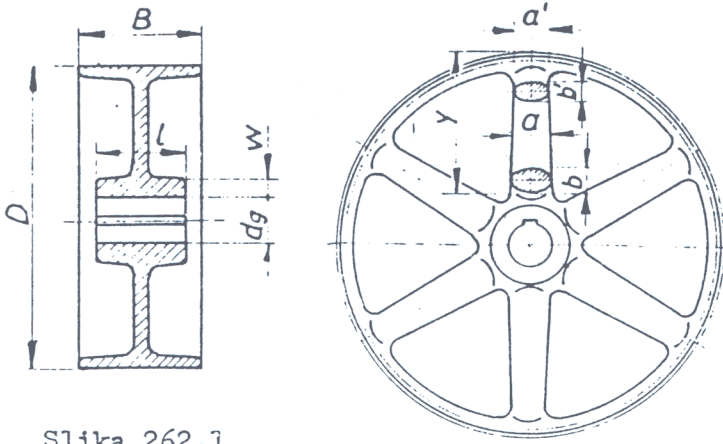
Slika 112.1



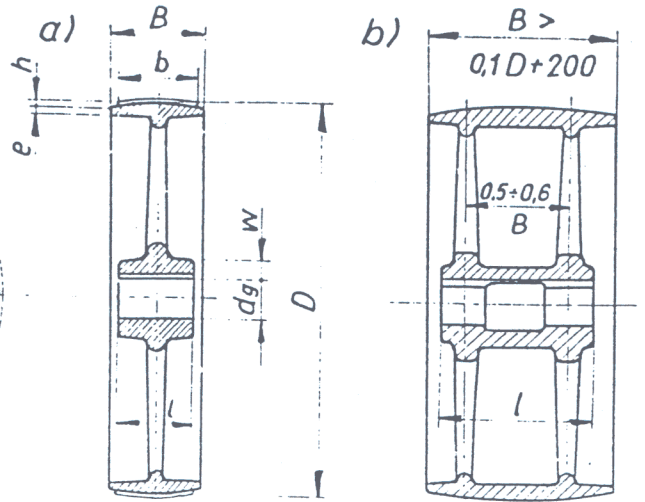
Slika 118.1



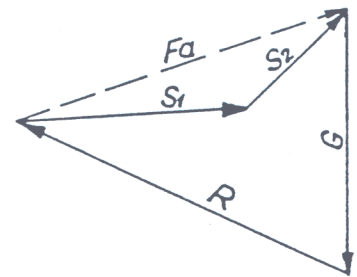
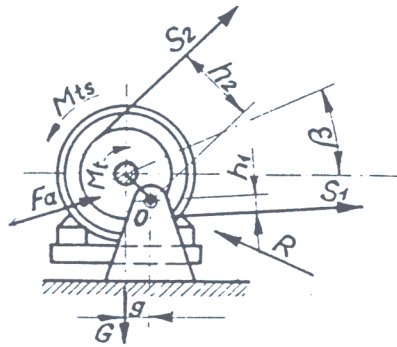
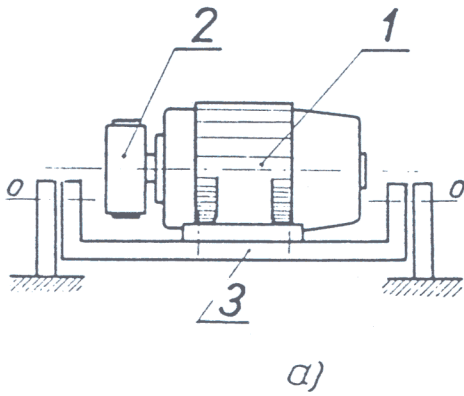
Slika 128.1



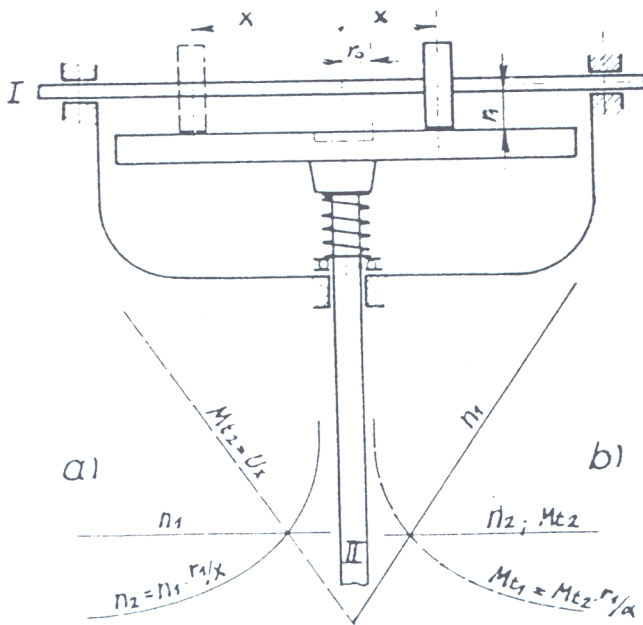
Slika 262.1



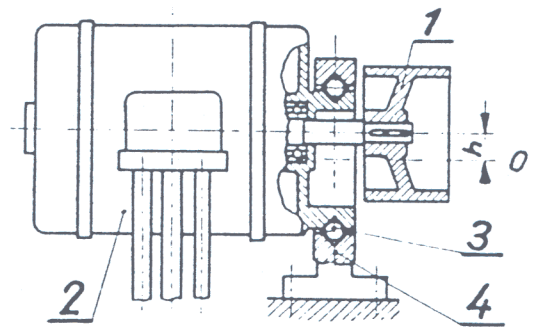
Slika 263.1



Slika 220.1

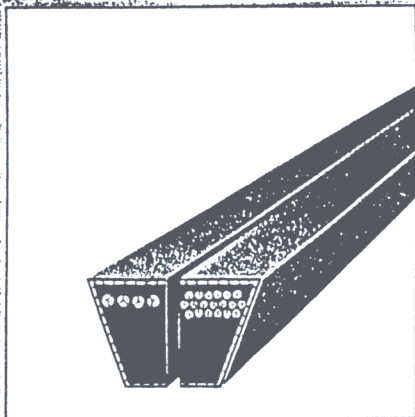


Slika 184.1



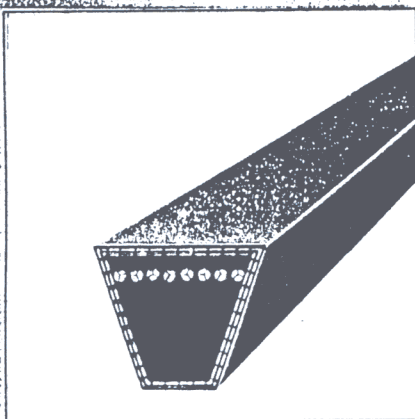
Slika 223.2

VEKTOVEL



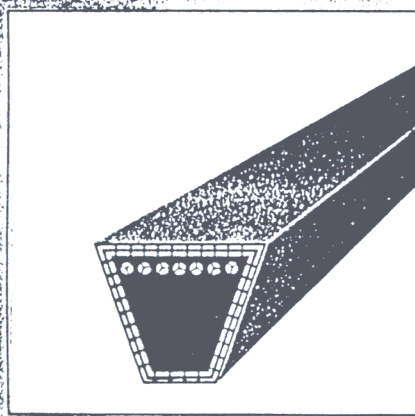
VEKTOVEL N

klasični obloženi klinasti remeni normalnog profila za laku mašingradnju, lake mašine za obradu i poljoprivrednu mehanizaciju. Ali se takođe mogu koristiti za srednje i teške prenosnike u industriji. Varijante armature su kabelski kord i pramenski kord. Izradujemo remene sa presekom od Z do D E. Remeni Z namenjeni su uglavnom za belu tehniku, a A, B, C i D za mašingradnju i poljoprivrednu mehanizaciju. Remene izradujemo u skladu standarda ISO 4184, DIN 2215, JUS G. E 2.053.



VEKTOVEL SP

uzani obloženi klinasti remeni za prenose velikih opterećenja u industriji. Preseke od SPZ do SPC izradujemo u skladu standarda ISO 4184, DIN 7753 i JUS G. E 2.063.



VEKTOVEL AV

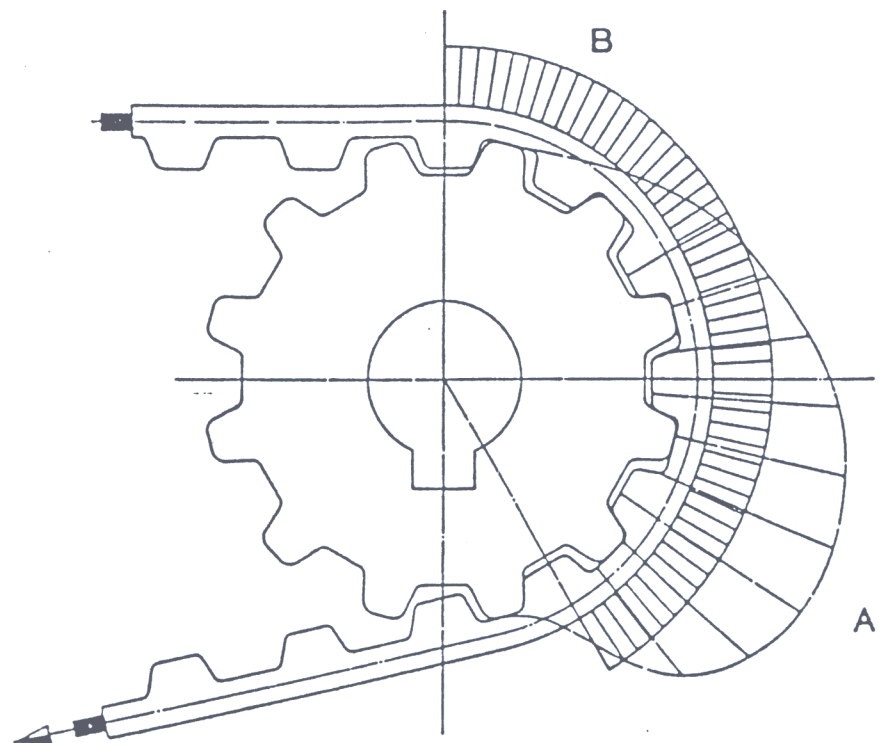
obloženi klinasti remeni preseka 9,5 in 12,5 (po DIN 7753/3) odn. AV, 10 in AV 13 (po ISO 2790) za motorna vozila. To su remeni starije generacije za pogon ventilatora u manje zahtevnim uslovima rada. Izradujemo remene u dužini od 600 do 1000 mm.

Eigenschaften der Synchronflex- Zahnriemen-Antriebe

Synchroner Lauf
 Wartungsfrei
 Keine Nachdehnung
 Hohe Flexibilität
 Geringe Vorspannung
 Geringe Lagerbelastung
 Wirkungsgrad bis 99 %
 Riemen­geschwindigkeit bis 80 m sec^{-1}
 Biege­wechselfeste, dehnungsarme
 Stahlzugstränge
 Hohe Lebensdauer
 Doppelverzahnung
 auf beiden Seiten voll belastbar

Kleine Baumaße
 Große Achsabstände
 Geschränkt einsetzbar
 Große Übersetzungen ausführbar
 Feste Achsabstände möglich (Rückfrage)
 Winkelgetreue Übertragung
 Günstiges Leistungsgewicht

Ölbeständig
 Tropenbeständig
 Temperaturbereich
 von $-30 \text{ }^\circ\text{C}$ bis $+80 \text{ }^\circ\text{C}$
 (kurzzeitig bis $120 \text{ }^\circ\text{C}$)
 Hohe Abriebfestigkeit
 Bedingt beständig
 gegen Säuren und Laugen

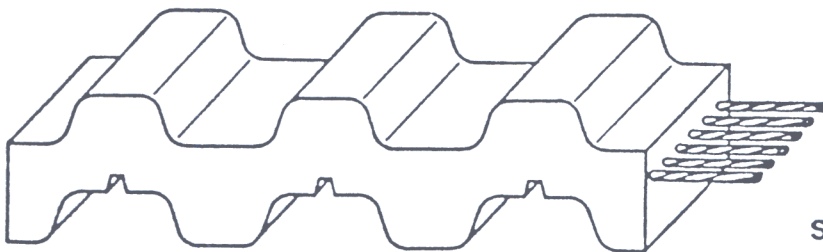


Eingriffsverhältnisse des Synchronflex-Zahnriemens am kleinen Zahnrad

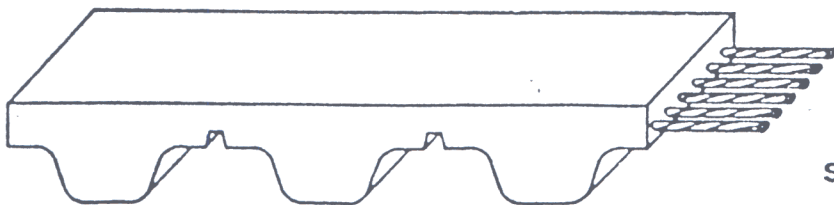
(A) Tatsächliche Spannungsverteilung des Zahneingriffs über die Umschlingung

(B) Rechnerische Spannungsverteilung bei Flächengleichheit (A) = (B)

Aufbau des Synchronflex-Zahnriemens



Synchronflex-Zahnriemen doppelt verzahnt



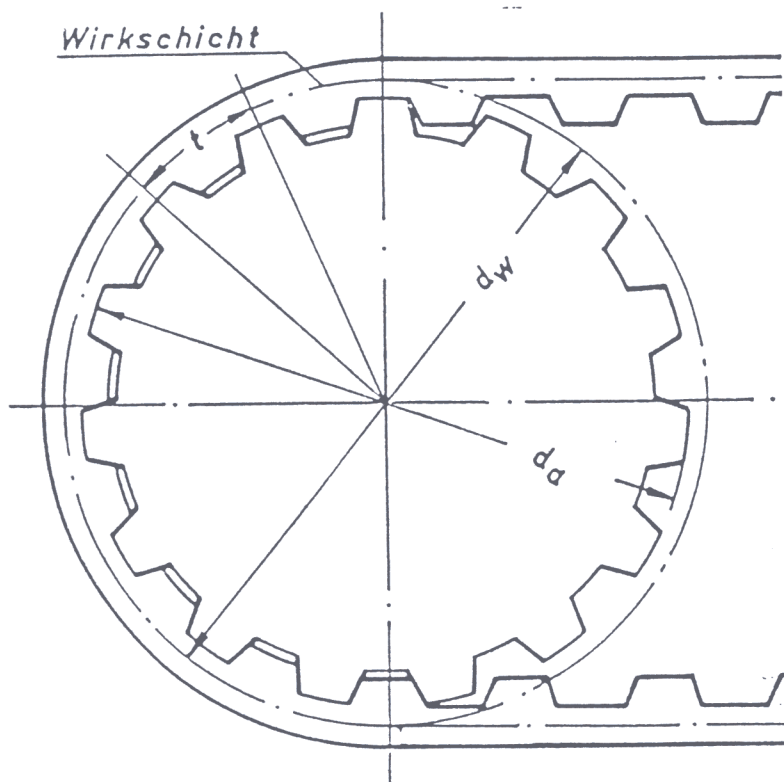
Synchronflex-Zahnriemen einfach verzahnt

Zahnteilungen

OPTIBELT-ZR Zahnflachriemen und Scheiben werden in fünf Standard-Zahnteilungen hergestellt:

Teilung	$\frac{1}{8}$ "	\cong	5,08 mm	Type XL
Teilung	$\frac{3}{16}$ "	\cong	9,525 mm	Type L
Teilung	$\frac{1}{2}$ "	\cong	12,7 mm	Type H
Teilung	$\frac{7}{8}$ "	\cong	22,225 mm	Type XH
Teilung	$1\frac{1}{4}$ "	\cong	31,75 mm	Type XXH

Die Zahnteilung ist beim Riemen der Abstand von Mitte Zahn zu Mitte Zahn in Höhe der Wirkschicht gemessen, die der Lage des Zugstrangs entspricht. Bei der Zahnscheibe ist der Wirkdurchmesser eine theoretische Größe, die außerhalb des Außendurchmessers liegt.



Aus dem Riemencode, mit dem alle Standardriemen versehen sind, lassen sich die wichtigsten Abmessungen ableiten:

Wirklänge (in Zoll)
 Teilung (in Buchstaben)
 Riemenbreite (in Zoll)

Beispiel: Zahnflachriemen 225 L 075

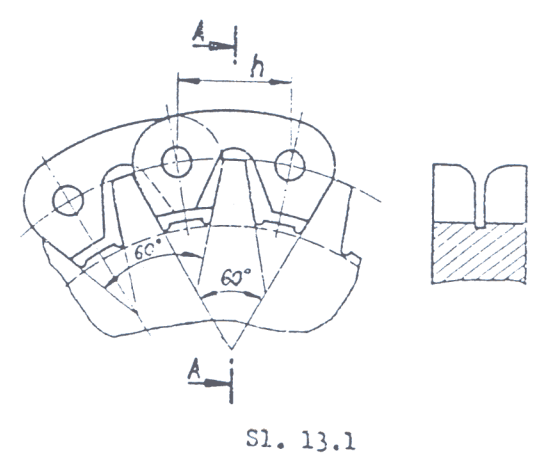
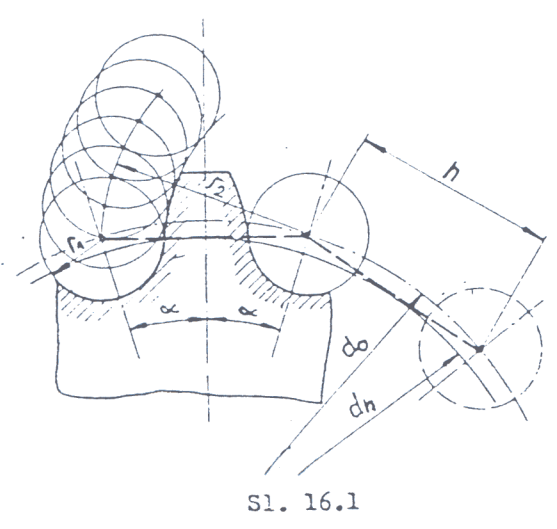
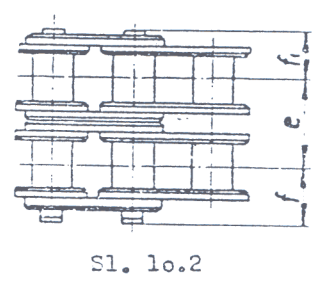
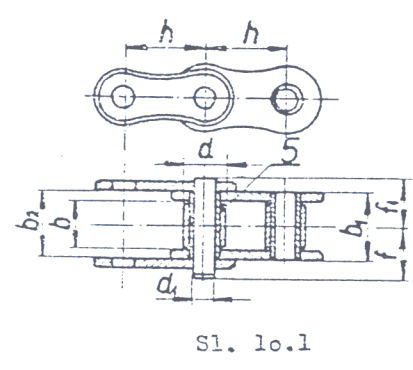
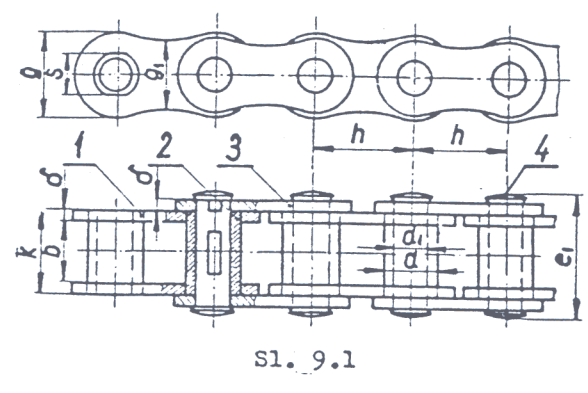
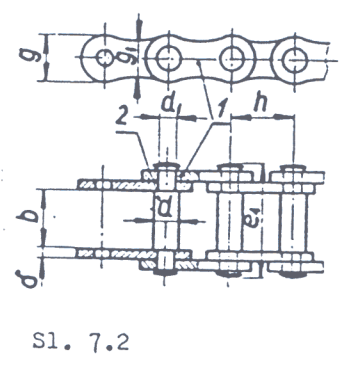
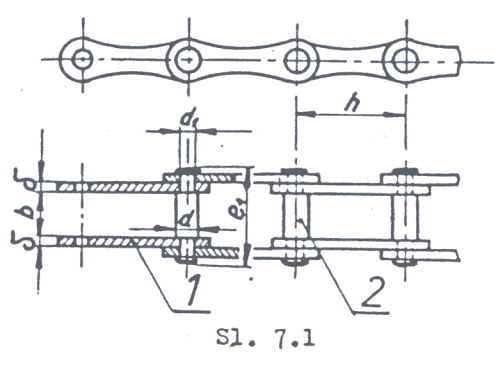
225 — 22,5" Wirklänge
 L — Teilung $\frac{3}{16}$ ", Type L
 075 — $\frac{3}{4}$ " Riemenbreite

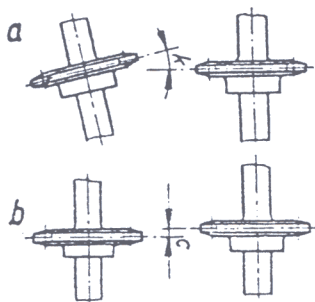
Aus dem Code, mit dem alle Standard-Zahnscheiben versehen sind, lassen sich die wichtigsten Daten ableiten:

Zähnezahl
 Teilung
 Riemenbreite

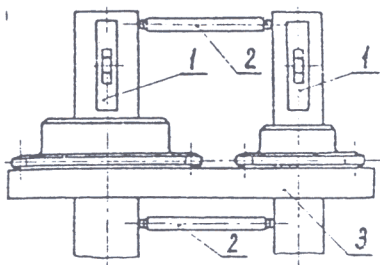
Beispiel: Zahnscheibe 20 L 075

20 — Anzahl der Zähne ($d_w = 60,63$ mm, $d_a = 59,95$ mm)
 L — Teilung $\frac{3}{16}$ ", Type L
 075 — Scheibenbreite für Zahnflachriemen mit $\frac{3}{4}$ " Breite

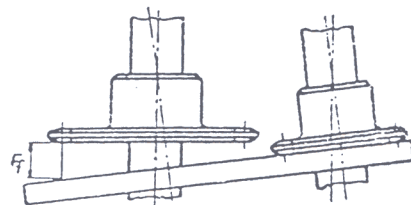




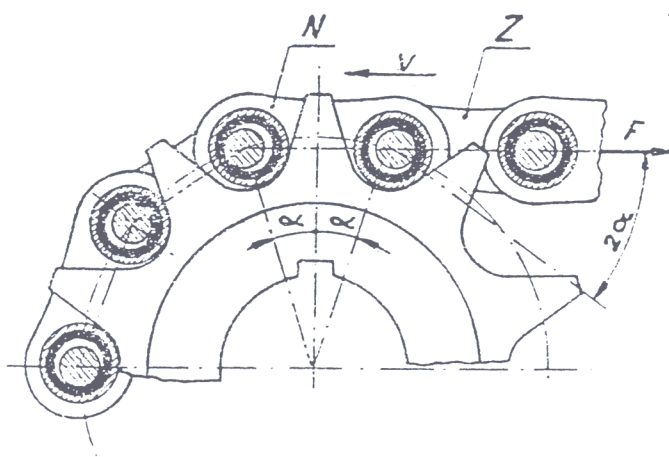
S1. 45.1



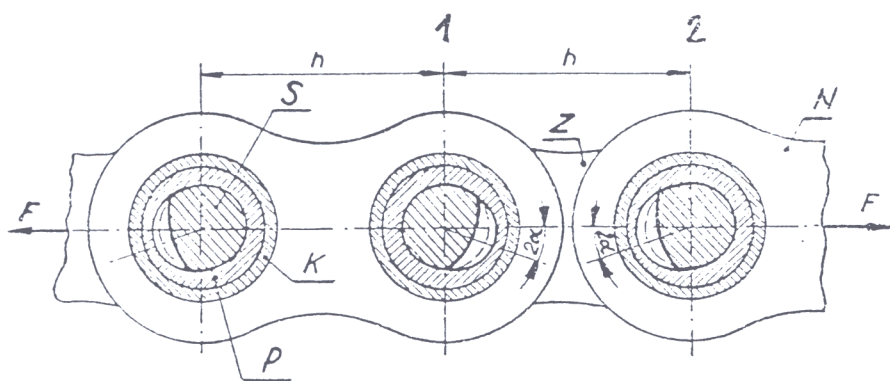
S1. 45.2



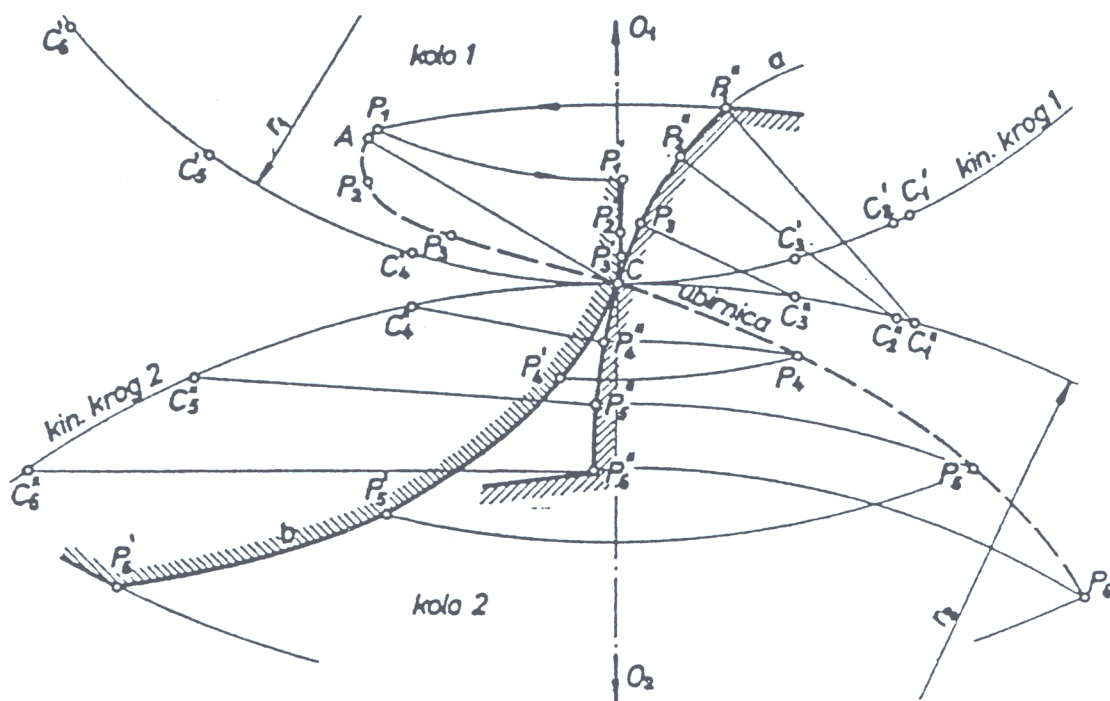
S1.45.3



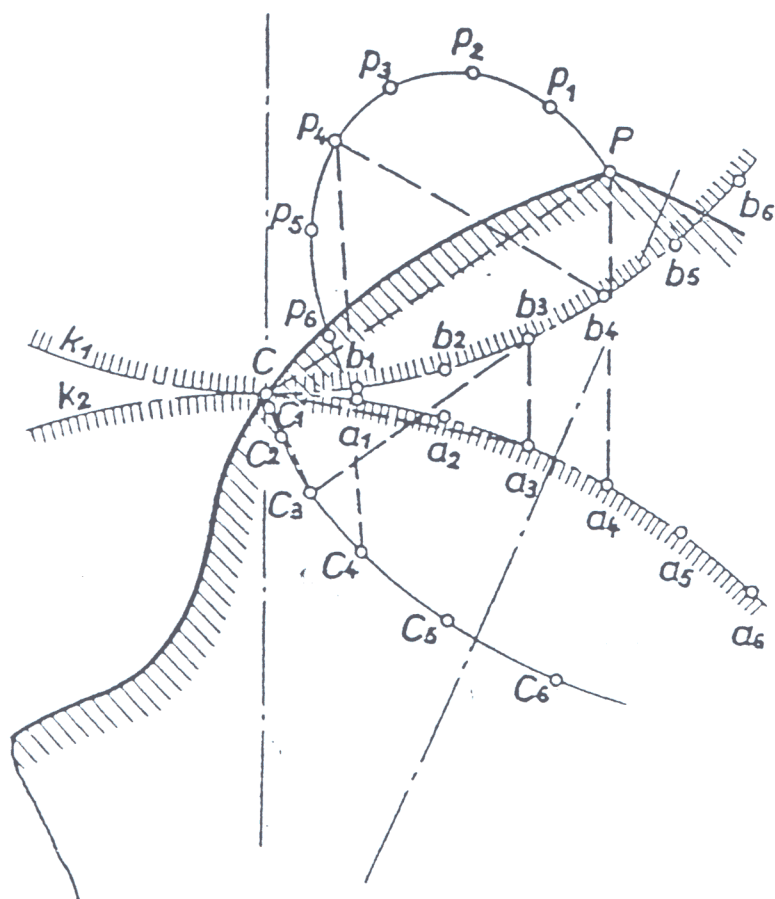
S1. 104.1



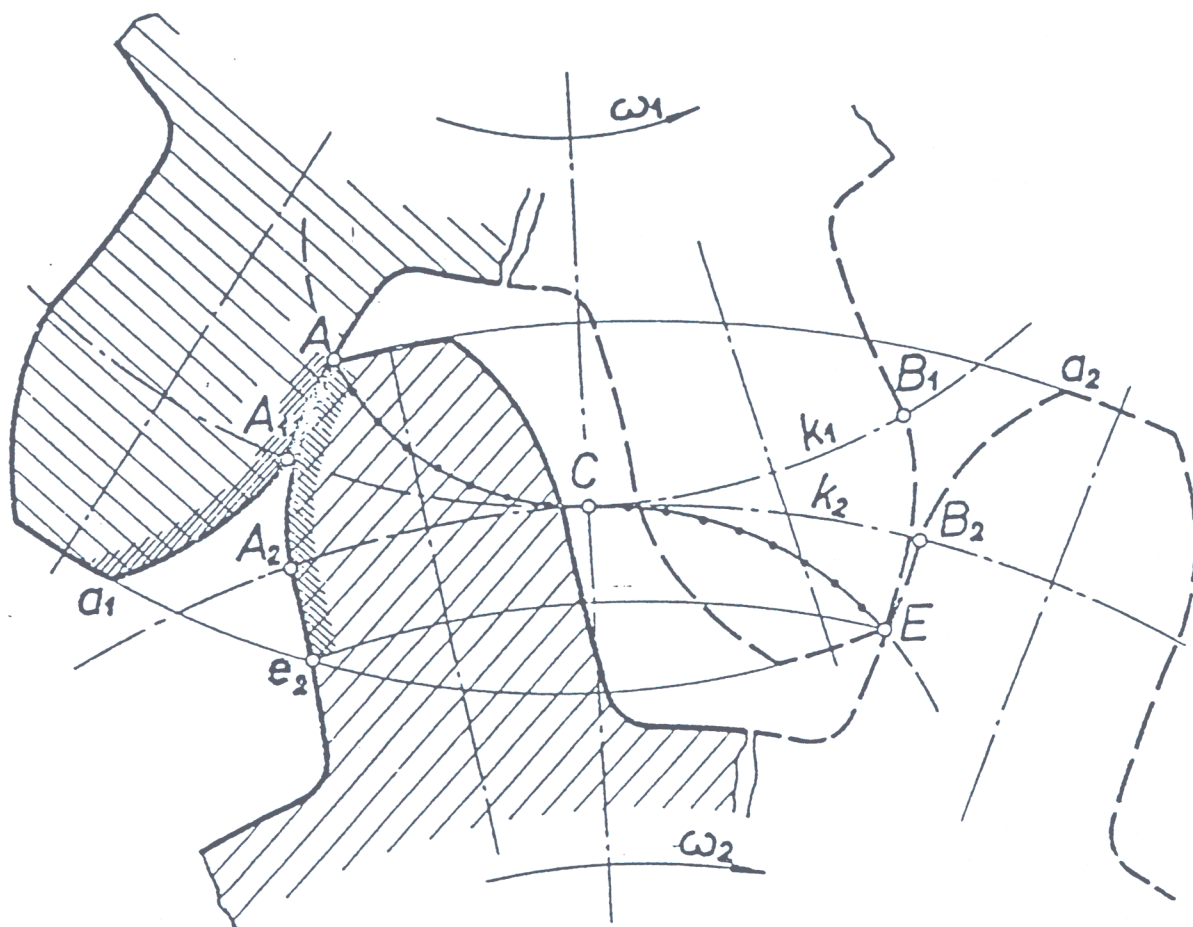
S1. 105.1



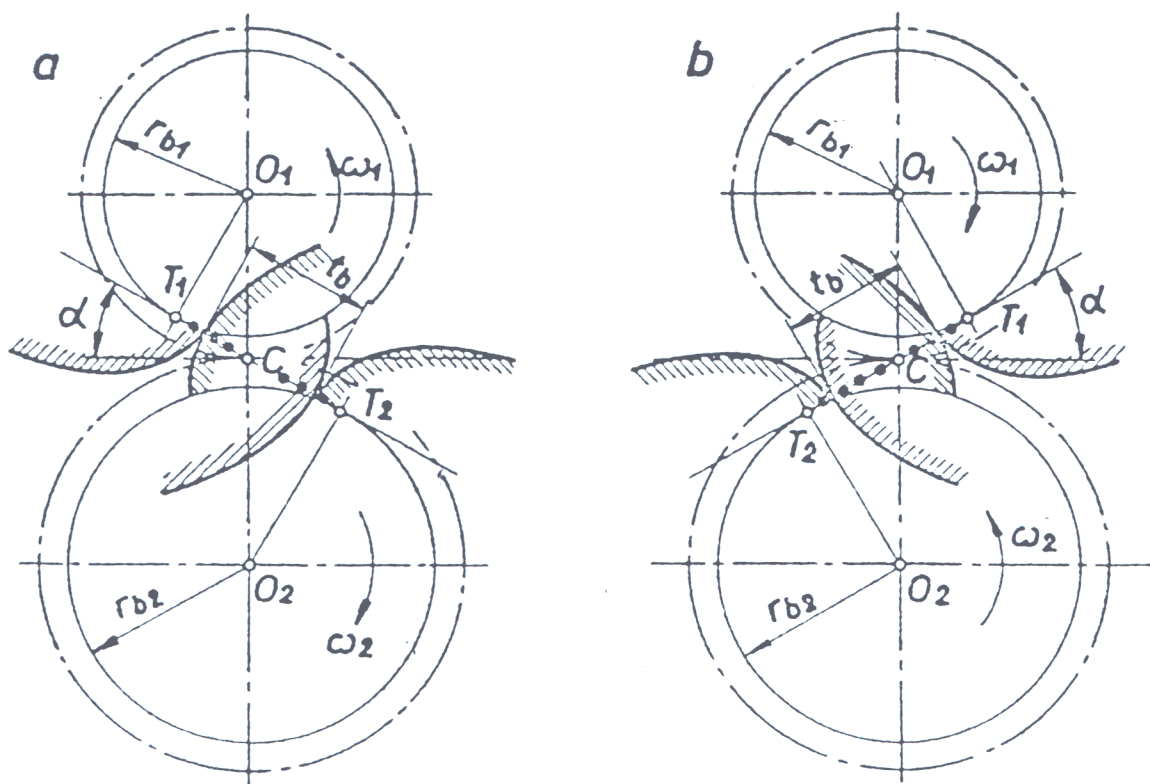
Slika 18.1



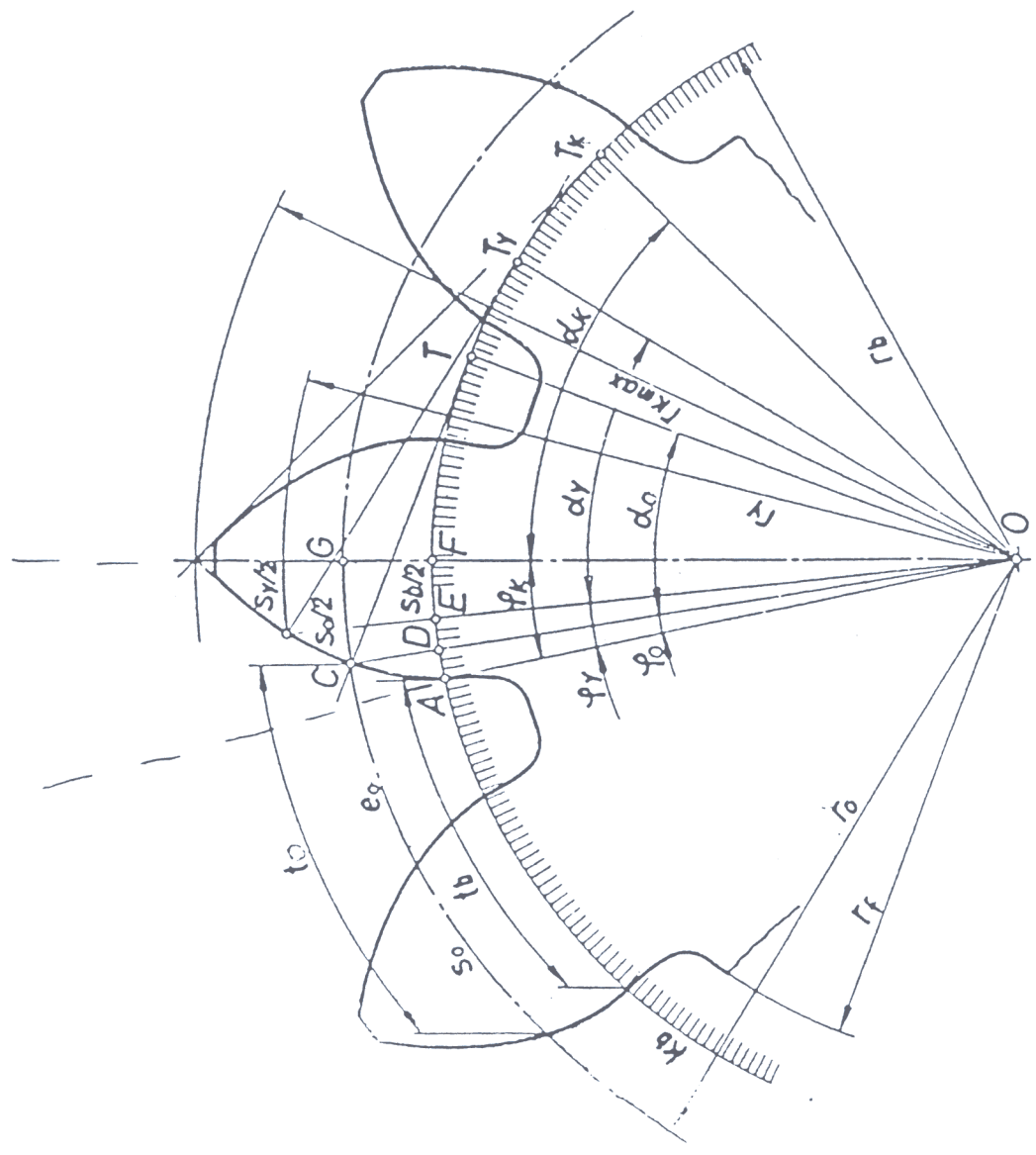
Slika 23.1



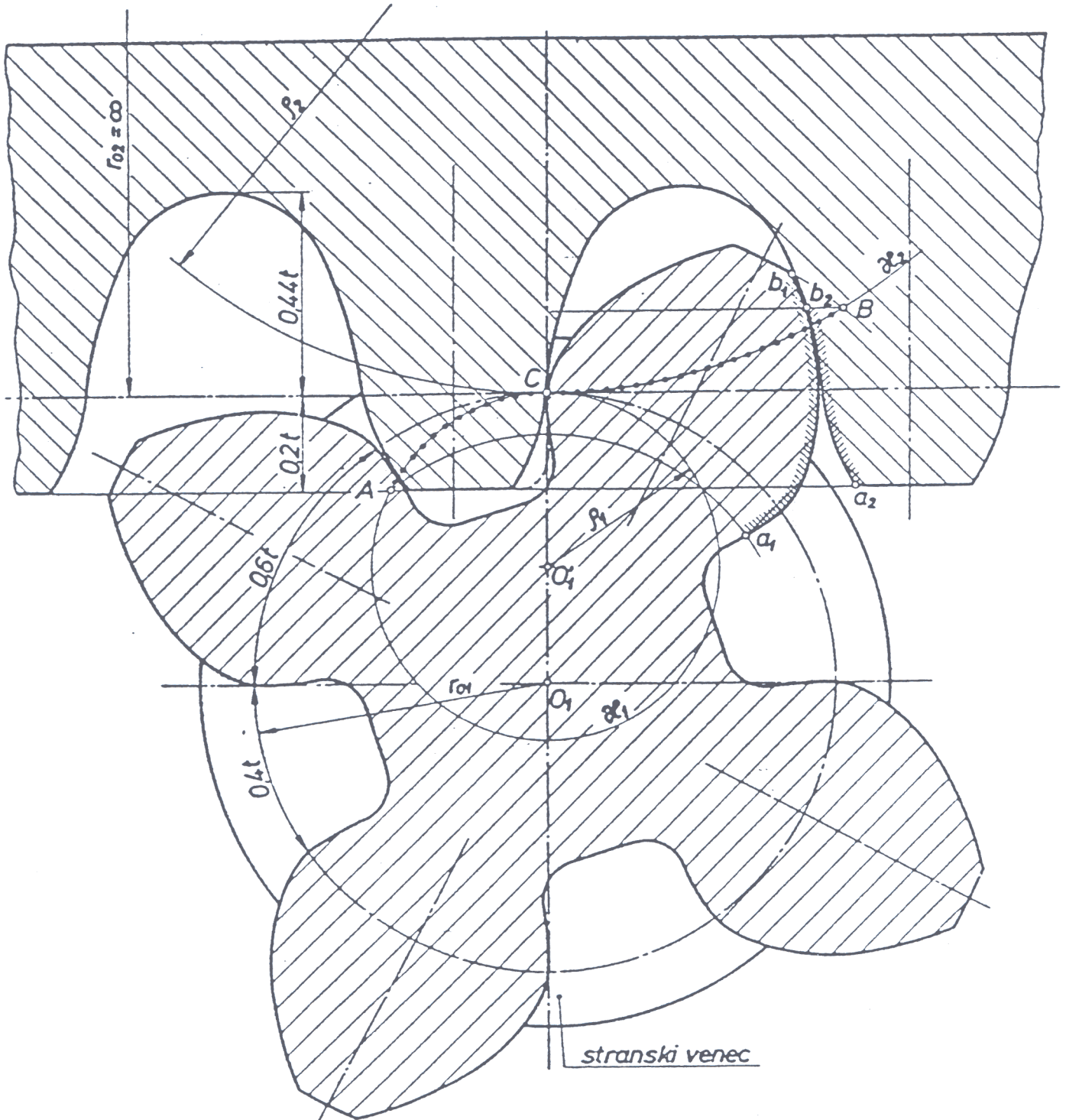
Slika 24.1



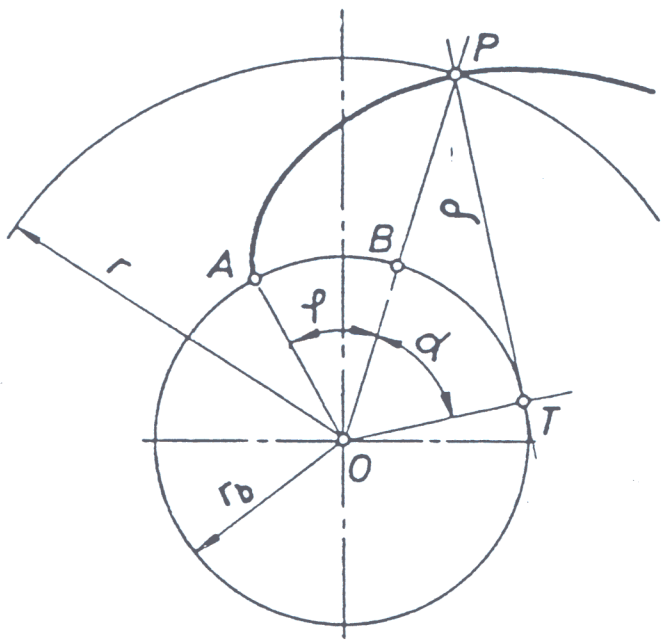
Slika 51.1



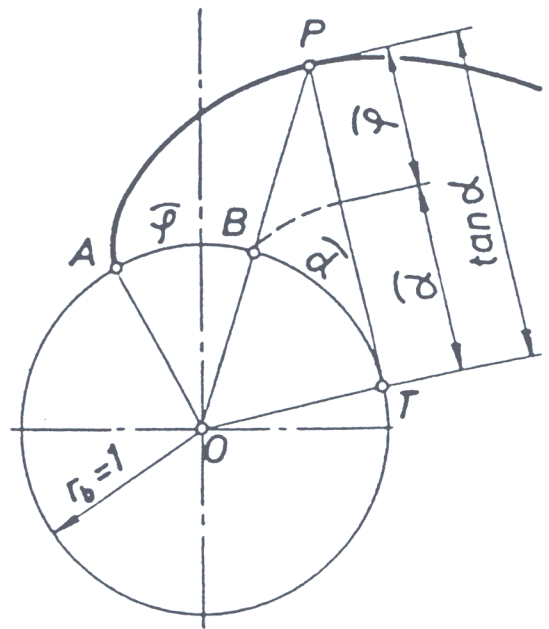
Slika 53.1



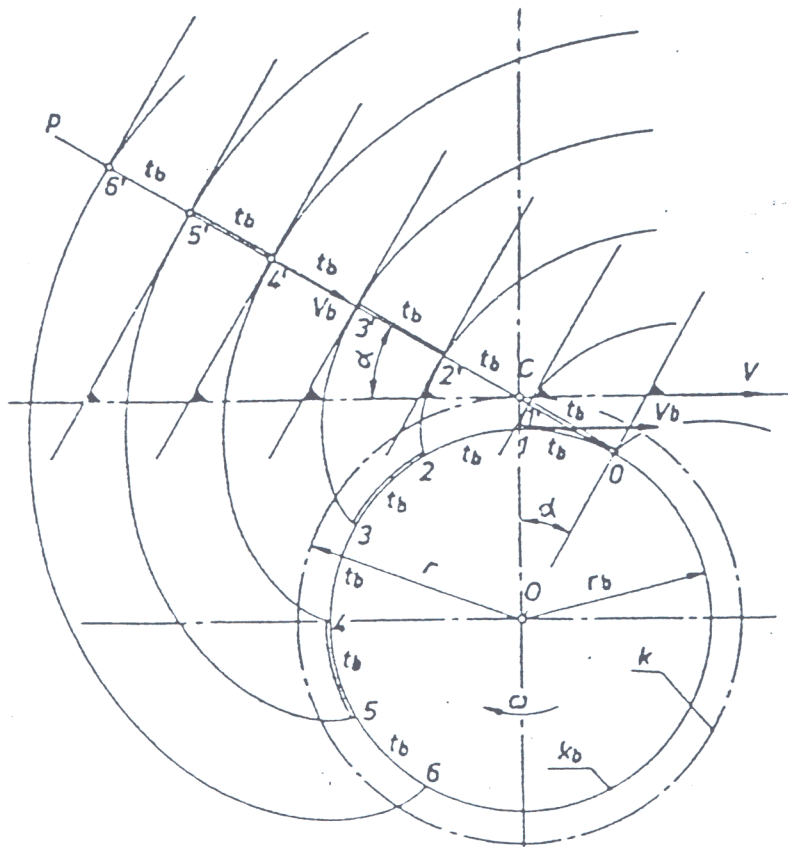
Slika 42.1



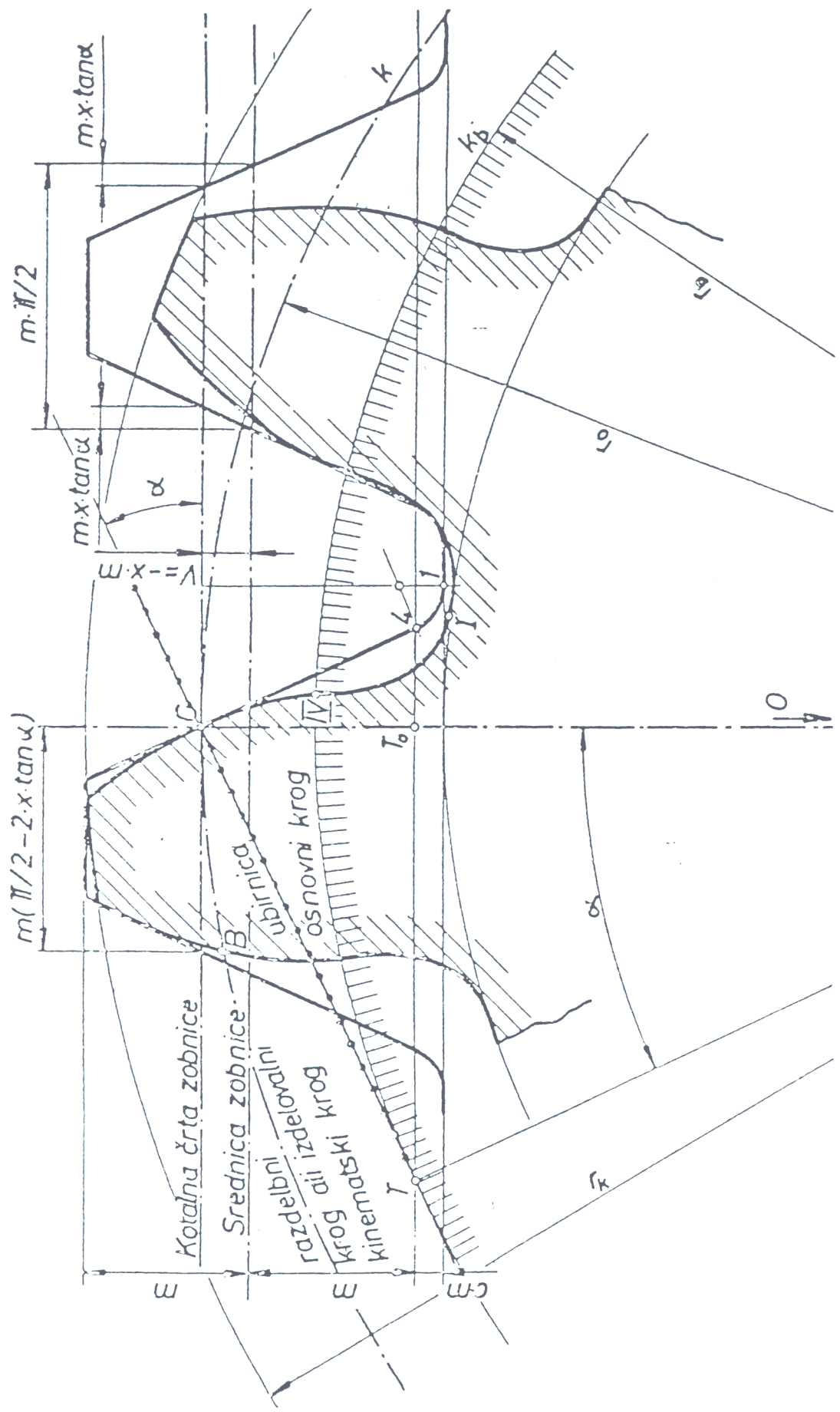
Slika 52.1



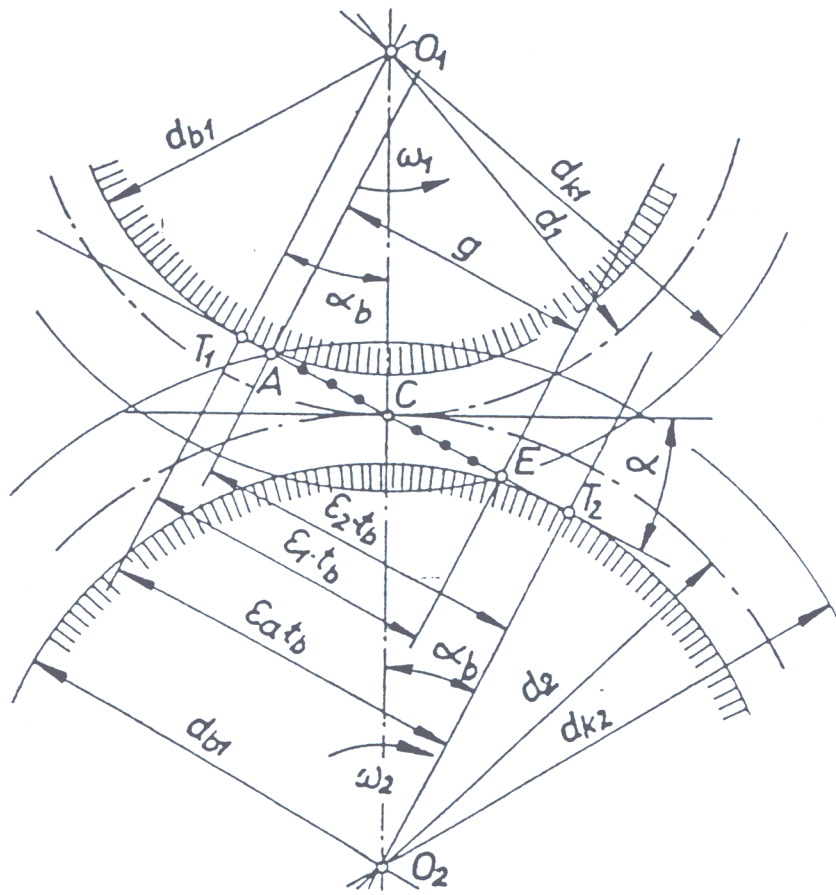
Slika 52.2



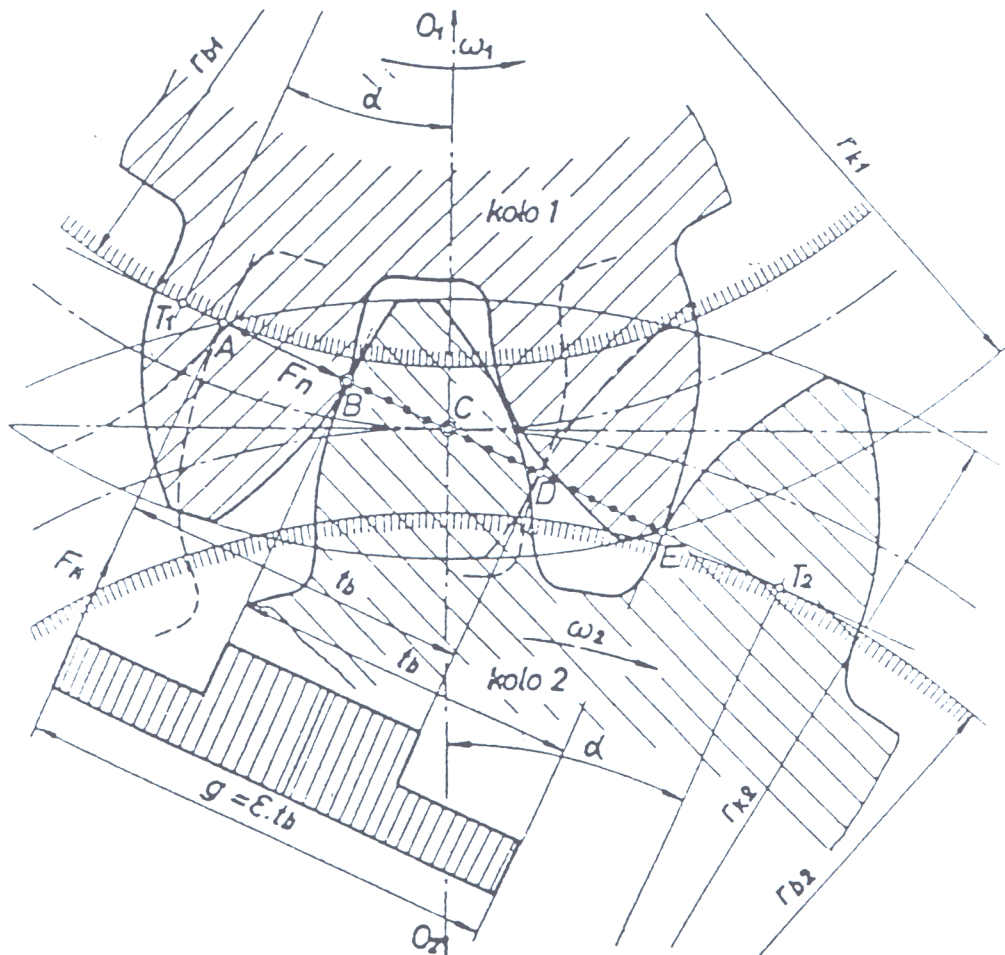
Slika 48.1



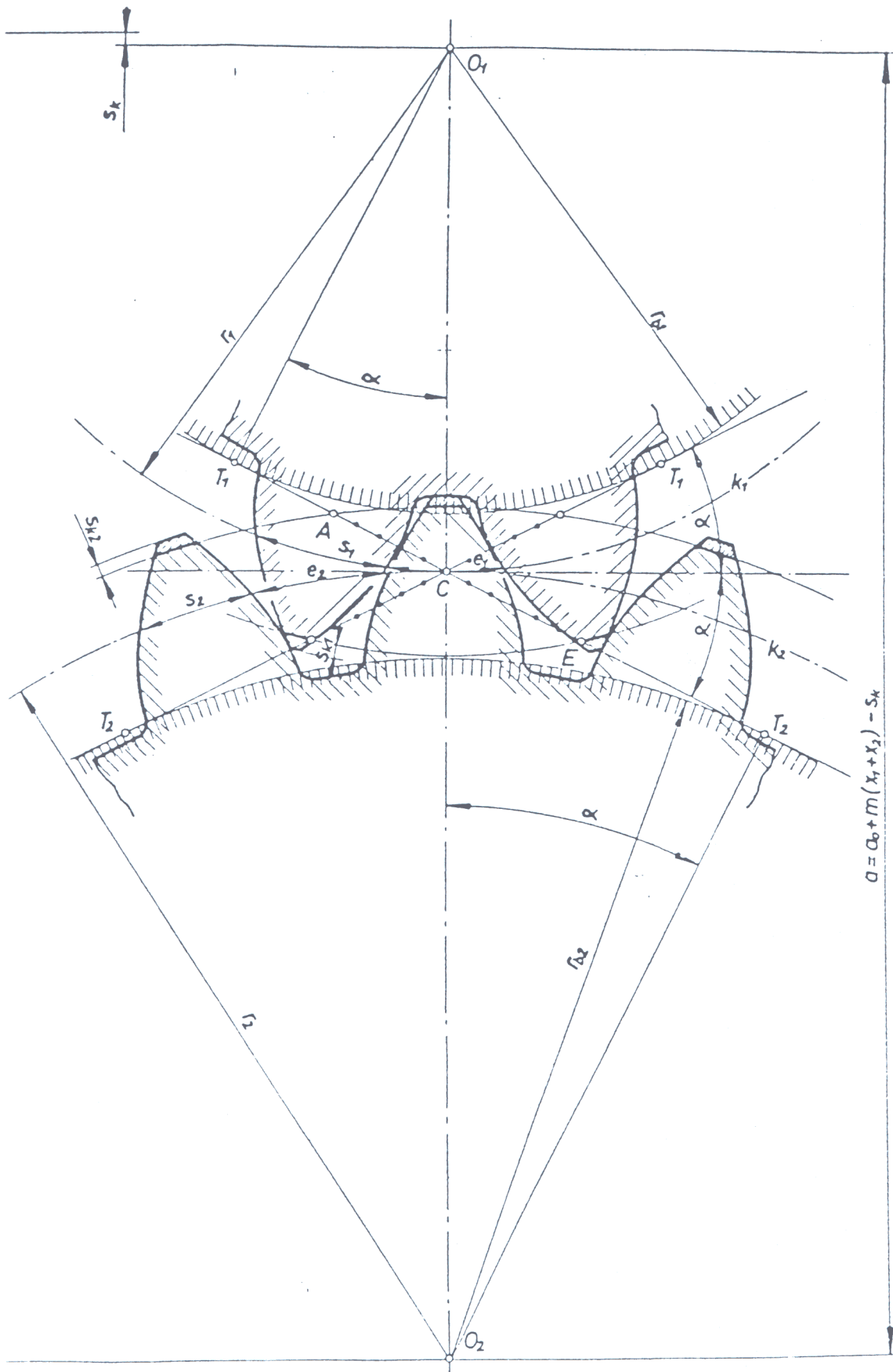
Slika 64. 1



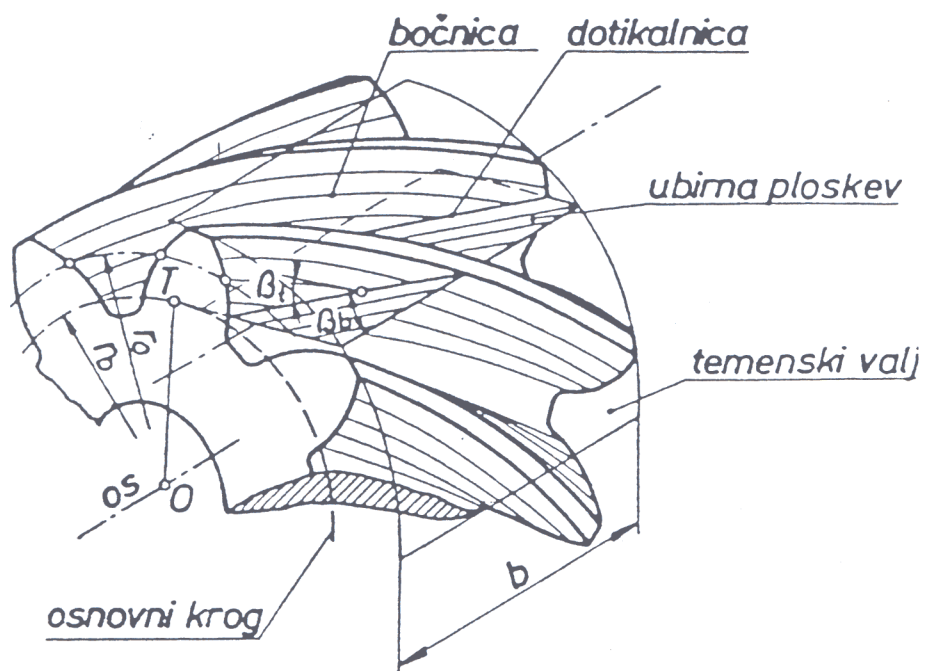
Slika 69.1



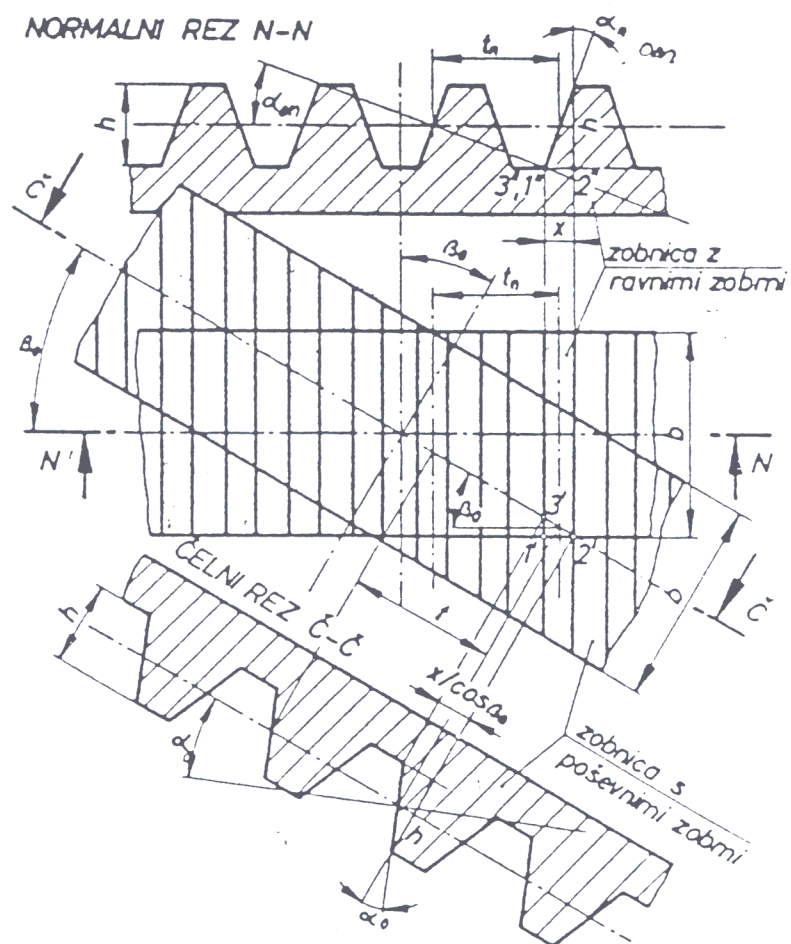
Slika 72.1



Slika 81.1

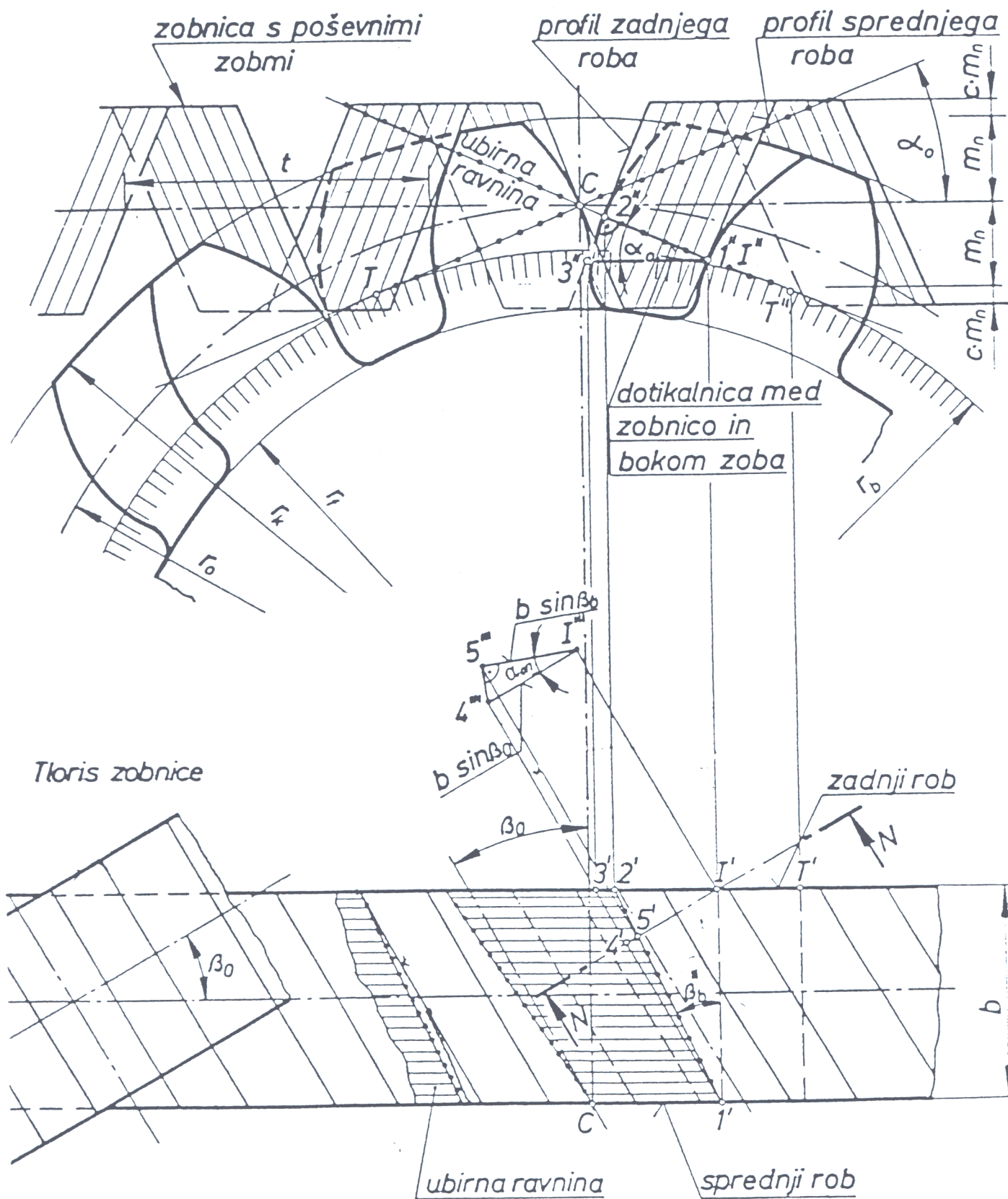


Slika 92.1

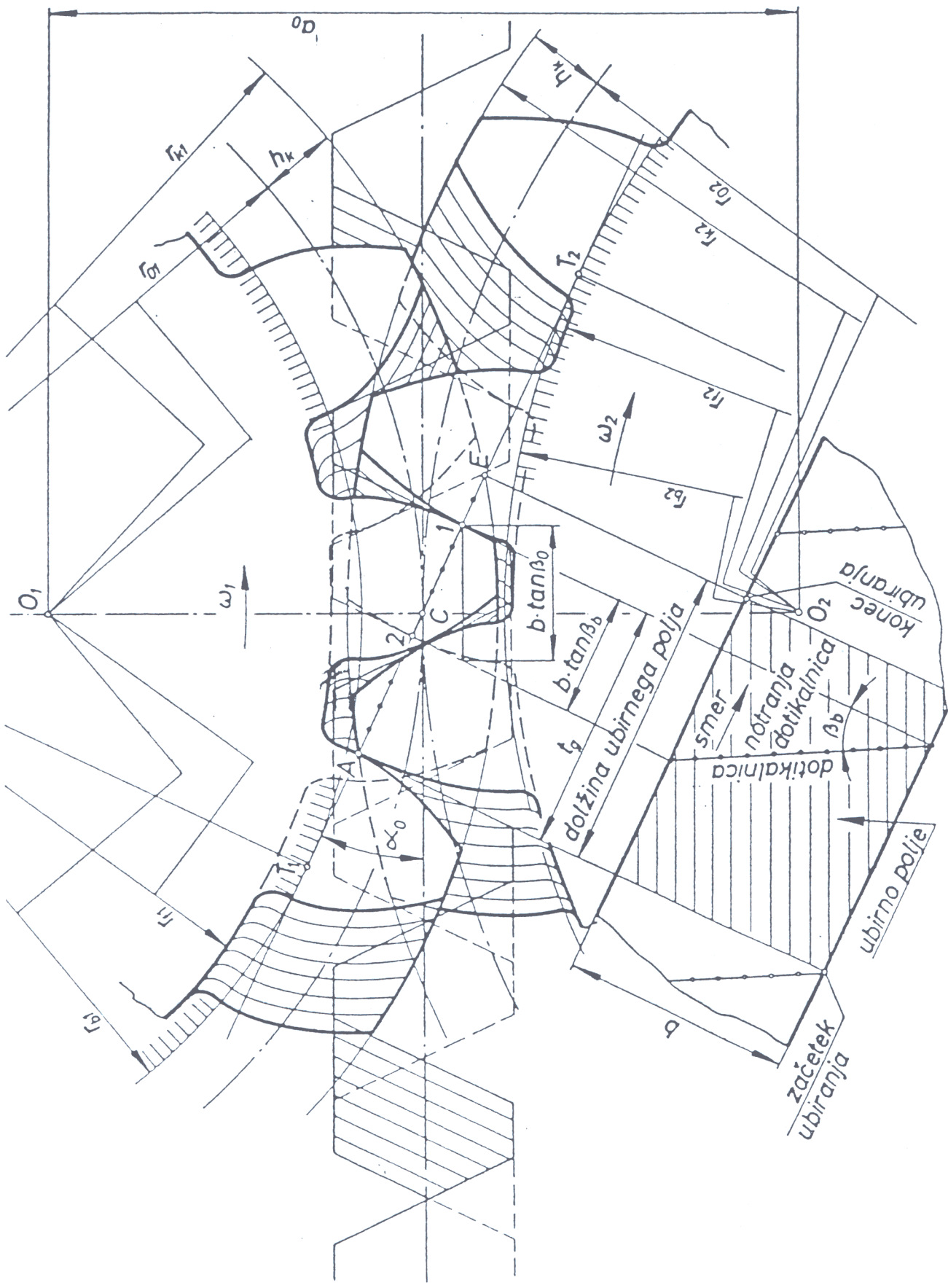


Slika 93.1

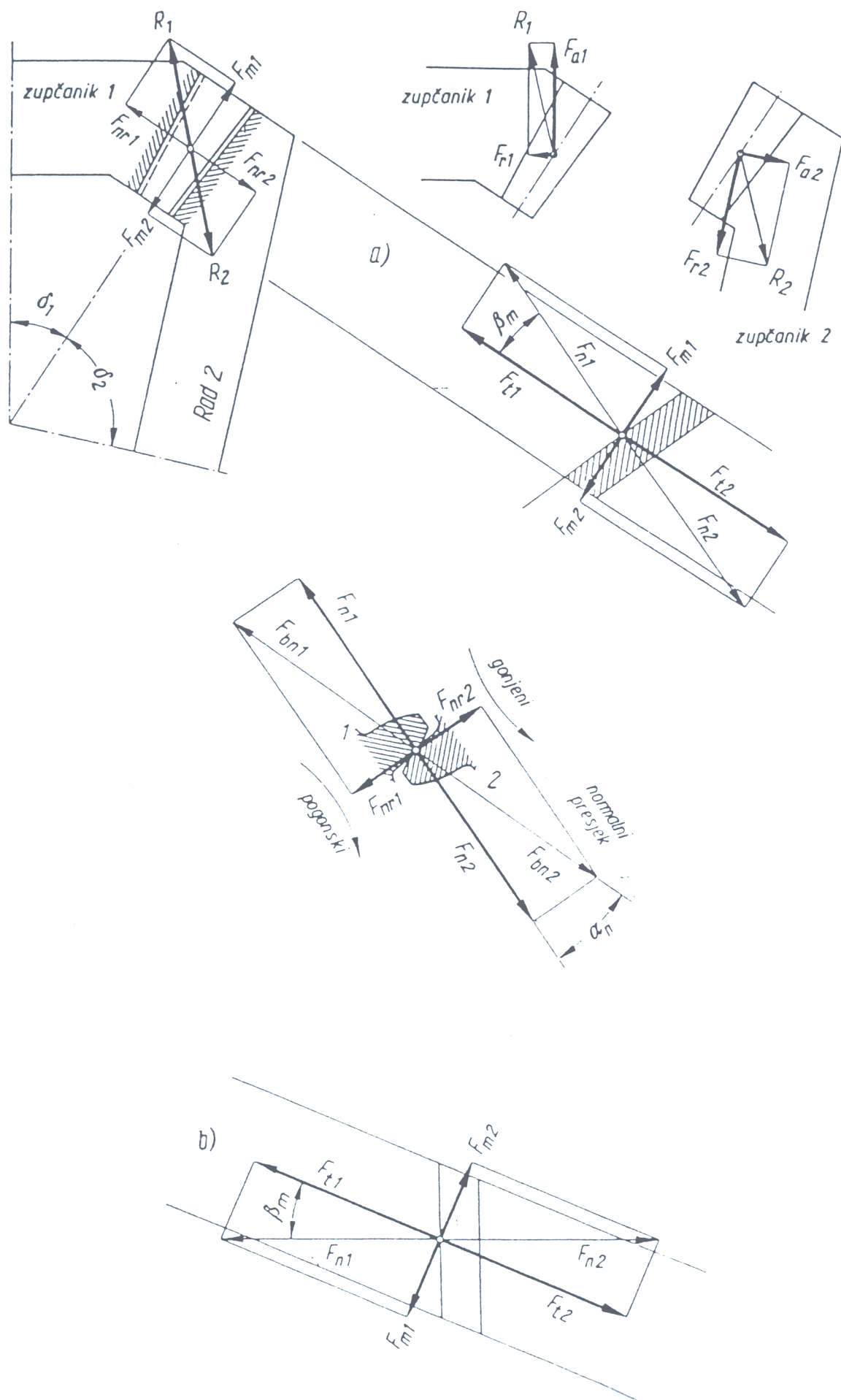
ZOBNIK V ČELNEM REZU



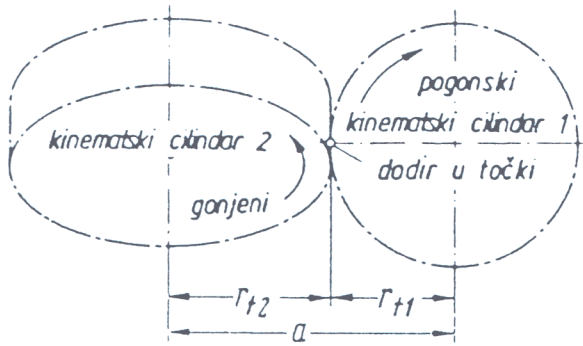
Slika 99.1



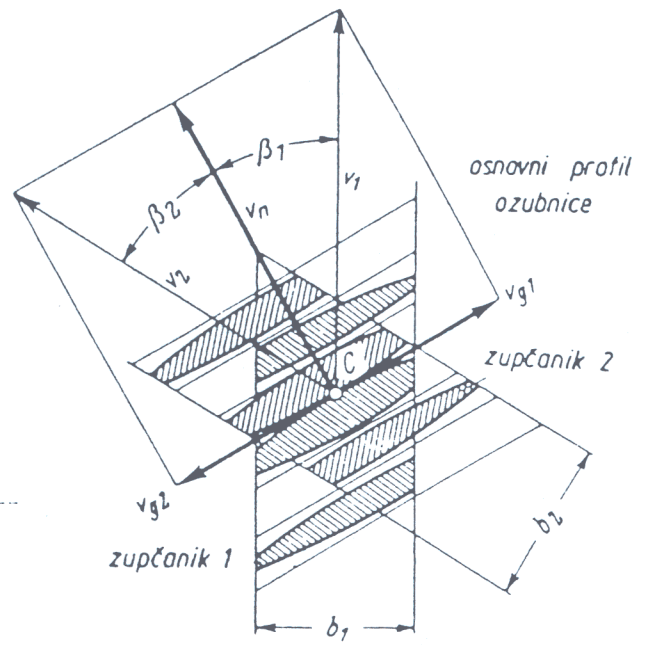
Slika 103.1



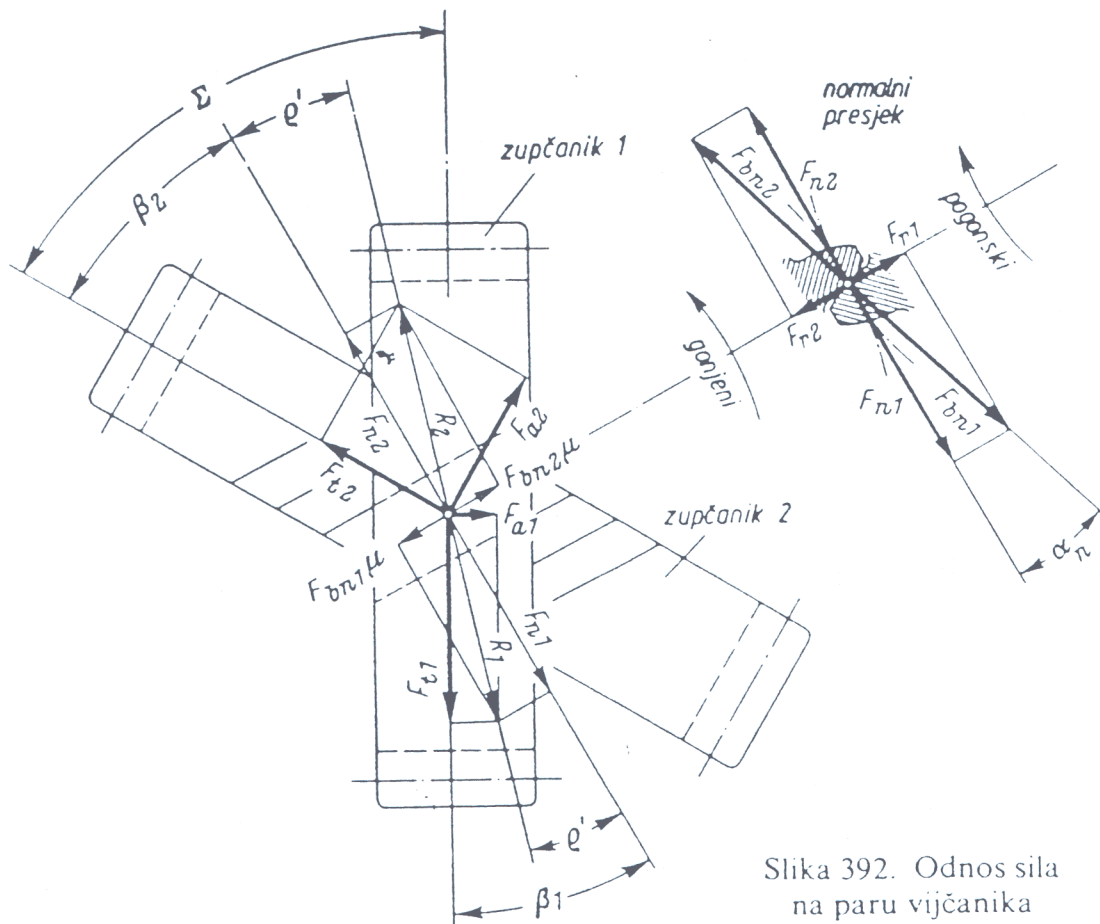
Slika 388. Odnosi sila na paru stožnika s kosim zubima



Slika 390. Dodir u točki kinematskih cilindara



Slika 391. Odnosi obodnih brzina i brzina klizanja



Slika 392. Odnos sila na paru vijčanika

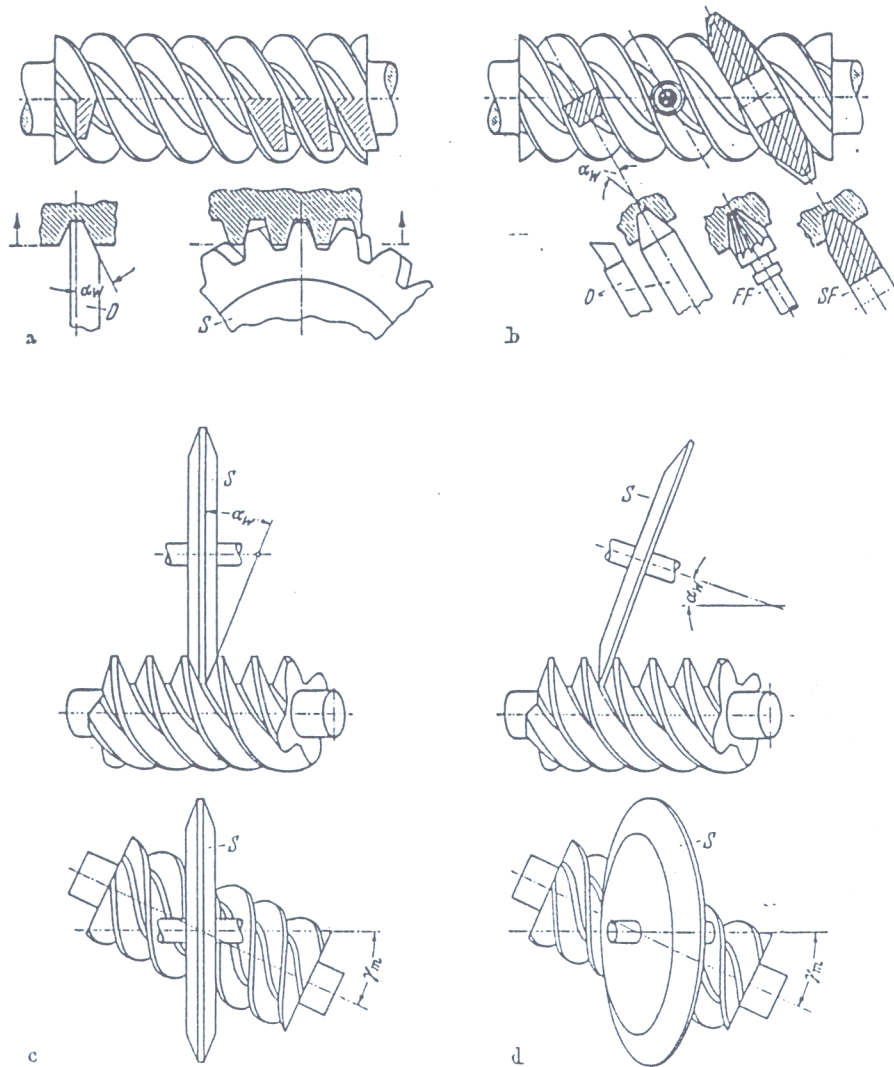
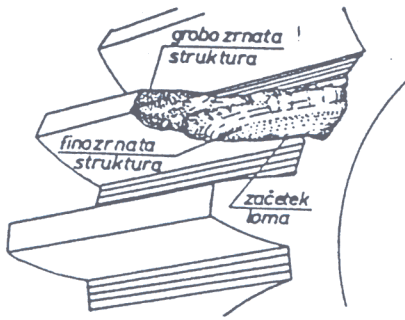
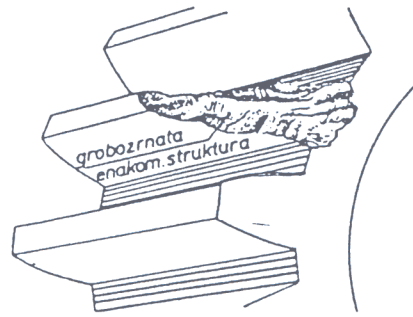


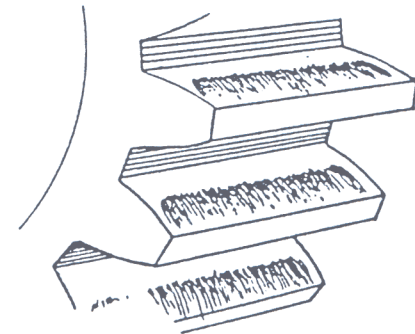
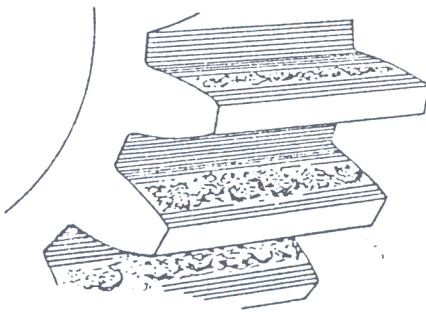
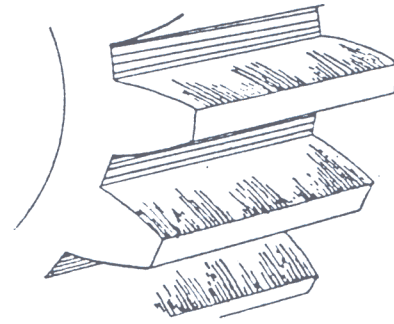
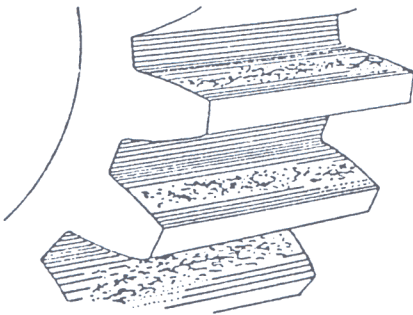
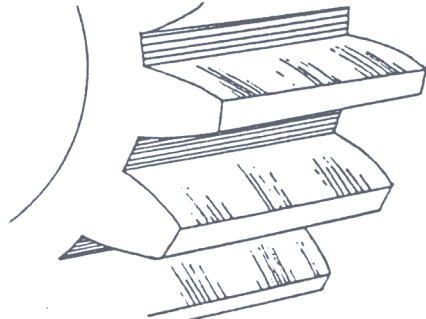
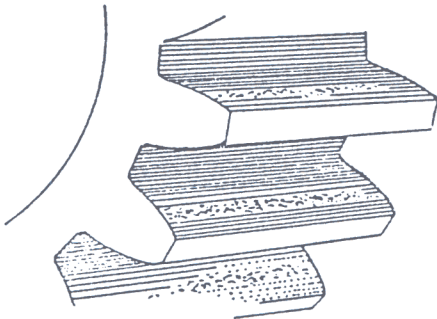
Abb. 0.87. Flankenformen der Zylinderschnecken nach DIN 3975
 a) Flankenform A (ZA-Schnecke); D Drehmelßel; S Schneidrad; b) Flankenform N (ZN-Schnecke); D Drehmelßel; FF Fingerfräser; SF Scheibenfräser; c) Flankenform K (ZK-Schnecke); S Schloßscheibe; d) Flankenform B (ZB-Schnecke); S Schloßscheibe



Slika 186.1

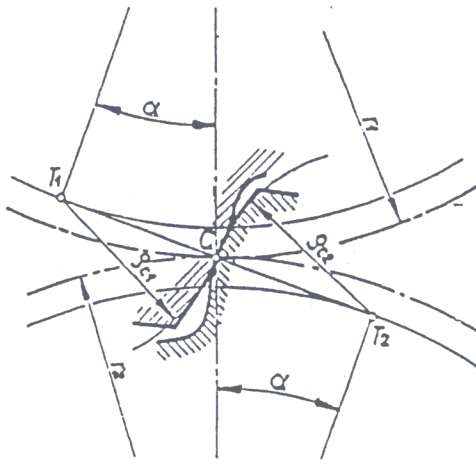


Slika 187.1

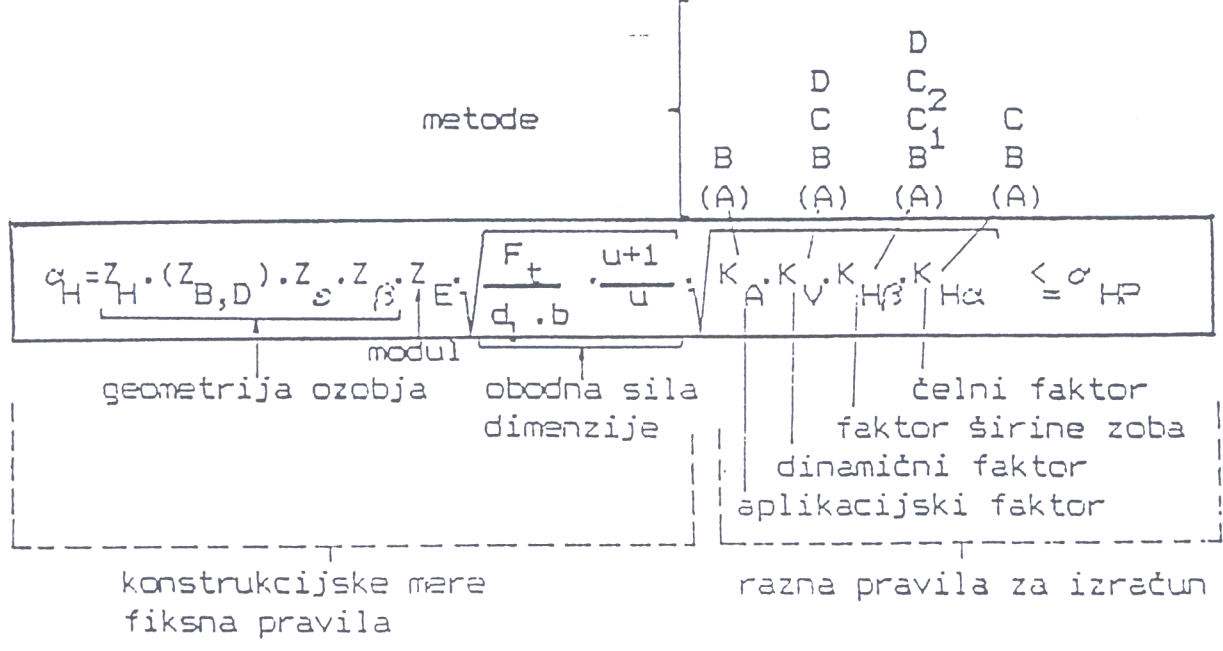


Slika 193.1 do 193.3

Slike 195.1 do 195.3



Slika 224.1



faktorji $Z_{NT}, (Z_L \cdot Z_V \cdot Z_R), Z_X$ za trajno trdnost

