

**LOVILNO DESNO-DESNO PLETIVO**  
 © večbarvno pletivo: navpično črtasto lovilno pletivo-lice



lovilno pletivo ⇨  
zelo prečno raztežno

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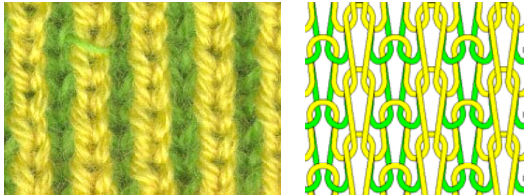
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**LOVILNO DESNO-DESNO PLETIVO**  
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stolpec 1. barve

stolpec 2. barve

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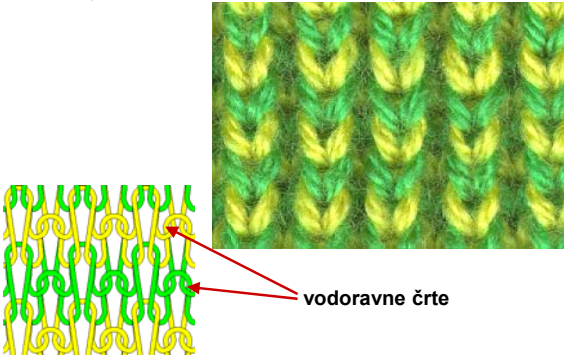
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vodoravne črte

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**LOVILNO DESNO-DESNO PLETIVO**

© večbarvno pletivo: vodoravno črtasto lovilno pletivo-hrbet

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**vzorčasto pollovilno pletivo**

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**LOVILNO DESNO-DESNO PLETIVO**

© enobarvno pletivo: vozlasto lovilno pletivo-lice

lovilne petlje

111

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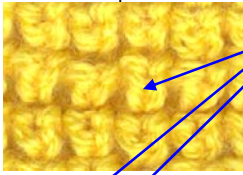
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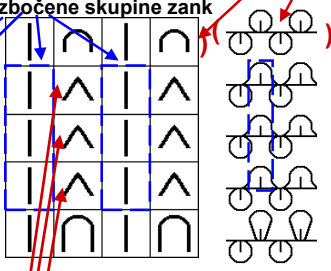
**LOVILNO DESNO-DESNO PLETIVO**

© enobarvno pletivo: vozlasto lovilno pletivo-hrbet



hrbet-  
izbočene skupine zank

neobvezna  
vrsta



3 zaporedne lovilne petlje

112

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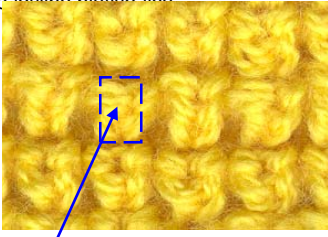
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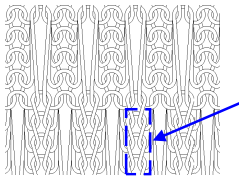
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**LOVILNO DESNO-DESNO PLETIVO**

© enobarvno pletivo: reliefno lovilno pletivo-lice



izbočene  
skupine  
zank



113

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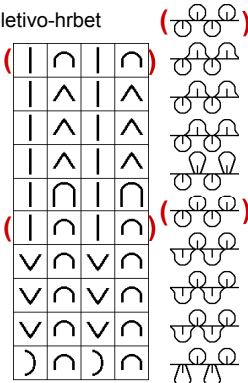
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**LOVILNO DESNO-DESNO PLETIVO**

© enobarvno pletivo: reliefno lovilno pletivo-hrbet



videz  
lice =  
hrbet



114

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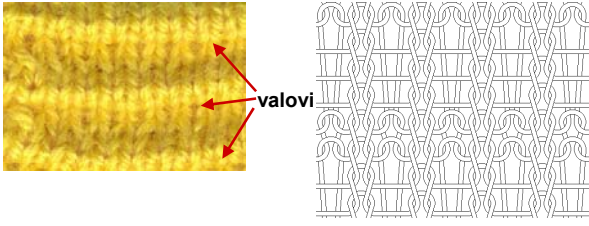
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**VALOVITO DESNO-DESNO PLETIVO**

☺ enobarvno pletivo: valovito pletivo-lice (robčki)



valovi

izmenično pletenje:  
ena igelnica – več vrst  
obe igelnici – 1 do 2 vmesni vrsti

115

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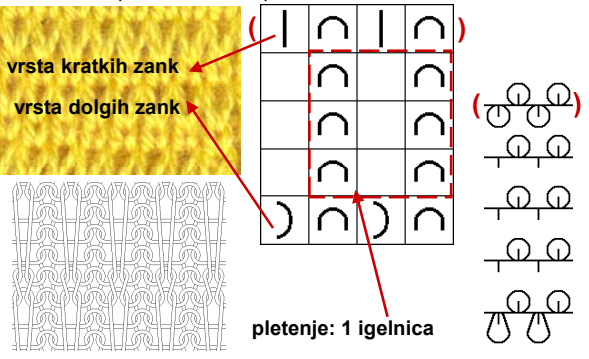
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**VALOVITO DESNO-DESNO PLETIVO**

☺ enobarvno pletivo: valovito pletivo-hrbet



vrsta kratkih zank

vrsta dolgih zank

pletenje: 1 igelnica

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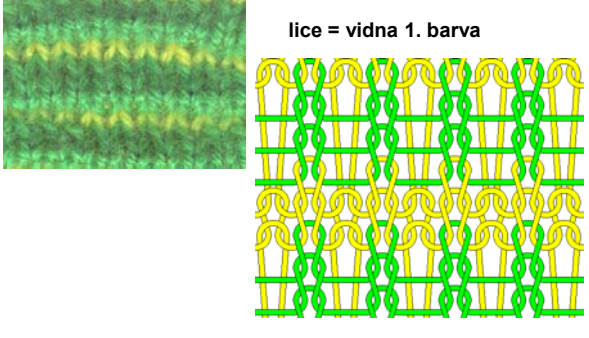
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**VALOVITO DESNO-DESNO PLETIVO**

☺ večbarvno pletivo: valovito pletivo-lice



lice = vidna 1. barva

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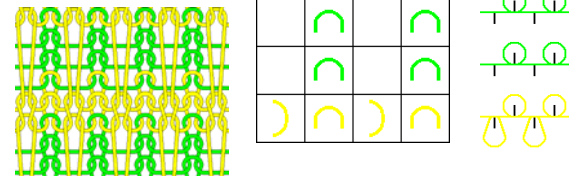
**VALOVITO DESNO-DESNO PLETIVO**

☺ večbarvno pletivo: valovito pletivo-hrbet



**hrbet = vidna 2. barva**

	⤴		⤴
⤴		⤴	
⤴		⤴	
⤴		⤴	
⤴		⤴	



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**vzorčasto valovito pletivo**



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**LEVO-LEVE VEZAVE**

☺ **lastnosti levo-levega pletiva:**

- ☺ na vsaki strani obe vrsti zank
- ☺ na tehničnem licu **leve in desne zanke v zračnih vrstah in stolpcih**
- ☺ na tehničnem hrbtu **leve in desne zanke v zračnih vrstah in stolpcih**
- ☺ leve in desne zanke se izmenjujejo v vrstah **in** stolpcih

☺ pleteno na **dvofornem** levo-levem stroju (**dvoglava igla**)

☺ pleteno na dvofornem desno-desnem stroju z možnostjo prenosa zank

☺ **v vzdolžni smeri raztegljivo pletivo**

- ☺ povečanje dolžine med uporabo zaradi lastne teže
- ☺ **paranje** v nasprotni smeri pletenja
- ☺ debelina pletiva = približno štiri debeline niti

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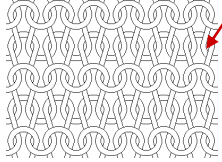
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**ENOSTAVNO LEVO-LEVO PLETIVO**

© enobarvno pletivo: 1 X 1 levo-levo pletivo – lice



menjava levih in desnih zračnih vrst



položaj igel, ki omogoča prehod dvoglave igle iz ene igelnice v drugo

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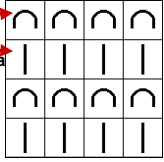
**ENOSTAVNO LEVO-LEVO PLETIVO**

© enobarvno pletivo: 1 X 1 levo-levo pletivo – hrbet



leva zračna vrsta

desna zračna vrsta



leva zračna vrsta

desna zračna vrsta

obojestransko pletivo

122

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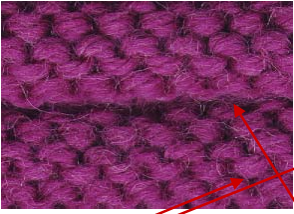
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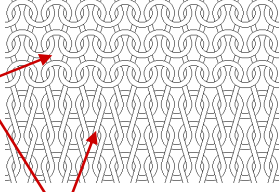
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**ENOSTAVNO LEVO-LEVO PLETIVO**

© enobarvno pletivo: 3 X 3 levo-levo pletivo – lice



3 leve zračne vrste



3 desne zračne vrste

123

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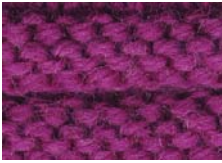
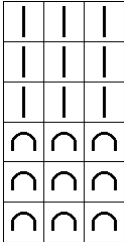
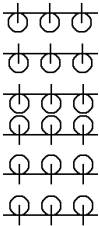
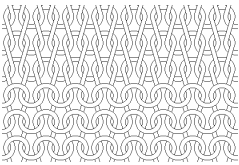
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**ENOSTAVNO LEVO-LEVO PLETIVO**  
 © enobarvno pletivo: 3 X 3 levo-levo pletivo – hrbet

**obojestransko pletivo**

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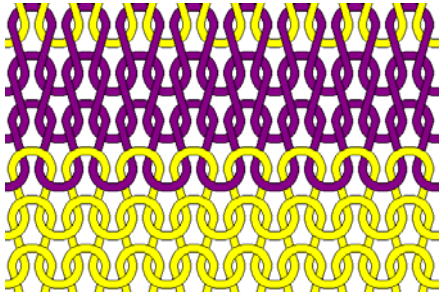
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**ENOSTAVNO LEVO-LEVO PLETIVO**  
 večbarvno pletivo: 3 X 3 LL vodoravno črtasto pletivo – lice



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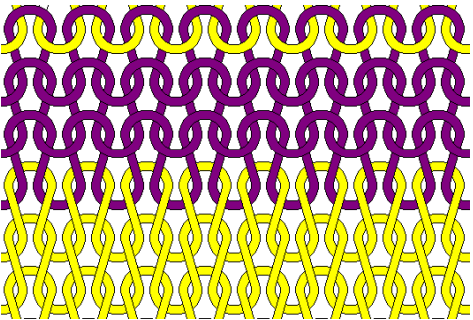
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**ENOSTAVNO LEVO-LEVO PLETIVO**  
 © večbarvno pletivo: 3 X 3 LL vodoravno črtasto pletivo – hrbet



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**ZRNASTO LEVO-LEVO PLETIVO**

☺ enobarvno pletivo: 1 X 1 zrnasto levo-levo pletivo – lice



leve in desne zanke se izmenjujejo v vsaki vrsti in v vsakem stolpcu

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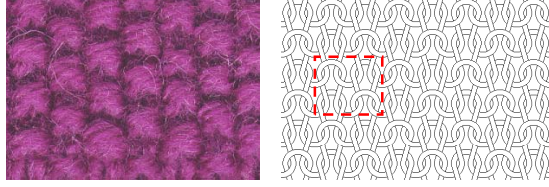
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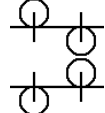
**ZRNASTO LEVO-LEVO PLETIVO**

☺ enobarvno pletivo: 1 X 1 zrnasto levo-levo pletivo – hrbet



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obojestransko pletivo –  
lice in hrbet sta enaka



128

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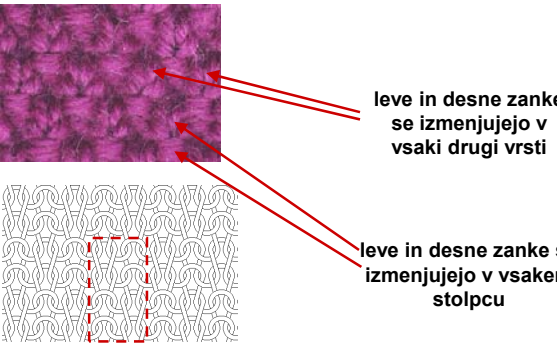
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**ZRNASTO LEVO-LEVO PLETIVO**

☺ enobarvno pletivo: 1 X 2 zrnasto levo-levo pletivo – lice



leve in desne zanke se izmenjujejo v vsaki drugi vrsti

leve in desne zanke se izmenjujejo v vsakem stolpcu

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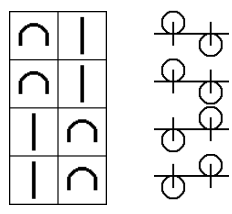
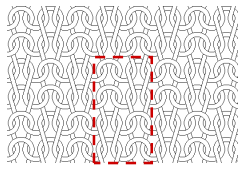
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**ZRNASTO LEVO-LEVO PLETIVO**

☺ enobarvno pletivo: 1 X 2 zrnasto levo-levo pletivo – hrbet

130

obojestransko pletivo –  
lice in hrbet sta enaka

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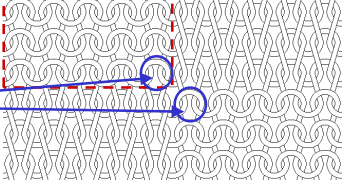
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**KOCKASTO LEVO-LEVO PLETIVO**

☺ enobarvno pletivo: 5 X 3 kockasto levo-levo pletivo – lice

vzorčna  
patrona



enota 5 x 3

dve levi zanki  
se stikata –  
neenakomeren videz  
kock

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**KOCKASTO LEVO-LEVO PLETIVO**

☺ enobarvno pletivo: 5 X 3 kockasto levo-levo pletivo – hrbet



obojestransko pletivo



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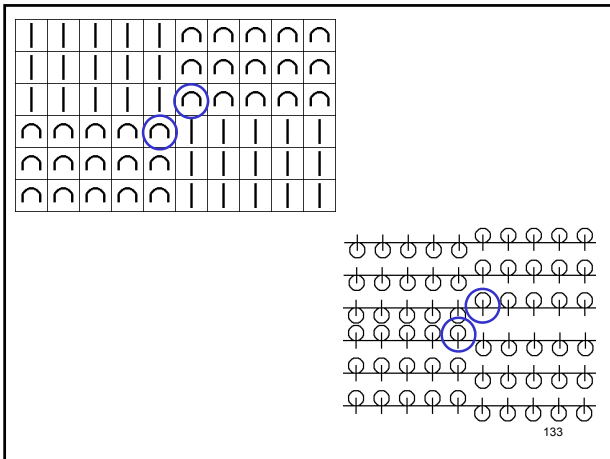
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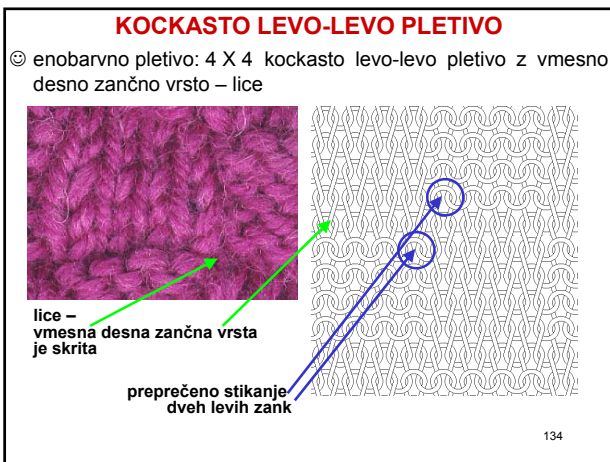
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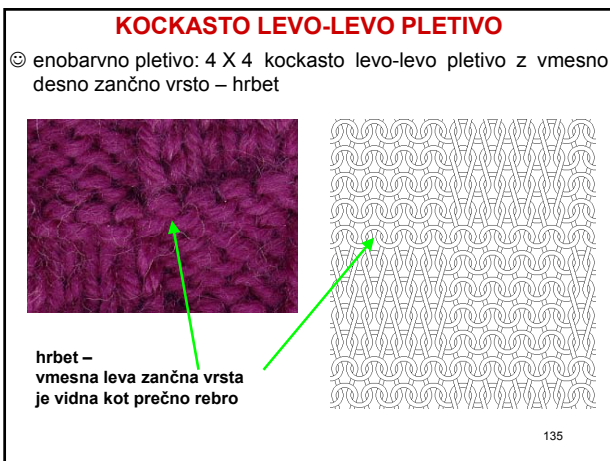
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**hrbet – vmesne leve zančne vrste**

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**vzorčna patrona**

137

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**VZORČASTO LEVO-LEVO PLETIVO**

☺ enobarvno pletivo: vzorčasto levo-levo pletivo – lice, hrbet

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☺ enobaravno pletivo: vzorčasto levo-levo pletivo – hrbet

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enobaravno pletivo: vzorčasto levo-levo pletivo – hrbet

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**VZORČASTO LEVO-LEVO PLETIVO**

☺ enobaravno pletivo: vzorčasto levo-levo pletivo – lice, hrbet

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enobarvno pletivo: vzorčasto levo-levo pletivo – hrbet

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**ZALOŽENO LEVO-LEVO PLETIVO**

☺ enobarvno pletivo: **rebrasto založeno levo-levo pletivo** –  
lice, hrbet

143

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☺ enobarvno pletivo: rebrasto založeno levo-levo pletivo –  
hrbet

144

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**ZALOŽENO LEVO-LEVO PLETIVO**

☺ enobarvno pletivo: **vzorčasto založeno levo-levo pletivo** – hrbet

145

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☺ enobarvno pletivo: **vzorčasto založeno levo-levo pletivo** – hrbet

146

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**LOVILNO LEVO-LEVO PLETIVO**

☺ enobarvno pletivo: **pollovilno levo-levo pletivo** – hrbet

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**LOVILNO LEVO-LEVO PLETIVO**

© enobarvno pletivo: **lovilno levo-levo pletivo** – hrbet

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	∧		∧
∨		∨	
∩	∨	∩	∨

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**VOZLASTO LOVILNO LEVO-LEVO PLETIVO**

enobarvno pletivo: **lovilno (vozlasto) levo-levo pletivo** – lice, hrbet

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enobarvno pletivo: **lovilno vozlasto levo-levo pletivo** – hrbet

∩	∩	∨	∩	∩	∩	∩	∩	∨	∩	∩	∩
		∨						∨			
∩	∩	∨	∩	∩	∩	∩	∩	∨	∩	∩	∩
		∨						∨			
∩	∩	∩	∩	∩	∩	∩	∩	∩	∩	∩	∩

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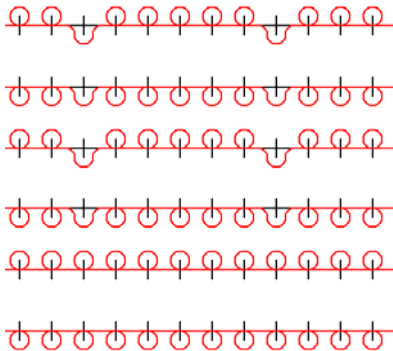
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☺ enobaravno pletivo: lovilno **vozlasto levo-levo pletivo** – hrbet



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### INTERLOK VEZAVE

#### ☺ desno-desno križano pletivo

☺ dve navzkrižno povezani desno-desni pletivi

#### ☺ na obeh straneh pletiva so vidne le desne zanke

- ☺ z vzorčnim dovajanjem barvnih niti možna izdelava navpičnih in vodoravnih črt
- ☺ obojestranska gladka površina pletiva
- ☺ možnost rebrastega in valovitega videza pletiva

☺ uporaba interlok vezav na ploskih pletilnikih

☺ možnost spremembe interlok pletilnika v rebrasti pletilnik

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#### ☺ pletenje na interlok krožnih pletilnikih

- ☺ v igelni plošči in igelnem cilindru izmenično dolge in kratke igle (1:1, 2:2, 3:3...)
- ☺ nasproti dolge igle cilindra je kratka igla igelne plošče
- ☺ nasproti kratke igle cilindra je dolga igla igelne plošče
- ☺ premer pletilnika večinoma 30"
- ☺ delitev 18E do 30E in več
- ☺ plete do 108 sistemov – visoka produktivnost
- ☺ pletenje struktur je odvisno od razmerja dolgih in kratkih igel v igelni plošči in cilindru

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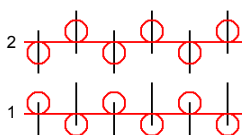
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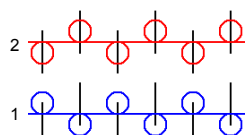
**TEMELJNE INTERLOK VEZAVE**



2

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**ENOSTAVNI INTERLOK ENOBARVNI 1X1**



2

1

**ENOSTAVNI INTERLOK NAVPIČNO ČRTASTI 1X1**

☺ raport 2 zančni vrsti/pletilna sistema

☺ izmenično pletejo vse kratke in vse dolge igle (razmerje 1 : 1)

☺ polno pletivo

☺ enak videz licne in hrbtne strani

☺ raztegljivo pletivo

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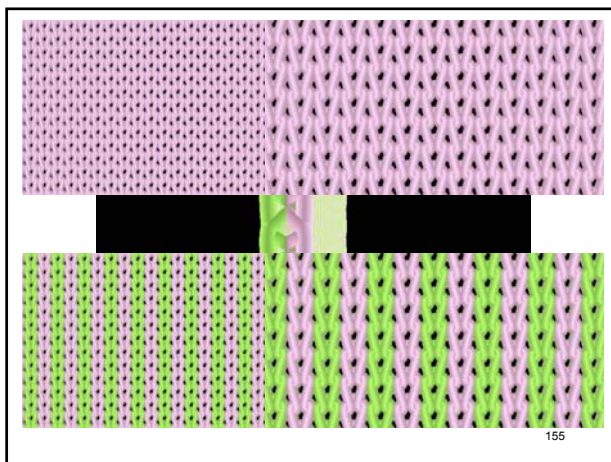
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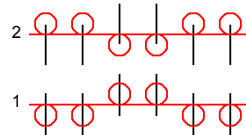
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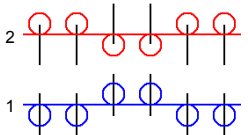
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2

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**ENOSTAVNI INTERLOK ENOBARVNI 2X2**



2

1

**ENOSTAVNI INTERLOK NAVPIČNO ČRTASTI 2X2**

☺ raport 2 zančni vrsti/pletilna sistema

☺ izmenično pletejo vse kratke in vse dolge igle (razmerje 2 : 2)

☺ polno pletivo, vzdolžna rebra

☺ enak videz licne in hrbtne strani

☺ raztegljivo pletivo

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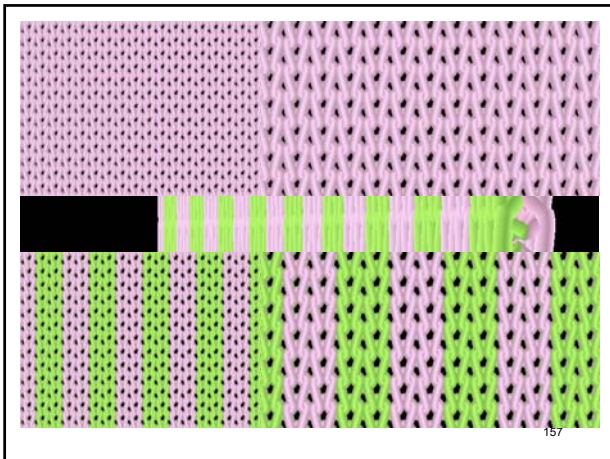
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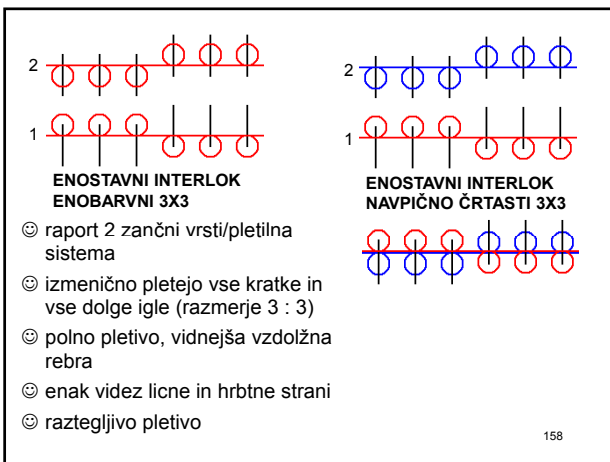
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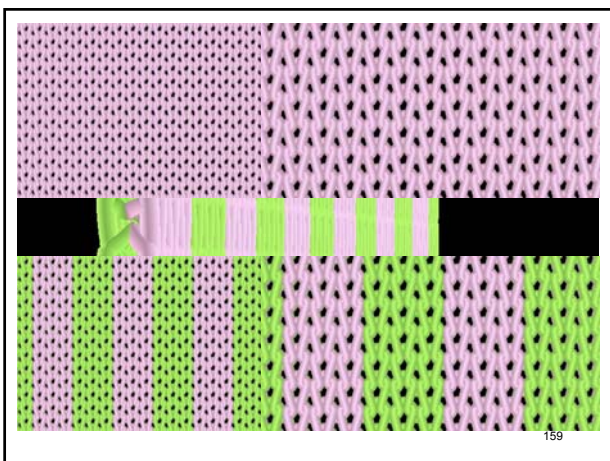
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